# Tunutuliak Water Improvements Preliminary Engineering Report Tuntutuliak, Alaska



#### Owner:

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**65% Draft Report (Revised)** 

**September 28, 2018** 

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#### **ABBREVATIONS**

ADEC	Alaska Department of Environmental Conservation
Alt	Alternative
EA	Each
ft	Feet
gpcd	Gallons per Capita Per Day
gpd	Gallons per Day
<del>-</del> •	High-Density Polyethylene
HR	Hours
LF	Linear Feet
LS	Lump Sum
μg/L	micrograms per liter
n/a	Not Applicable
O&M	Operations and Maintenance
	Preliminary Engineering Report
ROW	Right of Way
RMW	Rural Maintenance Worker
SQFT	Square Foot
TCC	Tanana Chiefs Conference
USACE	US Army Corps of Engineers
USDA-RUS	US Department of Agriculture-Rural Utilities Service
	US Fish and Wildlife Service
VSW	Village Safe Water
	Water Treatment Plant
°F	Degrees Fahrenheit

#### 1.0 PROJECT PLANNING

Village Safe Water (VSW) and Tuntutuliak Traditional Council contracted with Kuna Engineering in June 2018 to develop a Preliminary Engineering Report (PER) to bring the community water system into arsenic and lead compliance and improve access to sanitation facilities by replacing the washeteria and water treatment plant (WTP). The project was funded by the US Department of Agriculture, Rural Utilities Service (USDA-RUS) and VSW. This PER was prepared using USDA-RUS Bulletin 1780-2.

The purpose of the PER is to provide an engineering assessment of the existing water situation, assess needs, evaluate improvement alternatives, select a preferred alternative, develop a project plan, and provide recommendations.

The PER was developed with the help of the following participants:

- Daniel Nichols, P.E. (Kuna Engineering, Project Manager)
- Susan Randlett (VSW, Project Manager)
- (insert community contact)

#### a. Location

Tuntutuliak is located at the on the Kinak River (Qinaq River), approximately 5 miles from the confluence with the Kuskokwim River. The community is about 40 miles from the Bering Sea and 40 miles southwest of Bethel, the regional hub.

Tuntutuliak is off the road system and is only accessible by water and air. The community is accessible from the Kuskokwim and Kinak Rivers. Barge service delivers goods and fuel approximately six times a year. Boats and snow machines are used for local travel. There is a state-maintained public airport with a 3,025-ft by 90-ft gravel runway and a public seaplane base on the Kinak River. There is daily air service to the community from Bethel and area villages. Winter trails are marked each year to Kipnuk, Toundra, and Kongiganak.

The Public Land Survey system description of Tuntutuliak is Sections 16, 17, 20, and 21; Township 030 N; Range 077 W of the Seward Meridian, Alaska. USGS quadrant map is Baird Inlet B-2.

The washeteria is located at 60° 20′ 24.21″ N Latitude and 160° 40′ 6.95″W Longitude.

#### b. Environmental Resources Present

#### i. Climate

Tuntutuliak falls within the western transitional climate zone, characterized by tundra interspersed with boreal forests, and weather patterns of long, cold winters and shorter, warm summers.

#### [Insert table]

ii. Topography, Geology, and Soils

The community is in low-lying tundra, with numerous lake and sloughs, with alder and willow thickets along the river and some lake banks. The area has minimal topographic relief with less than 15 feet of elevation change.

The geology of the Lower Kuskokwim River consists of modern and older coastal deposits. These deposits are fine-grained materials often containing a significant organic fraction. There is discontinuous permafrost throughout the region.

The soils in the community are similar. Undisturbed areas consist of 2-5-foot-thick surface layer of mixed peat and organic silts. This is underlain by relatively firm inorganic silt interspersed with organic silt and finely divided organic material. Soils above 20 feet have high water content and a significant amount of organics. Soils below 20 feet are firmer with less water and organics.

Permafrost is found intermittently. The permafrost is generally warm or degraded and commonly contains visible excess ice with some segregated, massive ice formations. Ice lenses up to 2 inches thick were observed. Significant settlement is anticipated with thawing permafrost. Thawed soils are most likely degraded permafrost. Settlement should be expected with an increase in overburden pressures. <sup>1,2</sup>

There were areas of vegetative mats overlaying water. Thawed and unthawed silts were encountered below the water.

#### iii. Wetlands

Lakes and sloughs are hydraulically connected to the Kuskokwim River and Kinak River and are effected by tidal fluctuations.

US Fish and Wildlife's (USFWS) National Wetlands Inventory has mapped the entire area as wetlands. The river and immediately along the river is listed as Estuarine System, subsystem subtidal, unconsolidated bottom class with a water regime of subtidal. There are several freshwater lakes in the community. The majority of the community is listed as Palustrine System, emergent class, persistent subclass, scrub-shrub split class, and broad-leaved deciduous split subclass with a water regime of seasonally saturated, seasonally flooded, or seasonally flooded-tidal. Some of the higher areas are listed as Palustrine System, scrub-shrub class, broad-leaved deciduous subclass, emergent slip class, persistent split subclass with a water regime of seasonally flooded.

Any ground disturbance in the project will require permitting.

#### iv. History and Cultural

Tuntutuliak is a traditional Yup'ik Eskimo village. The Native Village of Tuntutuliak is a federally recognized tribe. The indigenous language is Central Yup'ik and maintaining the language is very important to residents. Children are taught in Yup'ik until the third grade when classes start being taught in English. The village mainly relies on commercial fishing and a subsistence lifestyle.

The village's Yup'ik name is Tuntutuliaq, meaning "place of many reindeer." It was originally located four miles to the east and called Qinaq. In 1879, Edward Nelson, an American naturalist and ethnologist, reported a village of 175 residents. In 1945, the community moved to the present site on higher ground

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<sup>&</sup>lt;sup>1</sup> Subsurface Investigation and Geotechnical Evaluation, Village Safe Water, Tuntutuliak, Alaska. Lambe Engineers. June, 1994.

<sup>&</sup>lt;sup>2</sup> Geotechnical Investigation, Heavy Duty Boardwalk Improvements, Tuntutuliak, Alaska. Duane Miller & Associates. September 30, 2003.

and renamed the community Tuntutuliak. The Bureau of Indian Affairs (BIA) school was built in 1957. A post office opened in 1960.

In 2005, a review of files and maps at the State Historical Preservation Office (SHPO) found three historic sites in or near Tuntutuliak: XBI 025 is the St. Agaphia Russian Orthodox Church and cemetery, located at the corner of Tumyarak and Agayuyarvik Streets; XBI 068, a house pit on the Kinak River 1.5 miles west of the developed community, and XBI 006, the abandoned village of Kinak, located four miles east of the developed community of Tuntutuliak.<sup>3</sup>

None of these sites is likely to be disturbed by the project, however, caution must be taken if the project will be in the vicinity the Russian Orthodox or Moravian churches or their associated cemeteries. Concurrence from SHPO that no historic properties will be affected by this project will be sought before the project begins.

#### v. Wildlife

The Tuntutuliak area is located in the Yukon Delta National Wildlife Refuge. The land immediately around the community is privately owned by the Qinarmiut Native Corporation. The refuge will not be affected by this project. There are no National Parks, Preserves, or Wild and Scenic Rivers in the project vicinity.

The area around the community is flat tundra, scrub-shrub. There are no trees in the area that could support eagle nests.

2005 Finding of No Significant Impact (FONSI) for the new airport found no threatened and endangered (T&E) species within the community. The USFWS website did not have T&E species habitat listed in the community.<sup>4</sup>

<sup>&</sup>lt;sup>3</sup> Tuntutuliak, Alaska, Preliminary Engineering Report, Sanitation & Boardwalk Systems. CE2 Engineering. 95% Submittal, July 2005.

<sup>&</sup>lt;sup>4</sup> Tuntutuliak Airport Relocation Stage II, Project #55695, Supplemental Findings of No Significant Impact. ADOT&PF. December 2005.(pg. B-8)

#### vi. Floodplains, Erosion, and Seismic Hazards

#### Flood

The community experiences periodic flooding. To date, the most recent flood was in October 2017. The flood of record was in 1990. Based on the 2004 Tuntutuliak Community Map, the 1990 flood elevation was -0.57 feet. The USACE recommends a building elevation of 2.43 feet.

**Table 1.1: Community Elevations** 

Elevations <sup>5</sup>	ft
1990 Flood of Record	-0.57
Recommended Building Elevation	2.43
Existing Washeteria Door Sill	5.73
Middle Generator Floor	3.73
Top of Generator Tank Dike	2.83
Runway East Centerline	-0.57

The tribal council reports that the area immediately around the WTP and washeteria has never flooded. Any new construction will likely be in or near areas that have historically flooded, and will have to be on raised foundations. As long as the building floor is above a 2.43-ft elevation, then flooding should not negatively impact the project.

#### **Erosion**

There is riverbank erosion in the community. The majority of erosion occurs near boat launch areas where board roads and buildings are being undercut. The community was included in the State's Waste Erosion Assessment and Review (WEAR). The report identified several erosion areas and structures at risk. The WTP and washeteria were not included.

The facilities are located over 600 feet from the river. That section of river bank is stable. There are no erosion issues that should impact the project.

#### Seismic Hazards

Tuntutuliak is in a relatively stable seismic zone. The Federal Emergency Management Agency (FEMA) classifies the Lower Yukon area around Tuntutuliak as seismic design category B. Residents could experience shaking of moderate intensity. Moderate shaking means felt by all resident, with many frightened. Some heavy furniture movement, but slight damage.

The area is located in a Uniform Building Code (UBC) Seismic Zone 1. Seismic hazards are minimal and should not affect the design significantly.

<sup>&</sup>lt;sup>5</sup> USACE, POACorps Map. Community Profile Tuntutuliak. <a href="http://corpsmapu.usace.army.mil/">http://corpsmapu.usace.army.mil/</a> Retrieved: 09/28/18.

#### c. Populations Trends<sup>6</sup>

The 2017 Alaska Department of Commerce, Community and Economic Development (DCCED) Certified Population is 471 residents. 48.0% of the population is under 19 years old. 44.9% is between 20 and 64 years old. 7.1% are over 65 years. The mean age is 22. 95.9% of the population claims Native American or Native Alaska combined with another race. 47.1% are female and 52.9% are male.

Table 1.2 shows the US census data since 1880.

**Table 1.2: Population Trends** 

Year	Population
1880	257
1890	-
1900	209
1910	-
1920	100
1930	76
1940	-
1950	68
1960	144
1970	158
1980	216
1990	300
2000	370
2010	408

#### d. Community Engagement

VSW has regularly engaged the community and tribal council on water and wastewater issues.

On July 31, 2018, Daniel Nichols met with the Tuntutuliak Tribal Council. Council meeting minutes and sign in sheet are attached to the trip report.

<sup>&</sup>lt;sup>6</sup> State of Alaska, Department of Commerce, Community, and Economic Development. Community Database Online, Tuntutuliak. <a href="https://www.commerce.alaska.gov/dcra/DCRAExternal/community">https://www.commerce.alaska.gov/dcra/DCRAExternal/community</a> Retrieved: 09/28/18.

#### 2.0 EXISTING FACILITIES

#### a. Location Map

Location maps of the project area are found in Appendix A. Photographs of the area are located in Appendix B.

#### b. History

Between 1961 and 1966, Public Health Service (PHS) constructed the first sanitation facilities in the community. They included a drinking water well, 1,500 gallons of water storage, water point, privy pits, and fenced solid waste disposal area. The water was lime batch treated to remove iron. Each home was given a kitchen sink, water storage can, water carrying can, and garbage can.

In 1964 and 1965, three wells were drilled at the old BIA school. The wells provided plenty of water but the water was very poor quality with iron in excess of 17 parts per million (ppm). The wells have not been used since the school was abandoned.

The original system operated with few problems. In the late 1970s, river bank erosion threatened the water well and treatment building. Two new wells were drilled in 1979. The first well had poor quality (0.2 ppm arsenic and 50 ppm iron). The second well was chosen for the new water source because of the higher quality (0.1 ppm arsenic and 2.4 ppm iron). In 1980, the original well eroded into the river. It was reported that privy pits were full and failing.

In 1983, the current WTP and washeteria facility was constructed. It used the second well as its water source. The building measured 40 feet by 56 feet. One half consisted of the WTP and the other half the washeteria. The washeteria included four showers, two toilets, four washers, and three dryers. A tundra pond 400 feet away was used a sewage lagoon. A summer-use watering point was also installed.

Since the 1980s, new privies or honey bucket bunkers have been routinely constructed as they have reached capacity. The filled bunkers have not been properly closed. In 2018, a project was under way to close 8 bunkers.

The first major upgrade of the facility happened in 2011. The WTP and washeteria were re-piped. The toilets and showers discharged to two black water holding tanks. The remaining greywater and backwash water continued to discharge to the sewage lagoon. A new greywater lift station and holding tank inside the WTP were constructed. The outfall to the lagoon was replaced. In the WTP, two backwash tanks were installed. There were several other minor improvements.

No other upgrades or replacements have been made to the WTP or washeteria.

In 2016, VSW assessed a Tuntutuliak community-wide piped water and sewer system. The capital costs were estimated at \$53 million or approximately \$100,000 per resident. O&M costs were estimated at \$441,000 annually. The monthly residential utility fee was estimated at \$243 per household. A community-wide piped system was deemed unfeasible.<sup>7</sup>

<sup>&</sup>lt;sup>7</sup> CRW Engineering Group. VSW-Unserved Communities Project, Tuntutuliak Piped Water & Sewer Assessment. 4/21/2016.

#### c. Conditions of Existing Facilities

The water source is a groundwater well located 20 feet west of the building. Raw water is piped to the WTP on an as-needed basis. Raw water is treated with potassium permanganate before storage in a 10,000-gallon pretreatment tank where oxidation and settling occur. The oxidized water is pumped from the tank through 30-inch green sand filters and disinfected. It then is stored in a 10,000-gallon treated-water storage tank. The system draws down from this tank with pressure pumps and pressure tanks. The water is piped to three locations; washeteria, watering point, and haul tank fill. A floorplan of the existing building is found in Appendix A.

The existing design conditions are found in Table 2.1. The WTP and washeteria are currently operating at over twice the design population. The washing machines are in high demand. Most days there is a waiting list to use the machines. During the site visit, the watering point was not functioning. It had been taken out of service in January 2018 due to contamination concerns. The community has been trying to repair it but as of the site visit in August 2018, it was not yet operational.

**Table 2.1: Summary of Existing Design Conditions** 

Criteria	Value
Start of Operations	1983
Design Population	223
Current Population	471
Design Number of Households	51
Current Number of Households	110
Design Average Daily Demand (gpd)	1,010
Current Average Daily Demand (gpd)	2,500
Design Average Daily Usage (gpcd)	4.5
Current Average Daily Usage (gpcd)	5.3
WTP & Washeteria Size (square feet)	2,240
Treatment Capacity (gpm)	12
Backwash Lagoon Size (acres)	1.4
Water Storage (gallons)	20,000
Design Days of Storage (gallons)	18
Number of Toilets (Design/Functioning)	2/1
Number of Showers (Design/Functioning)	4/1
Number of Washing Machines	4
Number of Dryers	3
Well Capacity (gpm)	12

No one reports using the WTP water for drinking. This is partly due to the inability to haul water from the watering point. Only the clinic and store use the haul tank fill station, but they only use it for non-potable purposes. During the tribal council meeting and site visit it was reported that everyone uses rainwater and snowmelt for drinking water. There was interest in using the WTP for drinking water if there were a working watering point and the water tasted better. The water sometimes tastes like iron.

The facilities are over 35 years old. The washeteria and WTP show signs of heavy wear and multiple repairs. The facility is pass its useful life. For more information see Section 3.0.

#### d. Financial Status of any Existing Facilities

In 2014, the State's Rural Utility Business Advisor (RUBA) preformed an assessment of the community's utility. A copy of the assessment is included in Appendix C.

In August 2018, the RUBA did a Best Practice score for the Tuntutuliak. The total score was 30 out of 100. The financial score was 5 out of 40.

The State reports there are no liens against the community or delinquent audits.

#### e. Water/Energy/Waste Audits

There have been no energy audits.

In 2000, a new power plant was installed 700 feet northwest of the WTP. In 2016, a waste heat recovery system was designed by the Alaska Native Tribal Health Consortium (ANTHC) and Tuntutuliak Community Services Association (electric utility). The intent was to provide free waste heat from the power plant to heat the WTP. The project has not been constructed due to lack of capital funding.

Table 2.2: Energy Costs<sup>8</sup>

Energy Costs			
Heating Oil (\$/gallon)	\$4.75		
Gasoline (\$/gallon)	\$5.27		
Propane (\$/gallon)	\$12.71		
Residential Electrical Rate (\$/kWh)	\$0.65		
Residential Electrical Rate after PCE Rate (\$/kWh)	\$0.46		

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<sup>&</sup>lt;sup>8</sup> State of Alaska, Department of Commerce, Community, and Economic Development. Community Database Online, Tuntutuliak. <a href="https://www.commerce.alaska.gov/dcra/DCRAExternal/community">https://www.commerce.alaska.gov/dcra/DCRAExternal/community</a> Retrieved: 09/28/18.

#### 3.0 NEED FOR PROJECT

a. Health, Sanitation, and Security

#### <u>Health</u>

The water has a high iron content. The poor taste and iron staining is one of the reasons why people don't want to use the WTP water.

Arsenic is a contaminant found naturally in raw waters. The US Environmental Protection Agency's (EPA's) maximum contaminant level (MCL) of 10  $\mu$ g/L for arsenic in treated drinking water. The community is supposed to annually test for arsenic in drinking water. Table 3.1 provides a summary of Alaska Department of Environmental Conservation (ADEC) test records. The sample descriptions are often unclear as to whether the sample was raw water or treated water. Arsenic samples vary greatly even between raw water samples or treated water samples. One thing is clear; the WTP periodically has arsenic samples that violate the MCL. This means that sometimes the water treatment is not sufficient to remove enough arsenic. The water treatment process needs to be changed to keep arsenic levels below MCL.

**Table 3.1: Arsenic Sampling Results** 

Date	Concentration Level	Exceeds MCL	Sample Description
2017	57	Yes	PW Dispensing Point <sup>1</sup>
2016	14	Yes	Tuntutuliak Wash
2015	10	No	Washeteria Bathroom Faucet
2015	15	Yes	Washeteria
2011	8.14	No	Treatment Area Sink
2011	13.5	n/a²	Tuntutuliak Raw
2010	5.04	No	Sink
2007	12.8	Yes	Treatment Area Sink
2002	37.4	Unclear³	SP2002
2000	12.5	Unclear <sup>3</sup>	001*10/23/2000
1999	6.85	No	001*01/06/1999
1993	0	No	001*04/01/1993

#### Notes:

- 1. Watering point tanked off line and community is trying to fix it.
- 2. Raw water testing is for informational purposes and doesn't need to meet MCL.
- 3. Unclear means it is unclear whether the sample was of raw water or treated water.

#### **Sanitation**

The Tribal Council reports that no one uses the WTP for drinking water. Only the clinic and tribal office haul water for washing and toilets. The one operating washeteria shower is only used a couple times a week. People don't like using it because of its poor condition. Some people haul river water or use the school's showers, but most use traditional steam baths for cleaning. Not everyone has a steam bath.

Families and neighbors often share steam baths. The Tribal Council reports that they often see children at school who are dirty because they lack access to cleaning.

Since the washeteria washers are so overused, people don't wash clothes as frequently as in other communities. People report wearing clothes for multiple times over long periods without washing.

The clinic reports that skin diseases such as boils and staphylococcus infections, are very common in the community. They report 1-2 cases a week that are severe enough to require treatment. The clinic also reports they have cases so severe the people need to be transported to Bethel or Anchorage for hospitalization. This is a very high rate compared to communities with functioning sanitation systems. These diseases are very contagious and spread easily when there isn't access to clean water.

The clinic also reports higher than average digestive, respiratory, and other illnesses that may be caused by lack of access to clean drinking water.

#### Security

About 100 feet west of the well, there is an old tank farm that was used for the washeteria and old power plant. In 2002, the site was added to the ADEC contaminated sites list when soil staining and surface water sheens were observed. The spill date(s), volumes, or extent are unknown. As a result the community is required to test for Volatile Organic Compounds (VOCs) every three years. ADEC does not recommend excavating the soil because it is a wetland and might increase contaminant migration. In 2016, no VOCs were observed in the drinking water. ADEC requested a proposed work plan from the community. As of September 2018, the site was on open status. The community needs to continue to monitor the situation.

The exterior doors of the WTP have been damaged by vandalism. They are kept locked with padlocks from the outside. The operator cannot secure the facility when inside it and must leave the doors unlocked. The doors should be replaced.

#### b. Aging Infrastructure

The facility is past its useful design life. The exterior of the building is in fair shape. There was no observed settling damage in the building. The foundation is on driven steel piles. There is significant corrosion on the piles. At least 1/8 inch of lost material was observed, which is 20% of the steel pipe's thickness. It appears the piles could start failing in the next 10 years. Additional studies are need to confirm remaining life of piles. The outfall piping has moved significantly and needs to be releveled. Only one of the three exterior lights is working.

The washeteria interior is in poor condition. The floor is worn down to the wooden structural members. Only one bathroom and one shower are functional. The one functioning bathroom was in poor condition, with a broken mirror, vanity, and door. Mold and rot was observed in the showers and along the baseboards. Only one shower ventilation fan worked, but it is failing and should be replaced. The walls and ceiling have been patched repeatedly due to leaks and breaks. The interior sheetrock is in poor condition and should be replaced. The water fountain doesn't work.

The fire alarms and emergency lighting were expired and inoperative. The fire extinguisher needed recharging. There was no ventilation in the building, except for windows, and most windows were no longer operable. The piping to the washers were non-functioning and washers were filled using a hose.

The floor louvers for the dryers were nonfunctional and it appears the dryers are sucking air from inside the building. This is a code violation and is hazardous. There are no ground fault circuit interrupter (GFCI) outlets or breakers in the washeteria.

The WTP was also in poor condition. Only one of two boilers is functioning. There were small leaks and corroded glycol pipes observed throughout the building. There were numerous observed leaks and corrosion on many water pipes, valves, gauges, and pumps. The operator reports that a valve is replaced every month. In July 2018, a valve broke and flooded the WTP. The backwash air scour doesn't work due to a plugged filter. Operators have not been able to fix it. The raw water tank gauge doesn't work. Some of the piping has been replaced with PEX-style piping but it is inadequately supported and water hammering was observed. There was no ventilation in the WTP. The lift station doesn't have adequate venting pipe and the room fills with sewage smells. Doors have to be propped open to clear out the smell. The lift station and holding tanks were cleaned recently, but the problem has not improved. The operator reports that the backup generator has not been tested recently and it appears to be unreliable. The fire alarms and emergency lighting were expired and inoperative. There are no GFCI outlets or breakers in the WTP.

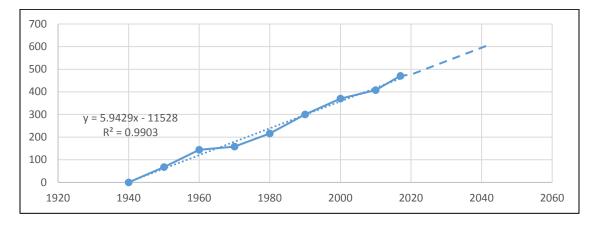
The WTP has no work space except a small work bench for repair work. There is no office space or laboratory space. The operators need an office with a desk, computer, testing space, and space for records keeping.

#### c. Reasonable Growth

The current facilities are servicing twice the design population. The water usage per capita has also increase about 17%.

The washeteria is significantly undersized for the usage. There need to be at least eight washing machines and six dryers to meet the current demand. The washeteria doesn't have enough area for seating or tables for folding laundry. Residents have to stuff the clean clothes back into bags and carry them home.

The population has grown at a steady rate since 1940. By extrapolation, the 2043 population is estimated at 613 residents.



**Figure 3.1: Population Growth Estimates** 

#### **4.0 ALTERNATIVES CONSIDERED**

#### a. Alternatives

In reviewing the project needs and consulting with the community and agencies, the following alternatives were considered:

- 1. Remodel and Expand Water Treatment and Washeteria
- 2. New Water Treatment Plant and Washeteria
- 3. New Modular Water Treatment Plant and Washeteria

Additional alternatives were initially considered but deemed infeasible and are not discussed further.

- Do Nothing. The washeteria and WTP building is in poor condition and is well past its useful life. The piling foundation is failing due to corrosion. The facility is currently serving a population twice the design size when it was built. There is inadequate space within the facility for treatment and the washeteria. Only one bathroom and shower work. Iron and arsenic levels are too high. The watering point is broken so people cannot haul water. People are not using the water for drinking because of the lack of access and the poor quality. There a significant increase in skin disease and other illnesses due to the lack of access to clean water. The community health and sanitation are being negatively affected by the current conditions. For these reasons, this alternative is not feasible.
- Private Well and Septic Systems. The groundwater quality makes it difficult to find usable
  water. Several wells within the community have been drilled that were unfit to use as a water
  source. Septic systems are not practical due to the high ground water, poorly draining soils, and
  flooding. Many housing lots are too small to have a private well and septic system. For these
  reasons, this alternative is not feasible.
- Community Piped Water and Sewer System. In 2016, VSW studied this alternative. The capital
  cost of \$57 million, annual O&M costs of \$441,000, and monthly utility bill of \$243 per
  household made this alternative unfeasible

#### b. Proposed Site Location

Any site of a proposed new facility needs to meet the following criteria:

- Within 700 feet of the power plant to take advantage of the waste heat.
- On property owned by the Village of Tuntutuliak.
- Have boardroad access.
- Have access to the well head and sewage lagoon.

Four sites were selected and reviewed during the site visit and discussed with the Tribal Council. Appendix A has a sites location map. Site 1 was selected preferred site. The lots description is US Survey No. 4429, Tract A, Block 15, Lot 1, 2, & 3. The other sites were not selected for the following reasons:

• Site 2-It was adjacent to the old tank farm. There is a known contaminated site. There would be a risk of contaminating the drinking water well with any ground disturbance.

- Site 3-It is on higher, firmer ground, but is the smallest site. The outfall would have to cross a pond to access the sewage lagoon. It is also adjacent to the community's telecommunication facility. A building would block the line of sight for the ground satellite.
- Site 4-Is located nearest the power plant, an optimal location for using waste heat. It is also located in a marsh area. It is also an area that is reported to flood regularly with high tides and storm surges. There would be greater difficulties with the foundation and permitting.

#### 4.1. Alternative 1: Remodel and Expand Existing Water Treatment Plant and Washeteria

#### a. Description

This alternative includes the expansion and remodel of the existing facility. The washeteria area will almost double in size to accommodate additional washers, dryers, showers, and bathrooms. Additional space will be added for an office/storage, folding area, and waiting area. The interior will be completely remodeled. See Appendix A for an example expanded floor plan.

Additional space will be added the WTP for office, testing, and record keeping. The WTP will have the HVAC and backup generator replaced and be connected to the power plants waste heat. The lifts station and holding tank will have proper venting installed. The treated holding tank will be converted to an oxidizing tank. The 2011 treatment recommendations (Appendix C) which were never completed will be added to treat the arsenic and iron issues. The majority of pumps, valves, piping would be repaired or replaced. The watering point will be replaced.

A new 100,000 water storage tank and pumps will be installed.

All windows and exterior doors will be replaced. New energy efficient exterior and interior lights. The whole building will be brought up to electrical, plumbing, fire, and safety codes. The pile foundation will be replaced or repaired.

**Table 4.4: Alternative 1 Major Components** 

Alternative 1		
Washeteria Addition (square feet)	484	
Additional Showers Area	49	
Additional Bathrooms Area	84	
Additional Dryers & Dryer Area	162	
Office, Seating, Folding, Storage Areas	189	
Water Treatment Plant Addition (square feet)	360	
Total Building Addition	844	
New Treated Water Storage Tank	100,000	

#### b. Design Criteria

The following table contains the design criteria.

**Table 4.5: Alternative 1 Design Criteria** 

Alternative 1			
Design Population	613		
Design Life (years)	25		
Average Daily Flow Rate (gpdpc)	25		
Average Daily Water Usage (gpd)	13,260		
Water Storage (gallons)	100,000		
Days of Storage (minus 16% ice volume)	7		

Number of Bathrooms	4
Number of Showers	8
Number of Washers	8
Number of Dryers	8

#### c. Map

Location maps are in Appendix A.

#### d. Environmental Impacts

- There is a contaminated site west of the facility at the old tank farm. There is a small risk that construction around the facility could damage the tundra and cause contaminants to migrate towards the well. This risk could be reduced by doing ground disturbance during the winter.
- The proposed area is reported by the community never to have flooded. The existing floor elevation is above the United States Army Corps of Engineers (USACE) recommended finished floor elevation.
- No erosion issues
- No archeological or cultural impacts
- The entire community is wetlands. Any ground work would need to follow USACE regulations.
- The project would disturb less than ¼ acre.
- This alternative would require a USACE nationwide permit and ADEC water project approvals to construct and operate.
- The environmental impact for this alternative is minimal.

#### e. Land Requirements

The existing facility is located on US Survey No.4429, Track A, Block 14, Lot 4. The lot is limited in size. It is also bounded along the north by a tundra pond and along the west by the old fuel farm site. The only area available for expansion is to the east. Any expansion east would encroach on the adjacent Lot 1 and would provide minimal additional room. Lot 4 and Lot 1 would have to be re-platted to include the expanded building.

#### f. Potential Construction Problems

- The renovation effort necessary for this alternative would be very significant. With any renovation
  there are a lot of unknowns, especially with a building over 35 years old. Much of the design would
  have to be vague because accurate as-builts do not exist. There is a high chance of a significant
  amount of change orders during construction to identify and solve unknown issues that arise during
  construction.
- The piles need to be replaced. It is very difficult to replace piles without damaging the building or causing settling. The building structural components may need to be reinforced prior to replacing the foundation.
- The soils within the community are poor. Settlement and movement are very common. The expansion's foundation will need to match the replacement foundation. Differential settlement between two foundations is common when a building is expanded. This could lead to damage such as cracking, floor jacking, inoperative windows, doors that won't shut, etc.

- The condition of the building structure is unknown. During design or construction the roof or floor trusses may be rotted or require replacement. It is typical in older buildings to have to replace or reinforce structural members. The biggest risk is to the construction schedule and budget.
- g. Sustainability Considerations
  - i. Water and Energy Efficiency

This alternative would incorporate the existing power plant waste heat project, which would reduce the existing energy usage to heat the building. New boilers would also decrease the energy usage and costs. Remodeling would replace lights with more energy-efficient fixtures. Overall the energy efficiency would increase but would still be less than a new facility, since the existing structure is not as insulated and is older.

ii. Green Infrastructure

Not applicable.

iii. Other

Not applicable.

h. Cost Estimates

See cost estimate in Appendix D for details.

**Table 4.6: Alternative 1 Cost Estimates** 

Item	Cost
Construction (Capital) Costs	\$2,324,500
Non-Construction Costs	\$1,331,985
Total Costs	\$3,656,485
O&M Costs (Annual)	\$87,500

#### 4.2. Alternative 2: New Water Treatment Plant & Washeteria

#### a. Description

This alternative includes a new wooden framed WTP and washeteria build on site. This washeteria would be located on a new drive pile foundation. The piles would be drive in the spring or late fall when the ground is frozen. The majority of the construction would be done on site. This would allow for more local labor to be utilized.

A pilot study is recommend to optimize the new treatment process. For cost estimating we assume the same treatment process with the 2011 modifications.

The WTP would be connected to the well by an aboveground insulated pipe. A new aboveground insulated outfall would be installed and would discharge into the existing lagoon.

The building would be connected to the power plant waste heat.

A new 100,000 gallon water storage tank would be constructed next to the new building.

The existing boardwalk would be constructed to provide access and parking.

**Table 4.4: Alternative 2 Major Components** 

Alternative 2	
Building Size (square feet)	5,000
Number of Foundation Piles	80
Storage Tank Volume (gallons)	100,000
Raw Water Pipe (feet)	200
Discharge Water Pipe (feet)	250
Boardwalk (square feet)	1,500

#### b. Design Criteria

The following table contains the design criteria.

**Table 4.5: Alternative 2 Design Criteria** 

Alternative 2		
Design Population	613	
Design Life (years)	25	
Average Daily Flow Rate (gpdpc)	25	
Average Daily Water Usage (gpd)	13,260	
Water Storage (gallons)	100,000	
Days of Storage (minus 16% ice volume)	7	
Number of Bathrooms	4	
Number of Showers	8	
Number of Washers	8	
Number of Dryers	8	

#### c. Map

Location maps are in Appendix A.

- d. Environmental Impacts
- There is a contaminated site west of the facility at the old tank farm. There is a small risk that construction of the new outfall could damage the tundra and cause contaminants to migrate towards the well. This risk could be reduced by doing ground disturbance during the winter.
- The proposed area is reported by the community never to have flooded. It is approximately 2 feet higher than the existing facility site. The floor elevation would have to be above the USACE recommended finished floor elevation.
- No erosion issues
- No archeological or cultural impacts.
- The entire community is wetlands. Any ground work would need to follow USACE regulations.
- The project would disturb less than ¼ acre.
- This alternative would require a USACE nationwide permit and ADEC water project approvals to construct and operate.
- The environmental impact for this alternative is minimal.
- e. Land Requirements

The proposed site would include US Survey No. 4429, Tract A, Block 15, Lot 1, 2, & 3. The lots are owned by the Village of Tuntutuliak. The outfall would have to cross over US Survey No. 4429, Tract A, Block 14, Lot 5. This lot is also owned by the Village. It would be recommended that a utility right of way (ROW) be obtained for the outfall and Lots 1, 2, 3 be re-platted as necessary to place the new facility on one unified lot.

- f. Potential Construction Problems
- The soils within the community are unknown. Unconsolidated organic soils, and silts are known to be in the area. A driven steel pile foundation similar to the existing facility is assumed. A geotechnical investigation should be completed during the pre-design phase to confirm this.
- Wood-framed buildings are at a greater risk of differential settlement damage than modular buildings. A more expensive and stabile foundation may be necessary than modular construction would require.
- Wood framed construction will require several additional months of on-site construction time than
  modular construction would require. This will increase the worker costs during construction. It also
  increases the risk that the project may get delayed due to weather, flooding, or other conditions. It
  would provide more jobs within the community than modular construction.
- There is a limited work force within the community. It may be difficult at the time of construction for a contractor to find enough skilled local hires. This would require additional outside workers to be brought onto the site. This would increase the construction costs.

#### g. Sustainability Considerations

Water and Energy Efficiency

This alternative would incorporate the existing power plant waste heat project, which would reduce the existing energy usage to heat the building. The new facility would include high efficiency boilers as backup, the latest insulation, and a tight building envelope. It will be significantly more energy efficient than the existing building.

#### ii. Green Infrastructure

Not applicable.

iii. Other

Not applicable.

#### h. Cost Estimates

See cost estimate in Appendix D for details.

**Table 4.6: Alternative 2 Cost Estimates** 

Item	Cost
Construction (Capital) Costs	\$4,214,500
Non-Construction Costs	\$2,122,960
Total Costs	\$6,337,460
O&M Costs (Annual)	\$54,740

#### 4.3. Alternative 3: New Modular Water Treatment Plant & Washeteria

#### a. Description

This alternative includes a new modular WTP and washeteria. The modular would be constructed and shipped to site. This washeteria would be located on a new drive pile foundation. The modular would be skid mounted and attached to the piles. The contractor would drag it from the barge to the site when the ground is frozen. The skid foundation would minimize differential settlement which is what is causing the most damage at the existing washeteria.

A pilot study is recommend to optimize the new treatment process. For cost estimating we assume the same treatment process with the 2011 modifications.

The WTP would be connected to the well by an aboveground insulated pipe. A new aboveground insulated outfall would be installed and would discharge into the existing lagoon.

The building would be connected to the power plant waste heat.

A new 100,000 gallon water storage tank would be constructed next to the new building.

The existing boardwalk would be constructed to provide access and parking.

**Table 4.4: Alternative 3 Major Components** 

Alternative 3	
Building Size (square feet)	4,800
Number of Foundation Piles	80
Storage Tank Volume (gallons)	100,000
Raw Water Pipe (feet)	200
Discharge Water Pipe (feet)	250
Boardwalk (square feet)	1,500

#### b. Design Criteria

The following table contains the design criteria.

**Table 4.5: Alternative 3 Design Criteria** 

Alternative 3		
Design Population	613	
Design Life (years)	25	
Average Daily Flow Rate (gpdpc)	25	
Average Daily Water Usage (gpd)	13,260	
Water Storage (gallons)	100,000	
Days of Storage (minus 16% ice volume)	7	
Number of Bathrooms	4	
Number of Showers	8	
Number of Washers	8	

#### c. Map

Location maps are in Appendix A.

#### d. Environmental Impacts

- There is a contaminated site west of the facility at the old tank farm. There is a small risk that construction of the new outfall could damage the tundra and cause contaminants to migrate towards the well. This risk could be reduced by doing ground disturbance during the winter.
- The proposed area is reported by the community never to have flooded. It is approximately 2 feet
  higher than the existing facility site. The floor elevation would have to be above the USACE
  recommended finished floor elevation.
- No erosion issues
- No archeological or cultural impacts.
- The entire community is wetlands. Any ground work would need to follow USACE regulations.
- The project would disturb less than ¼ acre.
- This alternative would require a USACE nationwide permit and ADEC water project approvals to construct and operate.
- The environmental impact for this alternative is minimal.

#### e. Land Requirements

The proposed site would include US Survey No. 4429, Tract A, Block 15, Lot 1, 2, and 3. The lots are owned by the Village of Tuntutuliak. The outfall would have to cross over US Survey No. 4429, Tract A, Block 14, Lot 5. This lot is also owned by the Village. It would be recommended that a utility ROW be obtained for the outfall and Lots 1, 2, and 3 be re-platted as necessary to place the new facility on one unified lot.

#### f. Potential Construction Problems

- The soils within the community are unknown. Unconsolidated organic soils, and silts are known to be in the area. A driven steel pile foundation similar to the existing facility is assumed. A geotechnical investigation should be completed during the pre-design phase to confirm.
- Modular buildings are at less of a risk from differential settlement damage than wood framed buildings due to the rigid skid foundation.
- Modular construction is mostly constructed at a controlled site, then shipped into the community.
   This reduces the on-site construction efforts and time, but it has to make seasonal barges. For wood framed construction, if materials are delayed, they can easily be air freight into the community. It would be very difficult and expensive to air freight modular buildings.
- There is a limited work force within the community. Modular construction requires fewer specialized workers for the on-site work. It will be easier for a contractor to use the local work force. This will reduce construction costs.

## g. Sustainability Considerations

Water and Energy Efficiency

This alternative would incorporate the existing power plant waste heat project, which would reduce the existing energy usage to heat the building. The new facility would include high efficiency boilers as backup, latest insulation, and a tight building envelope. It will be significantly more energy efficient than the existing building.

#### ii. Green Infrastructure

Not applicable.

iii. Other

Not applicable.

#### h. Cost Estimates

See cost estimate in Appendix D for details.

**Table 4.6: Alternative 3 Cost Estimates** 

Item	Cost	
Construction (Capital) Costs	\$4,964,500	
Non-Construction Costs	\$2,482,960	
Total Costs	\$7,447,460	
O&M Costs (Annual)	\$54,740	

#### **5.0 SELECTION OF AN ALTERNATIVE**

#### This section to be completed at the 95% Draft submittal.

This section analyzes the alternatives in a systematic manner using both monetary and non-monetary factors. Monetary factors include construction costs, non-construction costs, operations and maintenance (O&M) costs, and life cycle costs. Non-monetary factors may include health, social, economic, environmental, sustainability, or risks.

From this analysis, an alternative is selected for recommendation. The recommended alternative is then developed into a project described in Section 6.0.

#### a. Life Cycle Costs Analysis

A life cycle cost analysis for each alternative is presented in Table 5.1. The analysis includes construction costs, non-construction costs, O&M costs, and short-lived assets costs. O&M costs include annual cost for the entire design life. Short-lived assets include costs associated with disposable items or replacement parts needed throughout the design life. All costs are shown at present values.

**Table 5.1: Life Cycle Costs Analysis** 

Costs	Alternatives		
Costs	1	2	3
Construction (Capital) Costs	\$2,324,500	\$4,214,500	\$4,964,500
Non-Construction Costs	\$1,331,985	\$2,122,960	\$2,482,960
Total Project Costs	\$3,656,485	\$6,337,460	\$7,447,460
O&M Costs (Annual)	\$87,500	\$54,740	\$54,740
Life Cycle Costs	\$2,629,440	\$2,702,305	\$2,936,743

#### b. Non-Monetary Factors

Non-monetary factors have a significant impact on the success of a project. Table 5.2 quantifies the identified non-monetary factors. The engineer, in consultation with the owner, community, and agencies, assigns a numerical value to each factor from 1 to 5 with one being the most desirable alternative and 5 being the least desirable alternative. The alternative with the lowest overall score is the most desirable non-monetarily.

**Table 5.2: Quantitative Analysis of Non-Monetary Factors** 

Alternatives	Alt 1	Alt 2	Alt 3
Quality of Life Improvements	2	1	1
O&M Effort	3	1	1
Local Hire Potential	2	2	3
Permitting Effort	3	3	3
Construction Risks	4	2	1
Community Support	5	?	<mark>?</mark>
Totals	19	9	9

## **6.0 PROPOSED PROJECT (RECOMMENDED ALTERNATIVE)**

This section provides recommendations for which alternatives should be implemented. The selected alternative is developed into a proposed project. The proposed project is a road map for Tuntutuliak and VSW to guide them from planning through construction. The section summarizes the project plan.

This section to be completed at the 95% Draft submittal.

- a. Preliminary Project Design
- b. Project Schedule

[Appendix E will include a detailed project schedule]

**Table 6.1: Project Schedule** 

Phase	Schedule
PER & ER	
Secure Funding	
Pre-Engineering	
Engineering	
Permitting	
Bidding	
Contracting	
Mobilization	
1st Barge	
Construction	
Commissioning	

c. Permit Requirements

The following permits and agency approvals are anticipated to be required for the project:

- d. Sustainability Considerations
  - i. Water and Energy Efficiency
  - ii. Green Infrastructure
  - iii. Other

e. Total Project Cost Estimate (Engineer's Opinion of Proposal Costs)

The following tables summarize the construction and non-construction costs for the proposed project.

Table 6.2: Construction (capital) Costs

Item	Cost
Total	

**Table 6.3 Non-Construction Costs** 

Item	No.	Unit	Cost	Total
Survey		LS		
Geotechnical		LS		
Land Acquisition/ROW		LS		
Engineering		OF		
Permitting		LS		
Construction Archeology		LS		
Resident Project Representative		weeks		
Construction Administration	7%	OF		
Project Administration	7%	%		
2019 Construction Cost Adjustment	2.5%	YR		
Project Contingency	20%	OF		
Total				

**Table 6.8: Project Cost Summaries** 

Duciest	Costs			
Project	Construction	Non-Construction	Total	
Proposed Project				

#### f. Annual Operating Budget

Income

#### g. Annual O&M Costs

Table 6.9: Annual O&M Budget

Item	No.	Unit	Cost	Total
Personnel		HR		
Administrative Costs		LS		
Energy Costs-Heating		kWh		
Energy Costs-Lighting		kWh		
Energy Costs-Pumps		kWh		
Total Annual O&M				

#### **Debt Repayment**

This project is expected to be funded by grants. Loans will not be used to finance these improvements, and therefore, debt repayment is not anticipated.

#### Reserves

This project will be funded by grants. There is no requirement for a General Obligation bond, loan security, or cash reserves.

#### 7.0 CONCLUSIONS AND RECOMMENDATIONS

After reviewing and analyzing the alternatives the following projects are recommended for providing water service to the Tuntutuliak community. Description of the alternatives is found in Section 4.0 and description of the project plan is found in Section 6.0.

Project XXXXXXXXX

Total Project Cost: XXXXXXX

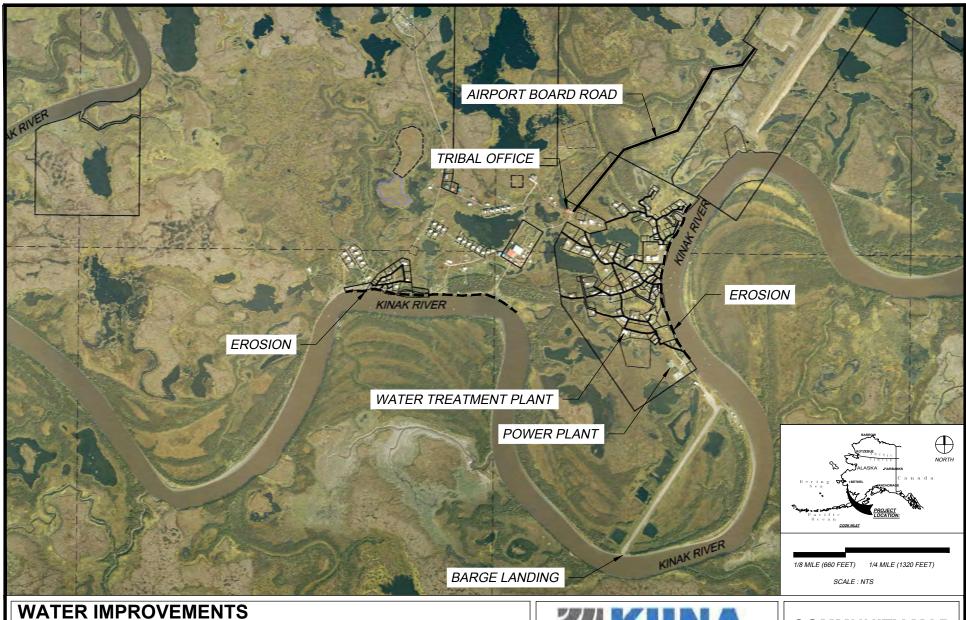
**Schedule Summary: XXXXXX** 

This section to be completed at the 95% Draft submittal.

#### **APPDENIX**

- Appendix A: Vicinity, Community, and Location Maps
- Appendix B: Trip Reports and Photos
- Appendix C: Supporting Reports
- Appendix D: Cost Estimates
- Appendix E: Propose Project Schedule (to be submitted at 95%)
- Appendix F: Approvals (to be submitted at Final)

Appendix A: Vicinity, Community, and Location Maps



TUNTUTULIAK, AK WATER IMPROVEMENTS PRELIMINARY ENGINEERING REPORT

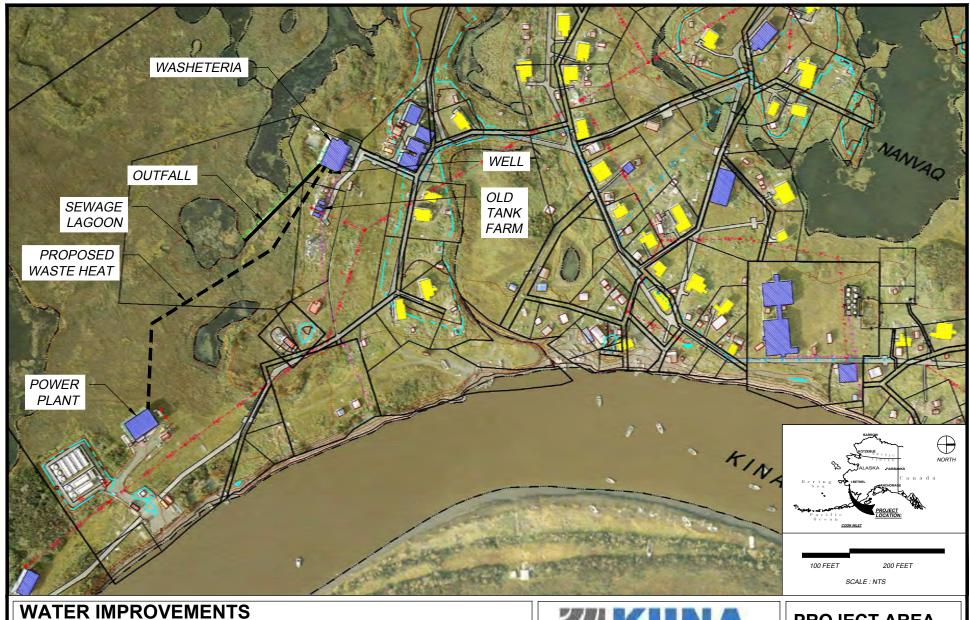
PROJ. NO.	165.030039	
DRAWN	TRP	
CHECKED	DEN	
DATE	10/04/18	



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# **COMMUNITY MAP**

A.1



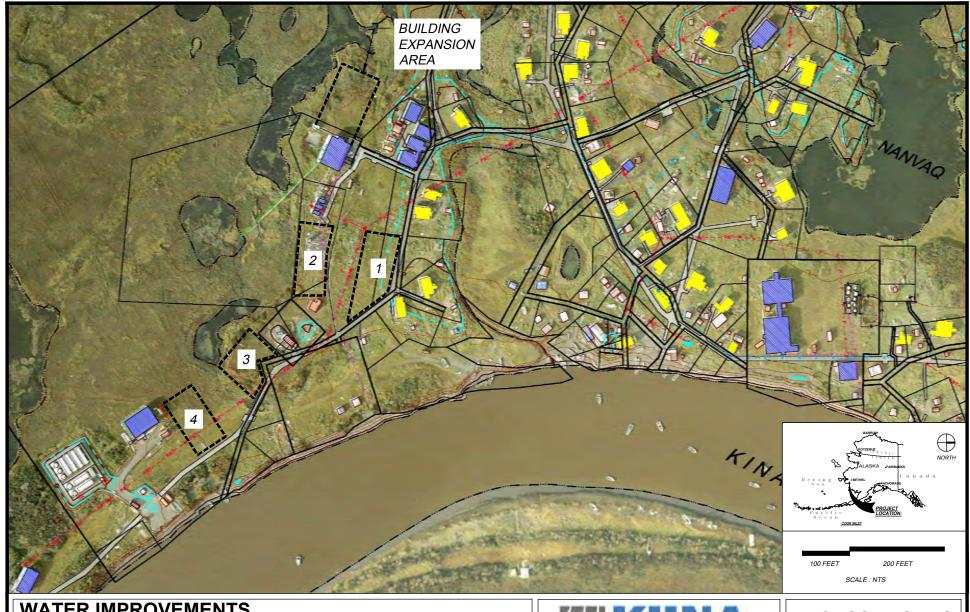
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PROJ. NO.	165.030039
DRAWN	TRP
CHECKED	DEN
DATE	10/04/18



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## **PROJECT AREA**



# **WATER IMPROVEMENTS**

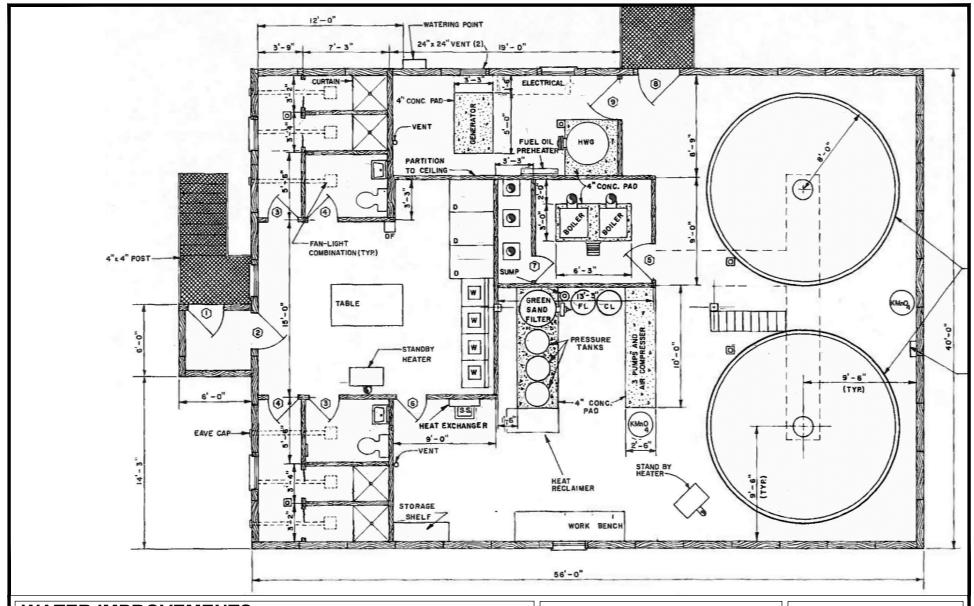
TUNTUTULIAK, AK WATER IMPROVEMENTS PRELIMINARY ENGINEERING REPORT

PROJ. NO.	165.030039
DRAWN	TRP
CHECKED	DEN
DATE	10/04/18



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# PROPOSED SITES



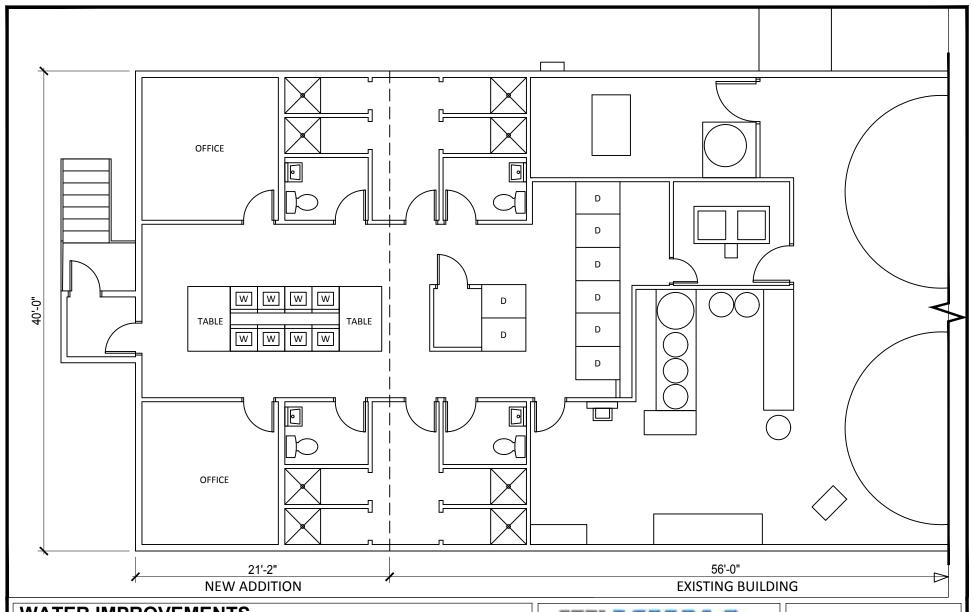
# WATER IMPROVEMENTS TUNTUTULIAK, AK WATER IMPROVEMENTS PRELIMINARY ENGINEERING REPORT PROJ. NO. 165.030039 DRAWN TRP CHECKED DEN DATE 10/03/18



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# **EXISTING FACILITY**

A.4



# WATER IMPROVEMENTS

TUNTUTULIAK, AK WATER IMPROVEMENTS PRELIMINARY ENGINEERING REPORT

PROJ. NO.	165.030039		
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CHECKED	DEN		
DATE	10/03/18		



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# **ALTERNATIVE 1**

A.5

# Appendix B: Trip Reports and Photos



# **Tuntutuliak PER Trip Report**

Date: August 23, 2018 Project Number: 165.030039

To: Susan Randlett, Village Safe Water

From: Daniel Nichols, P.E.

# INTRODUCTION

Kuna Engineering (Kuna) was hired by Village Safe Water (VSW) for the Tuntutuliak Washeteria Improvements PER. Daniel Nichols, project manager, traveled to Tuntutuliak on July 30, 2018. He was scheduled to return August 1, but was weather delayed until August 2.

#### Site Contacts:

- Deanna White, Tribal Administrator
- Andrea Johnson, Tribal Secretary
- Tom Charlie, AVCP, Tribal Workforce Development Specialist
- Tom Carl, Maintenance Supervisor
- Tom Friendly, Water Treatment Plant Operator
- Kabel Kusayak, Health Clinic Office Assistant
- Sherileen Frank, Community Health Aide
- Carl Andrew, TCSA Electrical Services, General Manager
- Peter Miely, Tribal Council Member
- Frank Lupie, Tribal Council Member
- John Fitka, Tribal Council Secretary
- Alice Fitka, Tribal Council Vice President

## **SCHEDULE**

# Monday, July 30, 2018

I left Anchorage at 6 am and arrived in Tuntutuliak at 2 pm. The Grant flight from Bethel to Tuntutuliak was delayed approximately an hour. I briefly met with Deanna White and Andrea Johnson and went over the trip goals and schedule. At 3 pm, I met up with Tom Carl and headed to the water treatment plant (WTP) and met with Tom Friendly. We toured the WTP and washeteria until 5 pm. That evening I walked the community documenting boardroads and facilities. I stayed at the tribal office.



# Tuesday, July 31, 2018

8:30 am talked with Tom Charlie at the tribal office about barge operations, upcoming school projects, and local skills and workforce. 9:00 am, Tom Carl and I toured the honey bucket bunkers around the community. We visited 28 sites, many with multiple bunkers. Observations and discussion can be found in the *Honey Bucket Bunker Closure Recommendations* technical memo. 12:00 pm, I toured the washeteria documenting existing conditions. 1:00 pm, Tom Carl and I toured a variety of water and sewer holding tanks in the community. Observations and discussion can be found in the *Holding Tank Recommendations* technical memo. 3:00 pm, I met with the tribal council. I presented the project, its goals, and the outlined schedule. We discussed a wide variety of issues related to the three projects. 4:30 pm, Tom Carl and I toured the landfill and the sewage lagoon. 5:30 pm, I met with Andrea and collected information on washeteria usage and fees. 6:20 pm, I went back to the washeteria and WTP. I talked with the laundromat attendant about operations, usage, conditions, and costs. 7:00 pm, I gathered additional general community information, particularly on the condition of the boardroads.

# Wednesday, August 1, 2018

8:00 am, worked in the tribal office and reviewed photos and information collected. 10:00 am, Tom Carl and I went to the clinic, at the suggestion of the tribal council. I met with Kabel and Sherileen and discussed community health as it related to sanitation. 11:00 am, Tom Carl and I returned to the WTP. I talked to Tom Friendly and observed treatment operations. 12:30 pm, reviewed WTP drawings and design information at the tribal office. 1:10 pm, I called Susan Randlett and discussed the project and trip. 1:30 pm, Tom Carl and I went to the village corporation office. I talked with Carl Andrew. We discussed the power utility an ANTHC waste heat project. 2:30 pm, I toured the old airport and barge areas. I looked at potential material sources and staging areas. 3:20 pm, we went back to the WTP to collect additional information. That afternoon my flight to Bethel was cancelled due to weather. 6:20 pm, visited potential sites for a new washeteria.

## Thursday, August 2, 2018

7:30 am, I worked at the tribal office reviewing trip notes and photos waiting for change in weather. 2:30 pm, I was able to reschedule a flight to Bethel with Yute Air. I left Bethel at 9:00 pm and landed in Anchorage at 10:00 am.

# **OBSERVATION AND DISCUSSIONS**

The following information was collected through direct observations or discussions.

#### Washeteria

- Women's bathroom is in use, but only one out of two showers is operational.
- Men's bathroom and shower room are not in use. The council reports they haven't worked since before 2013. They are now used as storage. Tom was unsure what is wrong but knows that they have attempted to repair them several times.
- Women's bathroom is distressed with broken mirror and vanity. There have been several holes patched in the walls. The door is damaged.



#### **TECHNICAL MEMORANDUM**

- The women's shower area has only one fan working and the other needs to be replaced; water-damaged floor and baseboards; inoperable window; mold in showers; leaking shower heads; signs of corrosion, etc.
- The floor throughout the washeteria needs to be replaced. In several places the floor is worn down to structural floor boards.
- It is recommended that the entire washeteria interior needs to be replaced (e.g. windows, flooring, sheetrock, shower, bathrooms, etc.).
- There are two septic tanks used only for black water attached to the bottom of the building. All grey water is discharged to the tundra roughly north of the washeteria
- Drinking fountain doesn't work.
- The men's bathroom holding tank is not being used. The women's bathroom holding tank freezes occasionally during the winter.
- Emergency lights and smoke detectors don't work and have expired. The fire extinguisher has expired and needs to be recharged.
- The phone jacks and outlets are broken.
- Pile foundation appears stable with minimal movement. There is approximately 1/8 inch of corrosion loss and scaling around northern half of the piles. Design drawings show 5/8-inch thick piles. Many of the thermal couplings are damaged. Some were broken open, which releases any refrigerant.
- Approximately 4-6 feet of blow through under building.
- Tribal secretary keeps track of laundromat and shower usage. She reports that only about one person pays for the shower each week. Most people don't like the shower conditions. She confirmed that most people use steam baths. She reports about 10-15 people a day use the laundromat and there is a waiting list.
- The washeteria is open from 10 am to 9 pm every day except Sunday. They have to staff it in at least two shifts. The community would have to hire more staff to keep the washeteria open longer. Clinic and community stores don't open until 10 am. Community curfew is 10 pm.
- It is \$5 to use a shower. A washer load costs \$5 and a dryer load costs \$7.
- There are four washers. The washers are filled up manually from a hose. Couldn't determine what was wrong with the piping to the washers. Washeteria staff and Tom Friendly didn't know why.
- Laundry staff confirms issue with washers staining cloths red and water turning black when bleach is added. Those are signs of high iron or oxidation in pipes.
- There are four dryers; two larger and two smaller. Only two dryers currently work. A new one has arrived but has not been installed yet.
- There is only one small table and no room to fold laundry. People reportedly don't use the dryers because of the lack of space. There is also very limited space to wait for laundry.
- Floor louvers for dryer vents are not operable. It appears dryers are sucking their intake air from the building.
- There is no ventilation in the washeteria. The doors have to be propped open.
- Only one of three exterior lights works.
- No GFCI outlets or breakers in washeteria.
- Observation: laundromat was always in use when I visited. After 5 PM it was very crowded.



#### **Water Treatment Plant**

- Tom Friendly is the operator. He started working in November 2017.
- Washeteria has two watering points; two-inch hose for community hauling and self-haul station. The self-haul station has been down for repairs since January. The parts are on order but have not arrived. It is reported it is down due to failing a test.
- Watering fee is \$50 for 150 gallons with community-haul and \$0.25 per gallon with self-haul.
- Until a couple of years ago, they used potassium permanganate, fluoride, and chlorine treatment. Only potassium permanganate is still being used.
- Tom reports he treats raw water approximately every other day. He treats water 2-4 hours a day. It takes 3-4 days to drain the water storage tank.
- Emergency lights and smoke detectors don't work and have expired. The fire extinguisher has expired and needs to be recharged.
- Eye wash station and hazardous materials and SPCC signage were observed.
- Back scour is done after every treatment. Uses approximately 500-1,000 gallons for 10 minutes. The air scour isn't used because it was installed without a filter and is clogged. Tom hasn't been able to unclog it.
- A pile of GAC bags was found in the loft area. Tom unsure if the filter medium has ever been changed.
- One foot of tank volume equals 1,250 gallons. In one day the water level dropped 0.3 feet or 375 gallons.
- Older boiler used to leak 5 gallons of glycol a day until fixed recently. It still leaks a little.
- Numerous small leaks on valves, gauges, pumps, and pipes were seen. Tom regularly has to inspect and tighten or repair them. Small leaks noticed on piping and valves throughout.
- Valves regularly fail. Last week valve broke and flooded part of the floor. Tom says he replaces a valve at least once a month.
- Water pressure pumps operate at 32-42 psi.
- Lift station in WTP works but there is no vent on the lift station, only upstream on the inflow pipe. There is a strong sewage smell in the WTP coming from lift station. It doesn't appear to be properly ventilated. Lift station and holding tank were cleaned recently but that doesn't seem to improve the smell.
- There is no ventilation in the WTP. They have to open windows and door to get fresh air.
- Tom Friendly is unsure if backup generators work or have been tested. They appear to be unused but appearances are not reliable.
- Raw water storage tank level gauge doesn't work. Tom has to look through top hatch to estimate water level.
- Piping throughout has been replaced with Plex-style piping. Some of it is inadequately supported and water hammering was observed.
- No office space in the WTP for the operators or storing records.
- No GFCI outlets or breakers in WTP.
- Backwash outfall was recently replaced. Not sure of year. The outfall has already started to sag and move. I was unable to walk outfall because of standing water.
- Iron test results for the treated water range from 0.0 to 0.3 mg/l. This doesn't match with taste and reported laundry problems.
- Tom didn't have arsenic or lead results. Not sure if it was out of compliance.



# Water and Sewage

- No one is currently using the washeteria for drinking water. Only the community hall and clinic haul water for grey water.
- It is reported that everyone in the community uses rainwater and snow/ice melt for drinking water. Several people reported using river water for washing clothes.
- This year has been rainy, so people have not run out of drinking water. When they do, they haul river water. Typically, May and June are the driest months. People typically run out of rainwater in the end of June, until early July when it starts to rain again.
- Newer homes have septic holding tanks and the community pumps them once a week.
- Many residents use honey buckets which are dumped into hoppers located around the community.
- Many of the other homes have had problems with freezing septic tanks.
- 28 bunker sites were counted spread throughout the community. Most are abandoned but several show signs of recently being used. Many show signs of damage due to heaving, settling, and rotting. At least four had the wooden tops collapse inward. There is a current project to close several of the bunkers permanently.
- Sewage lagoon is located adjacent to the landfill. The boardroad and dumping platform were burned in a landfill fire. Sewage appears to be dumped in multiple areas along the lagoon because of the access issues.

# **Council Meeting Summary**

- The Council wants to incorporate waste heat into the washeteria.
- USS No. 4429, Block 15, Lots 1, 2, and 3 are controlled by the village. It is their preferred sited for a new washeteria.
- They recommended against the old power plant site next to the washeteria because of ongoing ADEC fuel cleanup for 1980 spill.
- They report that the washeteria area never floods and confirmed the pile foundation is stable.
- In 2012, the washeteria froze because it ran out of heating fuel. The pipes burst causing lots of damage.
- They prefer stick-built construction over modular because of increase in local hire. They recently had several residents get trained as welders. They believe there are a lot of skilled construction workers in the community.
- There are too few washers and dryers. Most days there is a waiting list and some days people have to wait until another day to use the laundry mat. They believe at least 8 washers and dryers are needed.
- They confirmed that most people stopped using the washeteria for drinking water after the self-haul station got contaminated.
- They confirmed that replacing the washeteria is their highest priority.
- They are concerned with safety of the washeteria because of extensive electrical and plumbing code issues.
- They report the piping is so old at the washeteria that they get black water out of it sometimes. They believe it is due to corrosion in the pipes.
- They want to close out and clean up the honey bucket bunkers. They are concerned about the health and safety issues caused by the bunkers.



#### TECHNICAL MEMORANDUM

- Confirmed the school project and the contractor's staging plans.
- They prefer the insulated steel tank septic holding tanks over the other styles in the community. They recommend stainless steel connections and two heat traces.
- They report that not many people use shower. Most use traditional steam baths. Some families don't have steam baths and have to use neighbors' or family members'.
- School has better water and better laundry facilities. Community washers stain cloths red. Alice works at the school and uses their laundry whenever she can because of the better quality water.
- They report complaints about the smell of the water at the washeteria.
- They report that skin disease and boils are common in the community with some cases needing to be sent out of community for treatment. They directed me to talk to the clinic for more details.
- Alice reports that children come to school dirty because of a lack of showers and/or steam baths.
- Alice described her water uses. She uses water from the river and pumps it to a 50 gallon drum. She uses it for washing and cleaning. She uses rainwater for drinking and cooking.

#### **Potential Sites**

- Checked out four sites; site west of washeteria, site across of washeteria, site west of United Utility communication tower, and area around power plant.
- Each site was within a reasonable distance from the power plant for waste heat.
- According to the community maps, each site is on village land.
- Site west of washeteria is on old power plant site (USS No. 4429, Tract A, Block 15, Lot 5. There is a known spill from the 1980s that ADEC is in the process of cleaning up. Area very wet with areas of standing water.
- Site across from washeteria is on USS No. 4429, Tract A, Block 15, Lots 1, 2, and 3. East half of Lot 3 is wet and marshy. Lot 1 and 2 are higher and have dry ground. The community map show them outside of the high water flood area. Site has straight shot to the sewage stabilization pond for discharge.
- Site west of United Utility (USS No. 4429, Tract A, Block 14). This area is drier and higher than surrounding areas. The drier area is adjacent to satellite dish. A new washeteria would block satellite dish which would have to be relocated. There is a small pond between the sewage stabilization pond and the site. A new outfall would have to go over the pond or get a new permit to discharge into the pond.
- Site around the power plant is all on USS No. 4429, Tract A, Block 14. The power plant does not have a specific plot and is just part of the large Block. The area around the power plant is the lowest; at least 4 feet lower than the existing washeteria site. There is a noticeable drainage channel through the area. There was standing water throughout the area in patches. It is reported that at extreme high tides, the area floods.

#### **General Community Information**

Most barges unload at the south end of the old airstrip. The airstrip is mainly used as a laydown area
for construction projects and other barge activities. The old airstrip appears to be constructed of silty
sands and gravels with approximately 1 foot of surface gravel. About half of the airstrip width is



covered with brush. The surface is becoming rutty and would need to be regraded if the area were to be used by heavy equipment. There is some erosion along the south end of the airstrip.

- There is a barge landing at the fuel farm but it is mainly used for fuel barges. There are barge tie offs.
- Sometimes barges have landed at the north end of the old airstrip.
- The school is schedule for a major remodeling and expansion. A contractor is already under contract and will begin hauling materials and equipment this year. It is reported that the contractor will stage at the airstrip, then move to the school site once the ground has frozen.
- Flood gauge was destroyed when the utility pole it was attached to was moved.
- Boardroad conditions vary. Many sections are warped, frost jacked, or sunken. Many sections and bridges are floating at ground level with large foam-filled sleepers. Several have been pulled off piles or damaged anchors. Tom Carl reports that large vehicles can damage the boardroads.
- There is active erosion along the boat launch areas by the school. There are several homes being threatened and a boardroad undermined by the erosion. The boat area down river along the east side of town also has active erosion.
- Met with Carl Andrews with the utility. They still want to move forward with providing waste heat to
  the existing or new washeteria. They will provide the waste heat free of charge to the community.
  The project was designed by ANTHC but doesn't have enough money for construction. Design
  drawings didn't include land ownership information, though land between power plant and
  washeteria seems to be owned by the village. We discussed potential of using utility easement for
  any waste heat.
- Carl reports that school project will make improvements to the power plant.
- Carl also reports that office ATCO modules from early 1990s are doing well but starting to be drafty around joints.
- Clinic confirmed they have 1-2 cases a week of boils or skin infections that require treatment.

#### Miscellaneous

• Honey bucket bunkers and tank observations and discussions were part of another project and are covered in separate technical memos.

# **DRAFT PER ALTERNATIVES**

Below is the list of alternatives to be considered:

# 1. No change

This alternative is required by funding agency. This alternative would not provide any improvements or replacement. The washeteria is not meeting the demands and needs of the community. This is, in part, because of facility deterioration, undersized laundry, water quality, and watering point contamination. As a result the residents are using untreated drinking water. Due to a lack of access to quality water, there has been a decrease in hygiene which results in community having a very high rate of boils and skin diseases. This alternative is not a feasible option.



## 2. Individual Onsite Septic and Well Systems

It is standard to evaluate alternatives to provide typical onsite septic and well systems. This alternative has been evaluated in the past and found not feasible. Due to poor soils, flooding, and high groundwater, septic system are not feasible. Due to groundwater quality and poor soils individual wells are not feasible. Most house lots are too small to accommodate onsite systems. This alternative is not feasible.

# 3. Alternative In-home Sanitation Systems

This alternative would provide alternative in-home water and sewer systems. This alternative will focus on the Kivalina pilot program done by ANTHC. This system combines rain catchment and micro water treatment systems with grey water and separation toilets. In the past, alternative systems have not been feasible sometime because of high homeowner costs and sometimes issues with reliability. This alternative has potential due to the residents' familiarity with rainwater use. One disadvantage is the lack of snow melt capacity. It is also likely that a washeteria would still be necessary and thus need improvements.

## 4. Remodel and Expand Washeteria

This alternative would include major improvements to the washeteria. This would include a complete remodel of the interior. It would also expand the laundry and add office space for both the washeteria manager and water treatment operator. The WTP lift station would need to be improved or replaced. There would also need to be improvements to the water treatment side, such as pipe replacement, ventilation, and iron removal. The whole building would need to be brought up to fire, safety, electrical, and plumbing codes.

#### 5. New Modular Washeteria

This alternative would replace the existing washeteria and WTP with a new modular facility. There would be a discussion on location alternatives, but would focus on the preferred site across from the existing washeteria. The well and sewage stabilization pond would continue to be used. The overall size of the facility would increase as well as the drinking water storage capacity. Water storage capacity would likely need to increase because of increased water use due to improved facilities.

#### 6. New Stick-Built Washeteria

This alternative would be the same as Alternative 5, but would evaluate stick-built instead of modular built. The main difference would be cost estimate.

Note: Piped community water and sewer is not part of this PER's scope. In 2016, a report looked at installing a piped community system. The cost for the construction was \$53 million, approximately \$132,500 per resident with annual O&M costs of \$441,000. This is currently not a feasible alternative.

# **ATTACHMENTS**

- Trip Photos
- Tribal Council Meeting Minutes



Figure 1: Washeteria



Figure 2: Water Treatment Plant (WTP)-Interior





Figure 3 (left): Leaking pressure pump.

Figure 4 (right): Pile corrosion.



Figure 5: WTP work bench and record library.



Figure 6: Water damage behind dryers in washeteria



Figure 7: Dryers and folding table



Figure 8: Washer, manual filling with hose.



Figure 9: Women's only operable shower.



Figure 10: Women's shower, water damage and mold.



Figure 11: Women's shower, water damage along wall and floor.



Figure 12: Village corporation office, modular construction.



Figure 13: Typical boardroad



Figure 14: Typical boardroad, floating on tundra and marshy area



Figure 15: Basketball court, damaged from heavying and settling.



Figure 16: Barge landing, east end of old airstrip.



Figure 17: Old airstrip, laydown area and potential material site.



Figure 18: Rainwater collection system



Figure 19: Rainwater collection system.



Figure 20: Power Plant



Figure 21: Potential new washeteria site by power plant, standing water



Figure 22: Potential new washeteria site by power plant, looking towards the current washeteria.



Figure 23: Potential new washeteria site by United Utility, looking east.



Figure 24: Potential new washeteria site by United Utility, looking west towards power plant.



Figure 25: Potential new washeteria site across existing washeteria, looking north east at washeteria.



Figure 26: Potential new washeteria site across existing washeteria, looking south from washeteria.



Figure 26: Potential new washeteria site across existing washeteria, looking north at washeteria.

# Telephone/Meeting Conversation

3:00-4:30PM Date: Project No.: Project Name: TUNTUTU LIAK 3 WTP To/From: Subject: VSW INTRODUCTION & With: ○ Memo TRIBAL OFFICE ○ Telephone Conversation Location: Present: O Site Visit Notes Purpose: Meeting Notes 516N SHEET Notes: NUMBER PHONE

# Appendix C: Supporting Reports

# MEMORANDUM



# **CRW Engineering Group, LLC**

3940 Arctic Blvd., Suite 300 Anchorage, AK 99503 (907) 562-3252 phone (907) 561-2273 fax www.crweng.com

**Project:** Tuntutuliak Water Treatment Plan Improvements (81801.00, Task 030)

**Date:** May 12, 2011

**Subject:** Water Treatment Plant Technical Memorandum

By: Trevor Trasky, EIT

## Introduction

The existing water treatment plant (WTP) in Tuntutuliak, Alaska is in need of upgrades to provide improved water treatment. The facility does not meet current drinking water standards due to deficiencies in the system. Treated water currently exceeds the secondary standards for iron and manganese. Proposed upgrades to address these deficiencies are listed below along with estimated costs for materials, labor, and freight required for installation.

# **Existing Water Treatment Description**

Groundwater supplied from a well located adjacent to the WTP is piped to the water treatment system that provides batch treatment on an as-needed basis. Water from the well is injected with potassium permanganate before flowing into a 10,000-gallon pretreatment tank where oxidation and settling occur. The oxidized water is then pumped from the pretreatment tank through a 30-inch diameter greensand pressure filter and disinfected before entering a 10,000-gallon water storage tank. Pressure pumps and hydropneumatic tanks serve a watering point, washeteria, and flush tank and haul service.

Deficiencies in the existing process include the watering point, well discharge piping, pretreatment system, potassium permanganate feed system, and greensand filter. The watering point has poor accessibility for vehicle haul and does not prevent excessive wasting of water. The well head, the piping from the well to the WTP, and the connection to the WTP are not sufficiently insulated and supported. The pretreatment tank piping configuration draws water from the bottom of the pretreatment tank which may contain oxidized sludge. The potassium permanganate feed system does not achieve uniform oxidant injection into the raw water. The greensand filter is not configured for proper air scour. No turbidimeters are present. These deficiencies decrease the efficiency and stability of the treatment process and results in poor finished water quality that is undesirable for use by the community.

# **Water Sample Analysis**

Water samples were taken from Tuntutuliak during CRW site visits in December 2010 and March 2011. The data from these samples as well as a historical sample pertinent to the process design for the upgraded WTP are show below in Table 1. Raw water arsenic levels are higher than the maximum contaminant level (MCL) and levels for iron and manganese are above their respective secondary standards as well. Total organic carbon (TOC) levels in the raw water are high enough to warrant removal to minimize DBP formation.

The laboratory results of the water samples collected by CRW are provided in Appendix A. Historical water samples results reported to ADEC are also included.

**Table 1 - Tuntutuliak Water Samples** 

Table 1 - Tull	dtallak Wat	or Oarri	Pico				
	Analysis	Perforn	ned by	SGS	SGS	SGS	CT&E Environmental Services
	La	ab Samp	le No.	1110756	1106624	1106624	1027368001
		Sampling	g Date	3/2/2011	12/15/2010	12/15/2010	10/29/2002
	Sam	ple Desc	ription	Tuntutuliak Raw	Tuntutuliak Raw	Tuntutuliak Treated	Tuntutuliak 1
Contaminant	Units	MRL <sup>1</sup>	MCL	Result	Result	Result	Result
Iron	mg/L	0.05	0.3	18.50	4.78	0.49	5.02
Manganese	mg/L	0.01	0.05	0.18	0.09	1.18	0.09
Arsenic	ug/L	0.15	10	13.50			37.40
Hardness, Total	mg/L	1		206.00	206.00	207.00	-
Alkalinity, Total	mg/L as CaCO₃	4		237.00	-	-	-
рН	рН	0		-	-	-	7.10
Total Dissolved Solids	mg/L	20	500	301.00	-	-	299.00
Total Organic Carbon	mg/L	1		12.20	-	-	11.70
Dissolved Organic Carbon	mg/L	1		9.11	-	-	-
UV 254 Ultraviolet	cm-1	0.02		0.27	-	-	-
Lead	ug/l	0.2	15	9.38	-	-	-

<sup>1.</sup> MRL – Method Reporting Limit

## **Proposed Upgrades**

The proposed upgrades were selected for their ability to address the treatment deficiencies and provide treated water that complies with applicable drinking water standards. A process flow diagram that incorporates the proposed upgrades is located in Appendix B.

Proposed system upgrades include:

- Watering Point Upgrades
- Well System Upgrades
- Pretreatment Upgrades
- New Potassium Permanganate Chemical Feed System
- New Greensand Filtration Unit with Turbidimeters
- New Air Scour Unit
- Granular Activated Carbon Filtration Unit
- Polymer Injection System

# **Watering Point**

The existing watering point is manually operated using a button-activated solenoid valve in the WTP. The existing watering point control is not This configuration does not prevent excessive waste of water nor does it allow for revenue to be collected for water. The watering point does not extend out from the building and does not currently have a flexible hose for the discharge, making it difficult to fill containers on a vehicle. Upgrades are proposed to add a coin operated solenoid to allow revenue collection and prevent excessive wasting of water at the watering Watering point piping should also be upgraded by installing an insulated arctic pipe arm with a flexible hose drop pipe to improve accessibility for vehicle haul. This alternative is



accessibility for vehicle haul. This alternative is **Figure 1 - Public Watering Point** itemized in Table 2. Due to budget considerations, a second alternative including only the addition of a coin operated dispensing system is presented in Table 3.



Figure 2 - Public Watering Point Piping and Actuator

**Table 2 – Comprehensive Watering Point Improvements** 

Component	Manufacturer	Model	<b>Estimated Cost</b>
Coin-op	Monarch	HM6	\$1,000
Piping	N/A	N/A	\$2,000
Labor			\$4,500
		Total:	\$7,500

Table 3 – Watering Point Coin-op

Component	Manufacturer	Model	Estimated Cost
Coin-op	Monarch	HM6	\$1,000
Labor			\$2,000
		Total:	\$3,000

# Well System Upgrades

The arctic box on the well head is in need of replacement as it offers minimal thermal protection. The existing transmission line from the well is an approximately 20-foot long copper pipe equipped with heat trace inside an arctic insulated PVC pipe with a CMP jacket. This pipe was supported with 3-legged wooden assemblies with cradles. The supports are now in a state of disrepair, leaving the pipe rigidly supported only at the well end. This also places a strain on the rigid copper water piping. The arctic box at the connection of the raw water pipe to the WTP is partially disassembled resulting in the potential for damage due to freezing. Also, water in the raw water line is forced back into the well using compressed air after the well pump is turned off. This process can be made automatic by installing an air/vacuum valve on the raw water piping in the WTP as record drawings indicate that bleeder valve is already present on the well drop pipe. An air/vacuum valve in the WTP, new arctic boxes at the well head and connection to the WTP, and a new raw water transmission line consisting of a 1-inch or 1.5-inch HDPE carrier pipe with arctic insulation supported by wood cribs are recommended to address these deficiencies.



Figure 3 - Well System and Transmission Line



Figure 4 - Well Head



Figure 5 - Connection to WTP

Table 4 – Well System Upgrades

Component	Manufacturer	Model	Estimated Cost
Well Head Arctic Box	N/A	N/A	\$1,000
Arctic Pipe	N/A	N/A	\$2,000
Air/Vacuum Breaker	Cla-Val		\$500
Building Tie-in	N/A	N/A	\$500
Labor			\$3,000
		Total:	\$7,000

# **Pretreatment Upgrades**

Pretreatment upgrades include a decanter for pumping supernatant from the settled water in the 10,000 gallon pretreatment tank, a mixer for the tank, and an aeration grid. The decanter allows for only the clear supernatant in the pretreatment tank to be filtered which increases filter run times and filtrate water quality. The decanter consists of a swivel arm at the base of a float-equipped pipe that allows the filter pumps to draw only the supernatant of the settled water.

The tank mixer allows for the oxidant-dosed water to mix completely in the pretreatment tank to aid in achieving total oxidation. The mixer operates while the pretreatment tank is being filled and continues to mix for 2 hours after the treatment tank is full.

An aeration grid should also be installed in the pretreatment tank for pH adjustment. Aeration with fine bubble diffusers strips dissolved CO<sub>2</sub> from the water. Dissolved CO<sub>2</sub> combines with water molecules to form carbonic acid. As dissolved CO<sub>2</sub> is removed the

concentration of carbonic acid decreases which increases the pH of the water. This increase in pH reduces the corrosivity of the water to lead and copper. Aeration should occur after oxidation in the pretreatment tank is complete based on past experience from the Napaskiak and Crooked Creek WTPs.

It will also be important that the pretreatment tank is drained almost completely prior to refilling to avoid floc settleability issues similar to those observed during Crooked Creek's previous pretreatment aeration. Examples of the proposed decanter system are shown in Figure 6 and 7 respectively. Drawings of the recommended pretreatment improvements are provided in Appendix D.

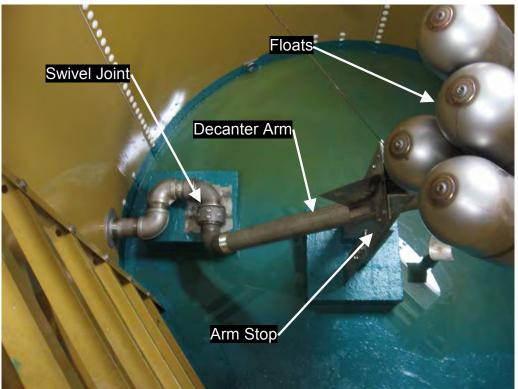


Figure 6 - Decanter Mechanism

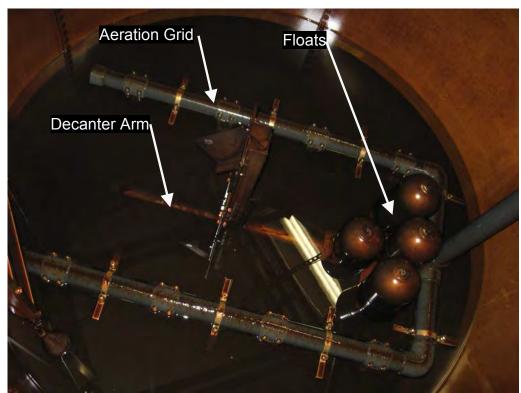


Figure 7 - Aeration Grid and Decanter Mechanism

Table 5 – Pretreatment Upgrades

Component	Manufacturer	Model	Estimated Cost
Supernatant Pumping Arm	N/A	N/A	\$5,000
Tank Mixer	J.L. Wingert	WXL	\$1,500
Aeration Grid	N/A	N/A	\$4,000
Labor			\$8,000
		Total:	\$18,500

# **Potassium Permanganate Feed System**

A new potassium permanganate (KMnO<sub>4</sub>) feed system is recommended to provide optimum oxidation and removal of iron, manganese, and arsenic while also providing sufficient residual for continuous regeneration of the greensand media in the filter. An online oxidation/reduction potential (ORP) analyzer can be used to dose KMnO<sub>4</sub> at an optimal concentration based on the raw water characteristics. ORP is measured in millivolts (mV). A diaphragm pump can be used to inject the raw water with KMnO<sub>4</sub> just upstream of the pretreatment tank. The output of this pump should be controlled by the ORP analyzer and will be proportional to the overall state of oxidation in the pretreatment tank. The preferred ORP analyzer has 2 probes, one which will be located on the discharge side of a circulation pump that draws from the bottom of the pretreatment tank, and one just upstream of the filter.

A circulation pump is recommended to draw water from the bottom of the tank and discharge it just upstream of the KMnO<sub>4</sub> injection tee. This allows for the KMnO<sub>4</sub> dose to be adjusted based on water that has been allowed to oxidize. The first injection point is optimized for complete iron oxidation in the pretreatment tank. A second peristaltic pump injects an additional amount of KMnO<sub>4</sub> to provide a sufficient oxidant residual to the filters for greensand media regeneration. The second injection point is optimized for greensand media regeneration. The KMnO<sub>4</sub> residual can be verified visually through two new sightglasses, one immediately upstream and one immediately downstream of the filter as shown on the process flow diagram in Appendix B.

The KMnO<sub>4</sub> chemical feed equipment includes a 55 gallon polyethylene tank for batching the dilute mix, a tank mixer, two injection pumps, a circulation pump for the pretreatment tank, and an ORP meter with two probes. Two new sightglasses should also be installed for oxidant residual monitoring. Cost information is shown below in Table 6.

Table 6 – Potassium Permanganate Feed System

Component	Manufacturer	Model	Estimated Cost
Peristaltic Metering Pump 1	LMI	Series A	\$800
Peristaltic Metering Pump 2 <sup>1</sup>	Watson Marlow	521CC	\$3,500
Circulation Pump <sup>2</sup>	Little Giant	2-MD-SC	\$300
55 Gallon Polyethylene Tank Package (KMnO4 Solution Tank) <sup>3</sup>	Snyder	5680000N	\$800
¼ Hp TEFC Mixer SS Shaft⁴	J.L. Wingert	B-1-TE-PRP-WRD- 39	\$1,000
ORP Meter w/ 2 Probes <sup>5</sup>	Rosemount	1056-03-22-32-AN	\$3,000
Labor			\$4,500
		Total:	\$13,900

- 1. Cost information from Alaska Pump.
- 2. Pricing from Harrington.
- 3. Cost information from GPS Environmental.
- 4. Cost information from Ferguson.
- 5. Pricing from USA Bluebook.

### **Greensand Filter and Turbidimeters**

The existing greensand filter has deficiencies that which impair the operator's ability to produce the best possible water. The current underdrain is constructed of pvc of unknown condition and it is not screened. The filter is not equipped with a freeboard drain. No viewport window or illumination port is present to verify backwash performance or the condition of the media. The filter is equipped with a galvanized air scour header of unknown condition placed between the gravel support media and the greensand. The

lack of a freeboard drain impairs the air scour process resulting in poor filter efficiency and a potential for media fouling. A Solo Valve is used on the filter face piping that restricts backwash flow to the filter responsible may be shearing floc. Α new filter equipped with a freeboard drain, viewport window, illumination port, underdrain and properly an equipped for air scour New filter face recommended. piping is required to remove the existing Solo Valve. Costs and improvements related to the installation of a new greensand filter are provided in Table 7 below.

Several of the deficiencies above may be corrected with filter modifications and others cannot. Because of the limited construction



Figure 8 - Existing Greensand Filter and Piping

funding, it may be desirable to retrofit the existing greensand filter instead of replacing it with a new one. At a minimum, new media should be installed, a drain down port added, and the face piping should be replaced. The service life of greensand media in Tuntutuliak is estimated to be 20 years assuming proper regeneration. Improvements to the existing filter are itemized in Table 8.

Two turbidimeter sensors are required to monitor the turbidity of water upstream and downstream of the greensand filter. Two Hach 1720E sensors with an SC200 controller may be utilized. The oxidized water turbidimeter sample point should be located just upstream of the greensand filter adjacent to a new sightglass. The filtered water turbidimeter sample point should be located just downstream of the greensand filter adjacent to a new sightglass. The sightglasses are to be used to aid in determining the proper amount of potassium permanganate addition. Sightglass data sheets are located in Appendix C.

**Table 7 – New Greensand Filter and Turbidimeters** 

Component	nponent Manufacturer Model		Estimated Cost
30" Diameter Greensand Filter <sup>1</sup>	N/A	N/A	\$25,000
Filter Face Piping <sup>2</sup>	N/A	N/A	\$5,000
Turbidimeters & Controller <sup>3</sup>	Hach	1720E & SC200	\$4,000
Labor			\$10,500
		Total:	\$44,500

- 1. Quote from West Coast Filters.
- 2. Information from recent construction.
- 3. Includes two turbidimeter sensors, one controller, one power cord, and shipping. Quote from www.hach.com.

Table 8 – Rehabilitate Existing Greensand Filter and Turbidimeters

Component	Manufacturer	Model	Estimated Cost	
New Filter Media <sup>1</sup>	N/A	N/A	\$3,000	
Filter Face Piping <sup>2</sup>	N/A	N/A	\$5,000	
Turbidimeters & Controller <sup>3</sup>	Hach	1720E & SC200	\$4,000	
Labor			\$7,500	
		Total:	\$19,500	

- 1. Estimated from prior quotes.
- 2. Information from recent construction.
- 3. Includes two turbidimeter sensors, one controller, one power cord, and shipping. Quote from www.hach.com.

### **Air Scour Unit**

Air scour is necessary for proper filter maintenance. The existing air compressor currently used for air scour is rated for 10.5 cfm free air and 6.2 cfm at 100 psi. For a 30" filter, the desired air capacity is 20 cfm or 4 cfm/ft². As a result, a new air scour package capable of providing adequate flow to the new 30" filter is proposed. This air scour package includes a blower, motor, silencer, and PRV integrated into a skid mounted package. New air piping should not be necessary.

Table 9 – Air Scour Unit

Component	Manufacturer	Model	Estimated Cost
Air Blower Package <sup>1</sup>	Airmac	B-2M-3	\$4,000
Motor Control & Electrical <sup>2</sup>	N/A	N/A	\$1,500
Labor			\$3,000
		Total:	\$8,500

- 1. Quote from Airmac, 3/14/11
- 2. Cost information from recent construction.

### **Granular Activated Carbon Filtration**

TOC levels in the Tuntutuliak raw water are of a magnitude that is typically associated with DBP levels in the finished water that exceed regulatory limits. Granular activated carbon (GAC) filtration is recommended for organics removal to minimize the potential DBP formation and improve taste and odor of the finished water. GAC filters require backwash but not air scour. As a result, the existing filter could be reused as a GAC filtration vessel. The existing filter media could be replaced with GAC and new filter face piping could be installed to accommodate this filter and the associated backwash. This vessel would be located downstream of the filtered water turbidimeter. These improvements are summarized in Table 10.

Table 10 – GAC Media in Existing Filter

Component	Manufacturer	Model	Estimated Cost
GAC Media for Existing Filter <sup>1</sup>	N/A	N/A	\$1,000
Filter Face Piping <sup>2</sup>	N/A	N/A	\$5,000
Labor			\$3,000
		Total:	\$9,000

- 1. Cost information from West Coast Filters.
- 2. Information from recent construction.

If the existing greensand filter is rehabilitated, a new GAC filter vessel would also be required. A new GAC filter and related improvements are provided in Table 11. The estimated service life for GAC in Tuntutuliak is 6-12 months depending on amount of water treated and organic loading. Spent media is suitable for disposal in the local landfill. The approximate cost for GAC media replacement is \$1,000.

Table 11 – New GAC Filter

Component	Component Manufacturer Model		Estimated Cost
New GAC Filter <sup>1</sup>	Siemens	N/A	\$9,000
Piping <sup>2</sup>	N/A	N/A	\$2,000
Labor			\$4,000
		Total:	\$15,000

- 1. Cost information from West Coast Filters.
- 2. Information from recent construction.

### Polymer Injection System

The addition of a polymer injection system in Tuntutuliak would aid in the ability of the greensand filter to remove turbidity and organics which would increase the media life in the GAC filter. The system would be setup to automatically batch dilute polymer from neat polymer. Neat polymer would be stored in a 35 gallon tank and injected into a static mixer via a neat polymer pump. The neat polymer will be mixed with hot water and enter the dilute polymer tank. A float in the dilute polymer tank will signal the neat polymer pump when the dilute polymer tank reaches a low level setpoint. Dilute polymer injection would be controlled by a streaming current detector to provide optimum coagulant dose and the polymer would be injected upstream of the greensand filter adjacent to the residual KMnO<sub>4</sub> injection point.

The polymer injection system would consist of a neat polymer pump, neat polymer tank, batch injector, dilute polymer pump, dilute polymer tank, mixer, and streaming current detector.

**Table 12 – Polymer Injection System** 

Component	Manufacturer	Model	Estimated Cost
Neat Polymer Pump	Watson Marlow	521CC	\$2,000
Neat Polymer Tank	Snyder		\$650
Batch Injector	Mixmate		\$1,500
Dilute Polymer Pump	Watson Marlow	521CC	\$3,500
Dilute Polymer Tank	Snyder		\$850
1/4 Hp TEFC Mixer SS Shaft	J.L. Wingert	B-1-TE-PRP-WRD- 39	\$1,000
Streaming Current Detector	Milton Roy	SC5200	\$11,000
Labor			\$6,000
		Total:	\$26,500

### **Capital Cost Summary**

Table 13 below summarizes the capital cost for the proposed upgrades. Freight for all items is included in this table. The total estimated construction cost for all recommended upgrades for the Tuntutuliak WTP is \$150,400.

Table 13 – Cost Summary

Improvement Category	Estimated Cost
Watering Point Upgrades	\$7,500
Well System Upgrades	\$7,000
Pretreatment Upgrades	\$18,500
Potassium Permanganate Feed System	\$13,900
New Greensand Filter / Add Turbidimeters	\$44,500
Air Scour Unit	\$8,500
Rehab Existing Filter as GAC Filter	\$9,000
Polymer Injection System	\$26,500
Freight <sup>1</sup>	\$15,000
Total:	\$150,400

<sup>1. 15,000</sup> lbs of freight estimated at an assumed average shipping cost to Tuntutuliak of \$1.00/lb.

### **Conclusions and Recommendations**

The cost of the proposed upgrades to the Tuntutuliak WTP exceeds the available construction budget of approximately \$120,000 including CM services. CM services are anticipated to be approximately \$35,000 resulting in \$85,000 for actual construction. The upgrades were selected for their ability to address the deficiencies of the current WTP and treatment process. As a result, no single upgrade may be eliminated based on necessity, though the immediate impact of each upgrade on the treated water quality may be evaluated. It is recommended that the upgrades that provide the most impact on water quality be implemented first followed by the rest of the upgrades when funding becomes available. Because the ranking of improvements is subjective, two improvement alternatives are provided for consideration. The first alternative includes a new greensand filter and rehabilitation of the public watering point and the second alternative includes a rehabilitated greensand filter and the addition of coin-op only to the public watering point. Polymer is shown but not included as a priority in either alternative due to budget considerations.

**Table 14 – Alternative 1 Improvements** 

Rank	Upgrade	Cost	Running Total	
1	Pretreatment Upgrades	\$18,500	\$18,500	
2	KMnO <sub>4</sub> System	\$13,900	\$32,400	
3	New Greensand Filter Unit	\$44,500	\$76,900	
	Freight for Above	\$10,000	\$86,900 <sup>1</sup>	
4	Air Scour Unit	\$8,500	\$95,400	
5	Rehab Existing Filter as GAC Filter	\$9,000	\$104,400	
6	Well System Upgrades	\$7,000	\$111,400	
7	Watering Point Upgrades	\$7,500	\$118,900	
8	Polymer Injection System	\$26,500	\$145,400	
	Freight for Above	\$5,000	\$150,400	

<sup>1.</sup> Limit of anticipated construction money available.

Based on the above cost estimate, the Pretreatment Upgrades, KmnO<sub>4</sub> System, and Greensand Filter Unit could be installed while the Air Scour Unit, GAC Filter Unit, Well System Upgrades, Watering Point Upgrades, and polymer injection system would have to be scheduled for installation when further funding becomes available.

**Table 15 – Alternative 2 Improvements** 

Tubio io	Tatomativo 2 improvomento		
Rank	Upgrade	Cost	Running Total
1	Pretreatment Upgrades	\$18,500	\$18,500
2	KmnO₄ System	\$13,900	\$32,400
3	Improve Existing Greensand Filter / Add Turbidimeters	\$19,500	\$51,900
4	Air Scour Blower	\$8,500	\$60,400
5	GAC Filter Unit	\$15,000	\$75,400
6	Watering Point Coin-op	\$3,000	\$78,400
	Freight for Above	\$12,000	\$90,400 <sup>1</sup>
7	Well System Upgrades	\$7,000	\$97,400
8	Polymer Injection System	\$26,500	\$123,900
	Freight for Above	\$3,000	\$126,900

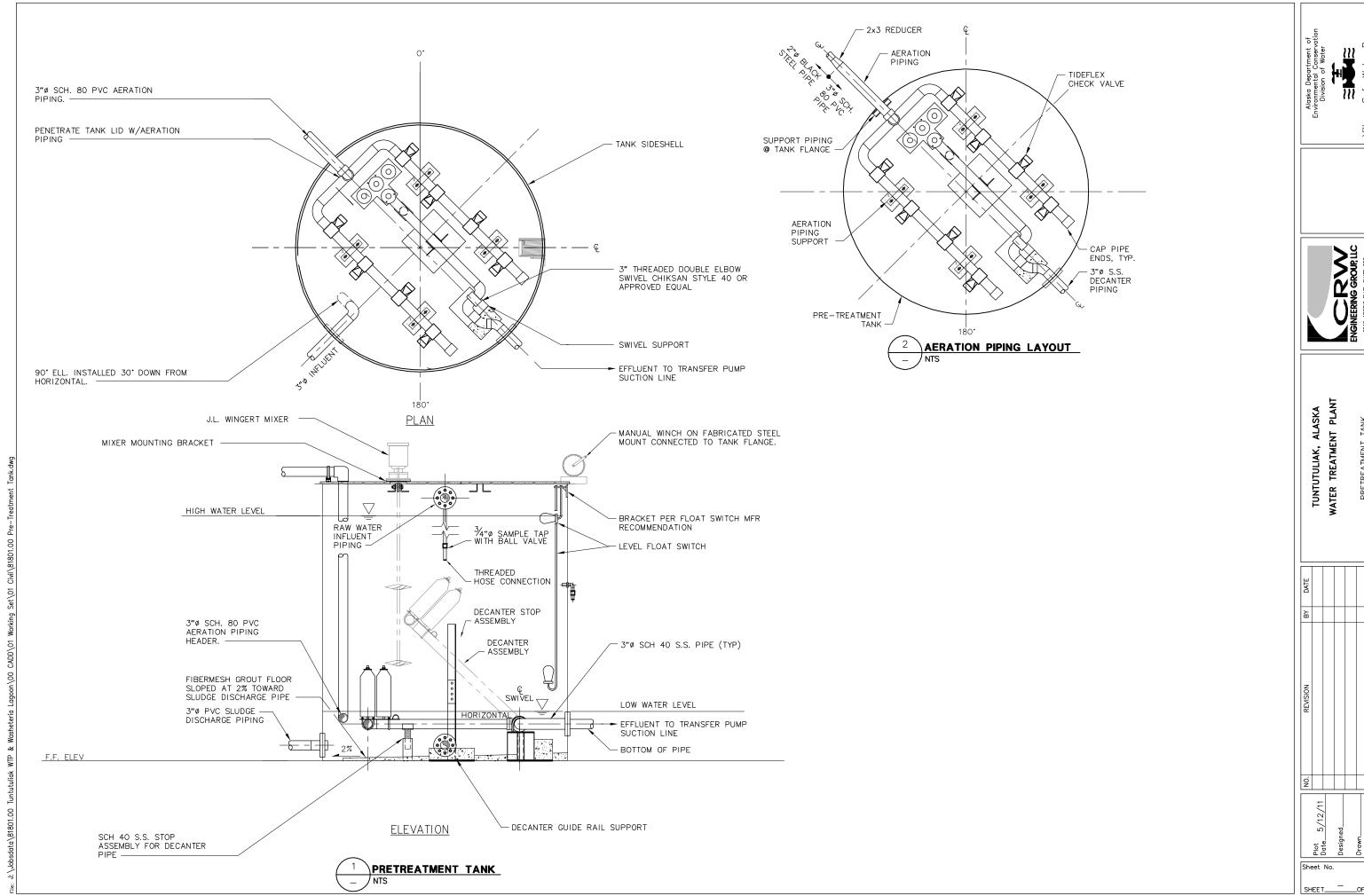
<sup>1.</sup> Limit of anticipated construction money available.

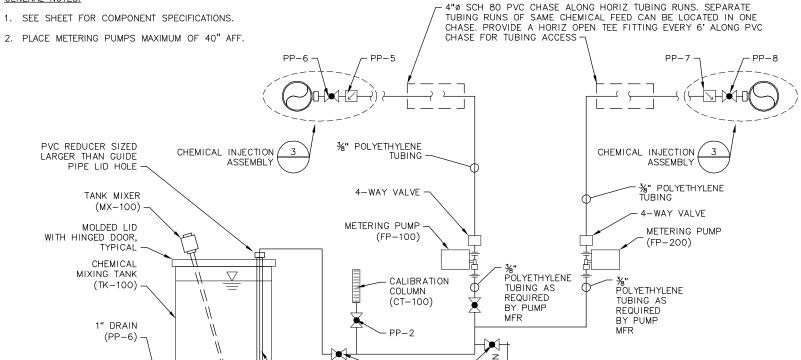
Alternative 2 allows for the addition of the new air blower as well as a new GAC filter and the addition of coin operation at the public watering point. Several of the existing greensand filter deficiencies will remain which may be addressed as future funding

allows. The well system upgrades polymer injection system would also remain a priority for the community.

The community has stated a preference for Alternative 2 which allows for a larger number of improvements to be completed.

End of Memorandum

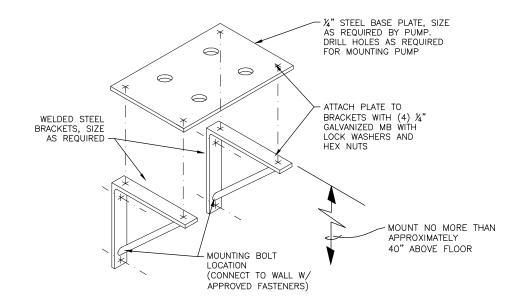






PP-3

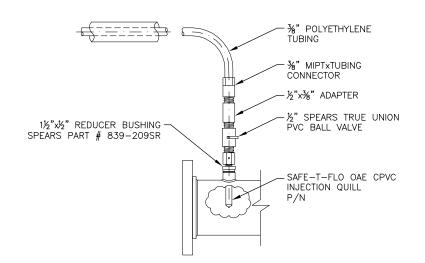
1-1/2" PVC GUIDE



### NOTES:

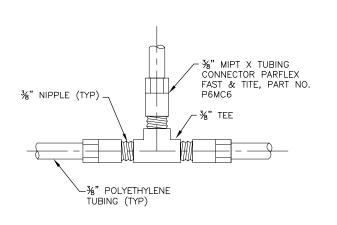
- 1. PROVIDE SIMILAR PRE-FABRICATED WALL MOUNT BRACKET AS MANUFACTURED BY LMI OR APPROVED EQUAL.
- 2. HOT DIP GALVANIZE ENTIRE ASSEMBLY AFTER FABRICATION.

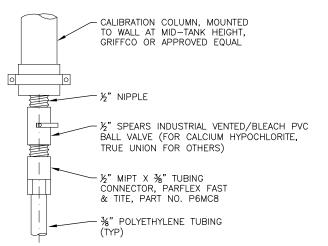




FOOT VALVE

AND STRAINER







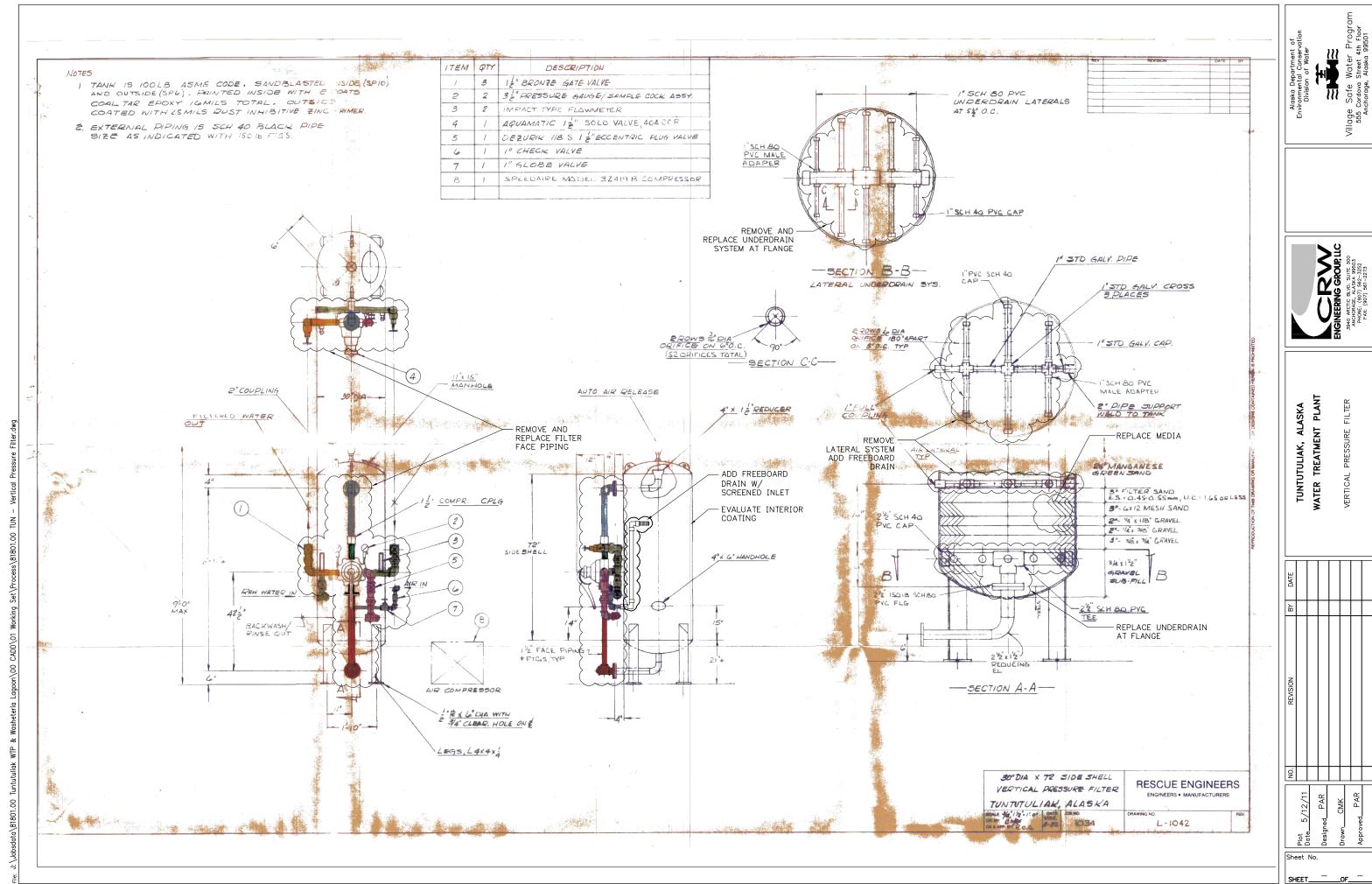
CALIBRATION COLUMN ASSEMBLY DETAILS SCALE: NTS

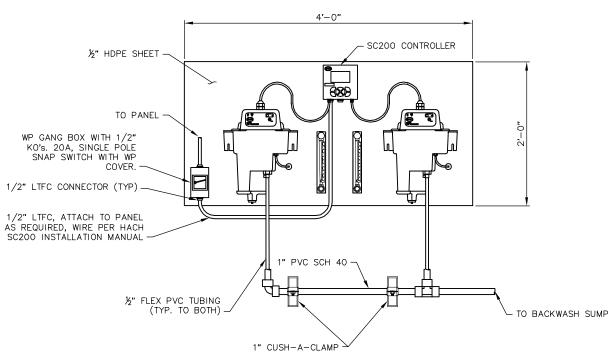
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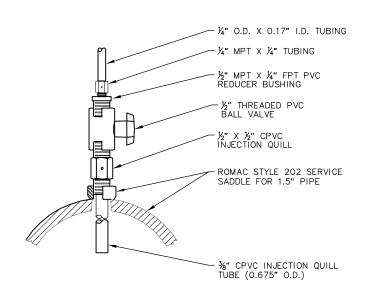
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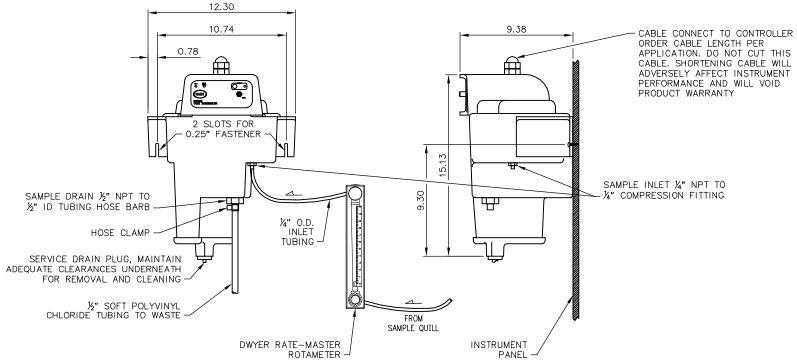
### 1 TURBIDIMETER PANEL SCALE: NTS



### 3 CPVC SAMPLE QUILL SCALE: NTS

### NOTES:

- 1. ALL DIMENSIONS ARE IN INCHES.
- 2. ALLOW AT LEAST 10" ABOVE THE INSTRUMENT FOR REMOVAL OF THE HEAD ASSEMBLY.
- 3. INSTALL PER MANUFACTURER'S WRITTEN INSTRUCTIONS.
- 4. MOUNT THE SENSOR BODY AS CLOSE AS POSSIBLE TO THE SAMPLE TAP (I.E. FILTER EFFLUENT) TO MINIMIZE LAG TIME. LAG TIME SHALL NOT EXCEED 30 SECONDS.
- 5. MOUNT SENSOR/ANALYZER PERFECTLY LEVEL.







TUNTUTULIAK, ALASKA WATER TREATMENT PLANT

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### TUNTUTULIAK, ALASKA HEAT RECOVERY STUDY

### PREPARED BY:

Alaska Native Tribal Health Consortium Division of Environmental Health and Engineering 3900 Ambassador Dr., Ste 301, Anchorage AK 99508 Phone (907) 729-3600 / Fax (907) 729-4046

June 24, 2013



### **EXECUTIVE SUMMARY**

The Tuntutuliak power plant and water treatment plant / washeteria (WTP/W) building were evaluated for heat recovery potential. The total estimated annual heating fuel used by the WTP/W is approximately 7,100 gallons. The estimated fuel savings realized by implementing a heat recovery system combined with the diesel engines and the wind energy is pproximately 6,600 gallons. The estimated cost for the heat recovery project is \$429,000. The simple payback based on a 2013 fuel cost of \$6.80/gallon is 9.6 years. The ratio of NPV benefit to cost (B/C) was estimated based on the system lifetime of 20 years. The estimated B/C value is 1.9.

Assuming construction in 2015, the design and construction cost plus a 2 year escalation rate of 3% is \$456,000.

The Tuntutuliak power plant is currently being modified to incorporate wind power. An electric boiler is currently part of the generator plant. The impact of the wind power is unknown at this point without comparing the actual power generation data between two energy sources of diesel engines and wind turbines, but the analysis for the heat recovery study illustrates that the benefit of recovered heat with the stand-alone diesel engines is approximately 6,150 gallons. There is no significant change in fuel savings for the community between two heat recovery sources (stand-alone diesel engines, and diesel engines combined with the wind energy) because excessive wind energy offsets the electricity generated by the diesel engines. The less electricity generated by the engine eventually results in less heat rejected by the engines to the jacket water.

### 1.0 INTRODUCTION

The Alaska Native Tribal Health Consortium (ANTHC) reviewed the feasibility of providing recovered heat from the power plant to the existing WTP / Washeteria (WTP/W) in Tuntutuliak. ANTHC also developed a budgetary project cost estimate based on Force Account Construction, including Engineering and Construction Administration.

The existing WTP/W building is hydronically heated. An energy audit of the facility performed in 2011 estimated approximately 7,114 gallons/year of fuel consumption and importantly, much of this load is present in the summer as well as winter. New equipment will include a large brazed plate heat exchanger, a new circulator pump, and controls to prevent back feeding of heat to the generator facility.

The existing power plant was designed for heat recovery and has a brazed plate heat exchanger and electric boiler (primary load) already installed. At present, the Tuntutuliak power plant is being upgraded to incorporate wind power. Per conversations with the power plant operators and contractors currently adding wind power generation, the existing heat exchanger needs to be replaced because of fouling, but other than that no additional work is required to incorporate heat recovery.

The wind-diesel system in Tuntutuliak consists of five 95 KW Windmatic 17s turbines with each turbine having variable speed controller. Tuntutuliak currently has thirty 6 KW Steffer heaters served as the secondary loads in various residences to take the excessive power produced by the wind turbines, but there is still excessive power to divert beyond the power

usage of thirty Steffes heaters. The electric boiler will be used to convert excess wind power into heat used by WTP/W.

Additional assumptions have been made in the development of this report, including, but not limited to, the proposed arctic piping route, building heating loads, and flow rates and pressure drops of the heat recovery system. It is anticipated that refinements in arctic pipe size and routing, pump and heat exchanger sizing, and other design elements will be required as the project progresses to final design.

Available as-built information was obtained from Tuntutuliak power regarding the 2011 power plant electrical loads as submitted for PCE. End-user annual fuel use was obtained from engineering estimates. Site visits were made to the existing washeteria and power plant to confirm accuracy of information obtained.

### 2.0 OVERVIEW

The purpose of this study is to provide an estimate of the heat that can be recovered from the power plant diesel engines and used to offset heating oil consumption at the nearby WTP/W. Useable recovered heat is quantified in gallons of heating fuel saved using a gross heating value of 134,000 BTU per gallon of #1 arctic diesel fuel and an overall boiler efficiency of 75% for a net heating value of 100,000 BTU per gallon.

The WTP/W studied for heat recovery is located within a 600-foot radius of the Tuntutuliak power plant. This analysis evaluates the potential to provide recovered heat to the WTP/W. The estimated average annual heating fuel consumption is 7,100 gallons.

### 3.0 ESTIMATED RECOVERED HEAT UTILIZATION

A heat recovery utilization spreadsheet has been developed to estimate the recoverable heat based on monthly total electric power production, engine heat rates, building heating demand, washeteria loads, heating degree days, passive losses for power plant heat and piping, and arctic piping losses. The spreadsheet utilizes assumed time-of-day variations for electric power production and heat demand. Power generation data from fiscal year 2011 is used in the spreadsheet. The estimated heat rejection rate for the lead power plant genset, a John Deere 6090 (250 KW, engine heat reject rate of approximately 1,503 Btu/KWh according to John Deer engine installation criteria at full load), is used to estimate available recovered heat. Heating degree-days for Tuntutuliak were utilized for this site. All arctic piping is assumed to be routed above grade. All interior power plant hydronic piping is assumed to be 4-inch pipe with 1 inch of foam rubber insulation.

The spreadsheet uses monthly heating degree-days to distribute annual fuel consumption by month. The washeteria commercial heating loads are field verified as approximately 70% of maximum utilization for 8 hours a day, 5 days a week. The end-user hourly heat load is compared to the hourly available heat from the power plant, less power plant heating loads and parasitic piping losses, and the net delivered heat to the end-user is determined.

Following is a summary of annual fuel use and estimated heat utilization in equivalent gallons of fuel for each building:

Facility	Estimated Annual Fuel Use without HR (Gallons)	Estimated Annual Fuel savings with wind power incorporated (Gallons)	Estimated Annual Fuel Savings without wind power (Gallons)
Washeteria	7.144	6,565	6,145
Total	7,144	6,565	6,145

### 4.0 HEAT RECOVERY SYSTEM DESCRIPTION AND OPERATION:

The heat recovery system captures jacket water heat generated by diesel engines and excess wind power that is typically rejected to the atmosphere by the radiators. The recovered heat is transferred via above-grade arctic piping to the end user. The objective is to reduce the consumption of expensive heating fuel by utilizing available recovered heat.

Although heat recovery is an excellent method of reducing heating fuel costs, recovered heat is a supplementary heat source and it is imperative that the end-user facility heating systems are operational at all times.

Hot engine coolant is piped through a plate heat exchanger located at the power plant. Heat is transferred from the engine coolant to the recovered heat loop without mixing the fluids. Controls are used to prevent subcooling of the generator engines and reducing electric power production efficiency. The recovered heat fluid is pumped through buried insulated pipe to the end-user facilities, and is typically tied into the end-user heating system using a plate heat exchanger.

### 4.1 POWER PLANT TIE-IN

No modifications to the power plant cooling system are included, except those required to connect the arctic piping to the power plant heat exchanger and replacement of the heat exchanger.

All heat recovery piping inside the power plant will be insulated with a minimum of 1-in foam insulation. All valves will be either bronze ball valves or lug style butterfly valves with seals compatible with 50/50 glycol/water mixtures at 200F. Air vents, thermometers, pressure gauges, drain valves, and pressure relief valves will also be provided.

### 4.2 ARCTIC PIPING (Recovered Heat Loop)

The proposed arctic piping consists of a 3 inch polypropylene and fiberglass composite carrier pipe (Aquatherm Climatherm phaser composite) insulated with 3.5" of polyurethane foam insulation, and aluminum outer jacket. The piping will be supported on sleepers on the ground surface and run from the power plant within existing rights-of-way to the end-user washeteria.

The recovered heat fluid will be a 50/50 Propylene Glycol/Water solution to provide freeze protection to the piping.

### 4.3 END-USER BUILDING TIE-IN

WTP/W building tie-in consists of a brazed plate heat exchanger with motorized bypass valve to prevent back feeding heat to power plant. A brazed plate heat exchanger located in the

WTP/W mechanical room will be tied into the boiler return piping to preheat the boiler water prior to entering the boiler. If required, a heat injection pump will be used to avoid introducing excessive pressure drop in the building heating system. The maximum anticipated delivered recovered heat supply temperature is about 190F. When there is insufficient recovered heat to meet the building heating load, the building heating system (boiler or heater) will fire and add heat. Off the shelf controls will lock out the recovered heat system when there is insufficient recovered heat available.

The existing dryers will be replaced with new dryers with additional heating capacity to improve dryer performance when using recovered heat.

Typical indoor piping will be type L copper tube with solder joints. Isolation valves will be solder end bronze ball valves or flanged butterfly valves. All piping will be insulated with a minimum of 1-in insulation with an all-service jacket. Flexibility will be provided where required for thermal expansion and differential movement. Air vents, thermometers, pressure gauges, drain valves, and pressure relief valves will also be provided.

The WTP/W will also receive a BTU meter to provide recovered heat use totalization and instantaneous use.

### 4.4 RIGHTS-OF-WAY ISSUES

There are no apparent conflicts with rights-of-ways for the arctic piping between the power plant and the end-user building, as the route is entirely within existing road rights-of-ways and on city property.

A Heat Sales/Right-of-Entry Agreement will be required between the power utility and the end user to define the parties' responsibilities, detail the cost of recovered heat, and authorize the connection to the power plant heat recovery equipment.

### 4.5 POTENTIAL RISKS AND UNKNOWNS

Incorporation of wind turbines to reduce generator power consumption will most likely increase the amount of recovered heat available. At present, the combined power produced from the diesel fired generators and three wind turbines distributes throughout the community and delivered to 30 electric Steffes heaters in the homes. The engine heat reject rate of approximately 1,740 Btu/KWh was used to calculate the estimated annual fuel savings with wind power incorporated.

Per discussions with the power plant operator, the diesel-fired generators are expected to maintain a base load of 60 KW when the wind turbines produce electricity. Currently, only three wind turbines are in operable conditions and their average power production rate is approximately 90 KW. The excessive electric power with a minimum of 30 KW will be provided to the power plant electric boiler to level out wind fluctuations when all five wind turbines operate in future.

The minimum recovered heat benefit is expected to be approximately 6,600 gal / year offset fuel use.

### 5.0 PRELIMINARY EQUIPMENT SELECTIONS

The following initial equipment selections are sized and selected based on preliminary data and will require minor modifications to reflect final design.

### 5.1 Heat Exchangers

Based on initial selected flow rates, brazed plate heat exchangers appear to be adequate for all locations. Initial heat exchanger selections are as follows.

HX-1: (Power Plant). 300 MBH capacity

Primary: 70 GPM 190F EWT (50% ethylene glycol), 0.6 PSI max WPD Secondary: 35 GPM 185F LWT (50% propylene glycol) 0.23 PSI max WPD

HX-2: (Washeteria). 300 MBH capacity.

Primary: 35 GPM 185F EWT (50% propylene glycol), 1.0 PSI max WPD Secondary: 35 GPM 180F LWT (50% propylene glycol) 1.5 PSI max WPD

### 5.2 Arctic Piping

The length of heat recovery loop piping between the power plant and most distant facility is approximately 1,400 ft, round trip. The arctic piping utilizes 3-in carrier pipe to minimize pressure drop and reduce pumping energy. The pipe itself consists of a 3-in composite carrier pipe with 4.5-in polyurethane foam insulation and an aluminum outer jacket. The specified product is durable and resistant to crushing or abrasion.

### 5.3 Circulating Pumps

P-HR1 & 2: Heat recovery loop to end-user buildings

Flow = 35 GPM, Head = 35 ft
Initial Selection: Grundfos Magna 65-120 with integrated VFD and differential pressure controller, 35 GPM at 35 ft TDH, 900W

### 5.4 Expansion Tank

Total heat recovery loop volume is approximately 550 gallons. Pressure relief at the power plant heat exchanger will be 45 PSIG and the maximum normal operating pressure will be 40 PSIG.

ET-1: System requirements: 80 gallon tank and 41 gallon acceptance Select: Extrol ST-210V, 86 gallon tank and 46 gallon acceptance

### 5.5 GLYCOL MAKEUP

The existing glycol make-up system at the washeteria will be adapted to accommodate filling the system and adding additional glycol.

### 5.6 CONTROLS

Heat recovery system will use an off the shelf differential temperature controller to actuate a 3-way valve and start/stop heat injection pump (if used). Control will provide load shedding, freeze protection, and prevent backfeeding of boiler heat into heat recovery system. In addition, A BTU meter will be provided at each facility using recovered, displaying

instantaneous temperatures and heat transfer, as well as totalizing BTUs used.

Differential Controller: Tekmar Model 155 differential temperature control

Control Valve:

CV-1 Washeteria: 2" 3-way motorized control valve with 24v Actuator

BTU Meter:

BTU-1 Washeteria: KEP BTU meter with 2" magnetic flow meter and matching temperature elements.

### 6.0 CONCLUSIONS AND RECOMMENDATIONS

Estimated construction costs were determined based on prior recent heat recovery project experience, and include materials, equipment, freight, labor, design, construction management, and startup and testing. All work at the power plant and WTP/W, along with design and construction management/administration for the complete project, is included in the Base Project cost. Incremental costs for arctic pipe, end-user building renovations, and overhead and freight are estimated individually for each of the other end-user buildings (refer to attached cost estimate).

The estimated project cost for is \$423,000. Estimated annual fuel savings are approximately 6,600 gallons. Using a 2013 fuel price of \$6.80/gallon results in an estimated annual community savings of \$44,640 for a simple payback of 9.6 years.

Funding for design and construction isn't expected until 2014 fall, with construction occurring 2015 summer. With the 2 year escalation rate of 3% per year, the estimated 2015 project cost is \$456,000 and the corresponding benefit/capital cost (B/C) ratio is **1.9** (refer to attached B/C model spreadsheet).

### **APPENDIX**

- 1. CAD Drawings
  - A. Cover Page
  - B. Community Site Plan
  - C. Site Plan
  - D. System Schematic
- E. Sleepers Pipe Support Detail
  2. Figure 1. Recovered Heat Utilization.
- Figure 2. Recovered Heat.
   Cost Estimates for Heat Recovery Project.
   Benefits to Capital Costs Ratio.
- 6. Recovered Heat Utilization Simulation Work Sheet.

### TUNTUTULIAK, ALASKA ANTHC RECOVERED HEAT STUDY



SHEE	T LIST TABLE
Sheet Number	Sheet Title
1	COVER
2	COMMUNITY SITE PLAN
3	SITE PLAN
4	SYSTEM SCHEMATIC
5	SLEEPER DETAIL

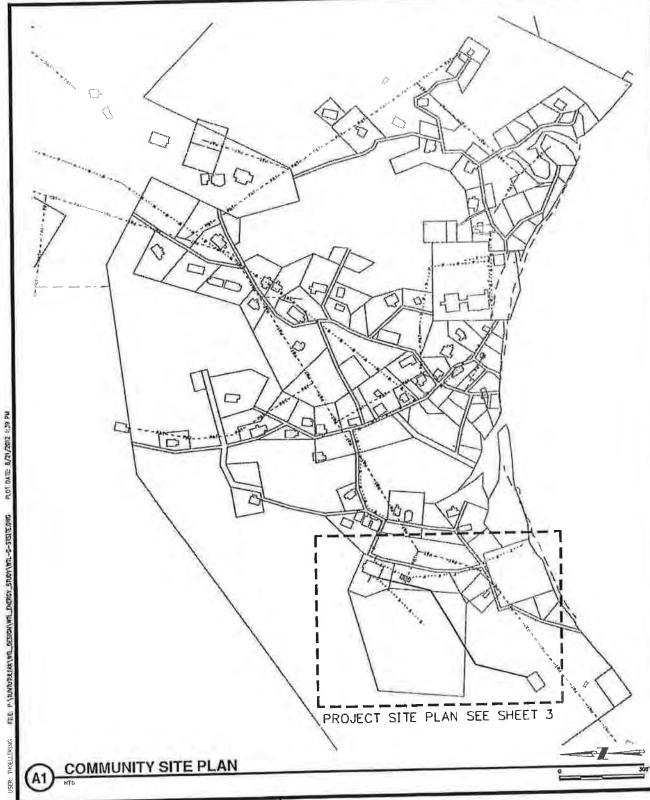


Alaska Native Tribal Health Consortium Division of Environmental

Health and Engineering 1901 Bragew Street, Bulle 200 ANCHORAGE, ALASKA, 99508-3440 (907) 729-3500

### TUNTUTULIAK, AK ANTHE RECOVERED HEAT STUDY

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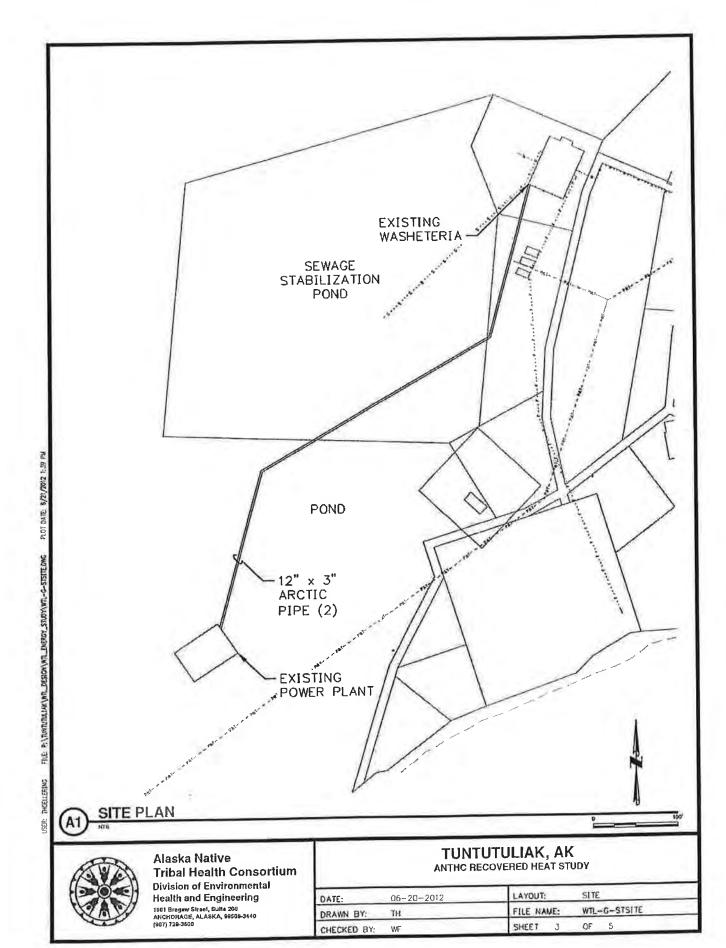


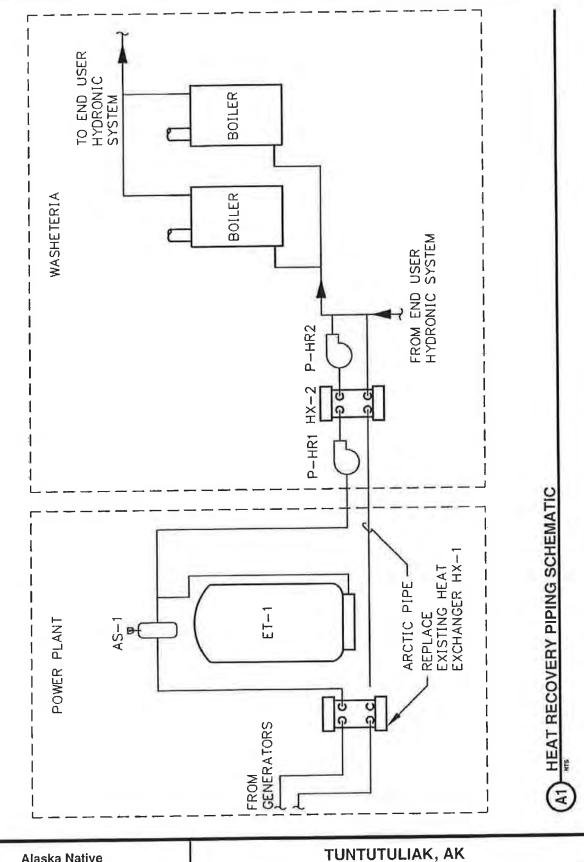
Alaska Native Tribal Health Consortium Division of Environmental Health and Engineering

1901 Bregaw Street, Sulte 200 ANCHORAGE, ALASKA, 89508-3440 (907) 728-3500

### TUNTUTULIAK, AK ANTHO RECOVERED HEAT STUDY

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### Alaska Native **Tribal Health Consortium** Division of Environmental Health and Engineering

1901 Bragaw Street, Suite 200 ANCHORAGE, ALASKA, 99508-3440 (907) 729-3600

### TUNTUTULIAK, AK ANTHO RECOVERED HEAT STUDY

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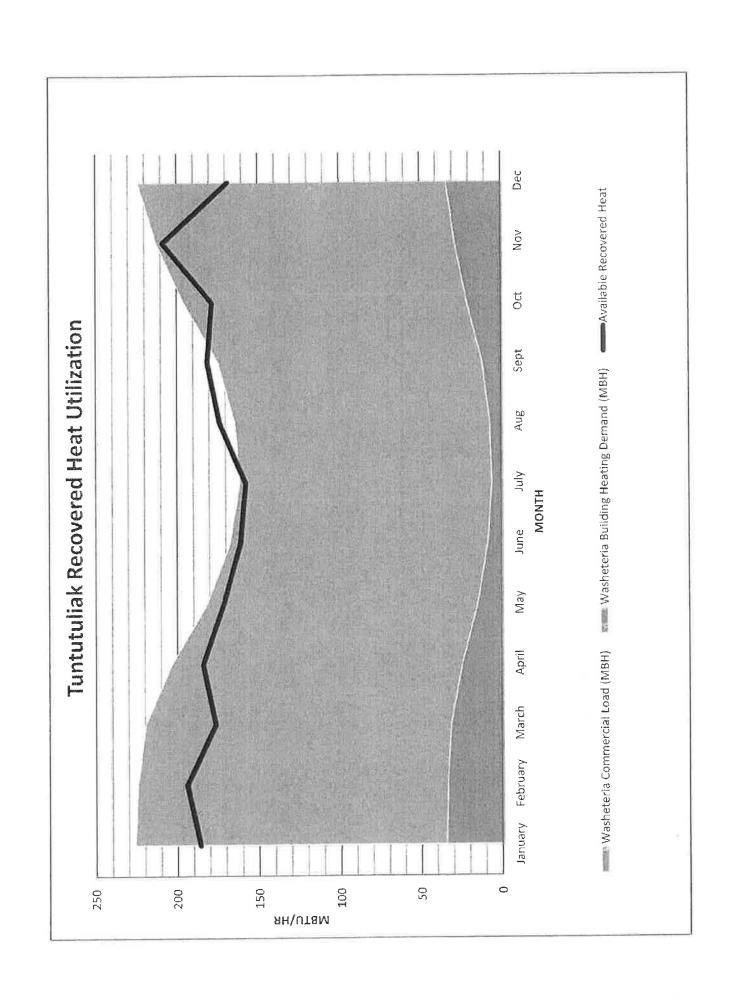
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### Alaska Native Tribal Health Consortium Division of Environmental Health and Engineering 1901 Bragaw Street, Sulle 200 ANCHORAGE, ALASKA, 89508-3440 (907) 729-3600

### TUNTUTULIAK, AK ANTHE RECOVERED HEAT STUDY

DATE:	06-20-2012	LAYOUT;	SLPR
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### Dec 11/1/1/ Nov Oct Recovered Heat (6515 Gal) Boiler Fuel Demand without HR (7144 Gal) Sept **Tuntutuliak Recovered Heat** Aug July MONTH June May April March January February **6AL** 0 100 800 700 9 200 300 200

Cost Estimate for Heat Recovery Project

					LABOR	ŭ							MATERIALS			
ELEMENT	Production Rate Qty Rate	Days (60hr. Week)	Super Super Super Super Superstor 5	Sinerhanic	2 Electricial	gnipping	Local W Labor Isood ,	Operator  Local Plumber	Total	Item	No.	Cost Ea	Total Cost	Freight	N +	Materials + Freight
Design Chvil Mechanicak Electrical	240 240 88 88	5.0 30.0 7.0	Fixed estimate @ 120 /hr, Fixed estimate @ 120 /hr, Fixed estimate @ 120 /hr,	3 120 /hr. 3 120 /hr. 3 120 /hr.			Design		\$ 4,800 \$ 28,800 \$ 6,720	Site Visit Site Visit Site Visit	02.	S 1,100 S	2,200			
Mobilization Equipment Shipping Camp set up Shop Set up Takeoffs	Note	Total hours 327. 0.0 1,0 0.0	3 327.7 101.1 10.0	20 14.5	56.2 274.5	22.7 0.0	818.6	5.0 278.2	\$ 6,550 \$ 2,680	Rental	308	250 S	<u>ක්</u>			00,000,00
Training Materials Receiving and Inventory Set up Materials Storeger/ard Expediting to Const Site	1 7 1	0.0	0.5	1 02	0.5	0,5 0,2	-   2		\$ 2,335 \$ 2,710 \$						0 W W W	
3* Above Ground Arctic Pipe ## of feet Swage Drossing Supports Road Crossings	1400 100	0.0 14.0 14.0	7-			10	64 64		\$ 52,290 \$ 9,800 \$ 9,800	Pipe Fittings Materials Clamps/ ins	70 70	\$ 57 \$ 8 8 120 \$ 8 8 120 \$ 8 8 120 \$ 8 120 \$ 120	79.800 8.400 7.350	S S S	2.000 S 8 600 S 8	81,800.00 9,000.00 8,350.00
Power Plant connections Cooling sys modifications HX installation Controls Make-up / Expansion Tanks Insulation Upgrades	1 0.3	3.3 1.0 1.0 1.0	1 0.2 0.2 0.5		978	<i>ç</i>			\$ 3.202 \$ 1,265 \$ 5.07 \$ 5.07 \$ 5.00 \$ 5.00	Price & Filtin HX Controls Tank Insulation Ar Sep		\$ 2,000 \$ 4,000 \$ 275 \$ 6,500 \$ 4,00 \$ 2,500	\$ 2000 \$ 4,000 \$ 275 \$ 6500 \$ 400 \$ 2500	மும் ம	200 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	2,200.00 4,400.00 4,25.00 700.00 7,00.00 2,800.00
Washetera Connection Heating sys medifications Haring sys medifications Controls Institution Upgrades New Hydronic Dryers	3 1 1 6 2 5	5.0 1.0 1.0 3.0	0.25		1.25 0.	1 0.1		1 1		Pipe & Fitti HX Controls Plumb		5 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	\$ 3,050 \$ 4,000 \$ 2,500 \$ 4,000 \$ 4,000 \$ 4,000	w w w w	A STATE OF THE PARTY OF THE PAR	3,250.00 4,400.00 2,850.00 4,150.00 5,000.00
BTU Mater install Connection and install Programming and interface	4 23	77 tt	0.7		0.5	0.5 0.1			4 4	BTU Meter Flow meter	- bi	\$ 4,600 \$ 3,500	\$ 4,600 \$ 3,500	w.w	200 8	5,100.00 4,000.00
Support Activities Gycurvying Gycal Equipment Maintenance Fuel and Lubricarits Fusing Machine	0 v v	22.500.00.5500.00.5500.00.5500.00.5500.00.		0.6		0.2		-	\$ 1,280 \$ 1,780 \$ 1,150 \$ 638	Giyool	12 256	\$ 1,150	5 13,800 5 1,750 7 1,750	<b>S</b>	3,000 S 8 S 8 S 8 S	16.800.00

# Cost Estimate for Heat Recovery Project

Literature and References   1   1.0   1   1   1   1   1   1   1   1   1	2 5 3,300 Publishing 4 5 500 S 5 5 3,300 5 6 7 740 2 2 5 2,740 2 2 5 2,740 3 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	2,000 \$ 1,000	2 000000
Auditing 1 1.0 1  Auditing 1 1.0 1  Auditing 1 1.0 1  In 1.0 1  In 1.0 1  Auditing 1 1.0 1  Auditing 1 1.0 1  Auditing 1 1.0 1  Auditing 1 1.0 1  Sets above ed and 1 1.0 1  Polished w/o a 1  Source 1 1.0 1	\$ 3,300 \$ 5 - \$ 7,740 \$ 5 - \$ 5 - \$ 7,740 \$	100	
Auditing 1 1.0 5  Auditing 1 1 1.0 5  Inch Let 1 1 1.0 1  Auditing 1 1 1.0 1  Inch and 1 1 1.0 1  Scoomplished w/o a scoomplished fower.	\$ 5.300 \$ 2,740 \$ 2,740 \$ 5.677 \$ 5.670 \$ 1,580 \$ 1,260	40	
Auditing 1 1.0 1.0	\$ 3,300 \$ 2,740 \$ 5.070 \$ 5.070 \$ 1,690 \$ 1,260 \$ 5,000 \$ 5,000	63	
Auding 1 1.0 1.0	\$ 3,300 \$ 2,740 \$ 2.740 \$ 5.070 \$ 1,690 \$ 1,260 \$ 5.000		, , , , , , , , , , , , , , , , , , ,
Final Inspection Punch List 1 1.0 5.5 Final Clean Up 2 1 2 0 0.5 Final Clean Up 2 1 2 0 0.5 Stripeing 1 1 1.0 1 1.0 As butting 1 1 1.0 As but	\$ 3,300 \$ 2,740 \$ 5,070 \$ 1,890 \$ 1,260 \$ 2,600	.49	
Cobe Shipping Final Clean Up Shipping Financial Close culf Auditing Financial Close culf Auditing Financial Close culf Auditing As butting As b	\$ 2,740 \$ 5.670 \$ 1,690 \$ 1,260 \$ 2,600	, co	
Pack Up and Crate 1 1 1.0 3 Shipping 1 1 1.0 1 1.0 1 As builting 1 1 1.0 1 1.0 1 1.0 1 As builting 1 1 1.0 1.0	\$ - \$ 5.070 \$ 5.070 \$ 1.690 \$ - \$ - \$ 5 -	49	000000
Pack Up and Crate 1 1 1.0 3.  Shipping 1 1.0 1.0 1  Finencial Close cut/Auditing 1 1.0 1  As butting 1 1.0	\$ 5.070 \$ 1.690 \$ - \$ 5 \$ 7.260 \$ 5.000	49	
Pack Up and Crate	\$ 5.070 \$ 1.890 \$ 5. \$ 5. \$ 5. \$ 2.600	49	00000
Shipping   1 1,0 1   1,0   1,0   1,0	\$ 1,690 \$ 1,260 \$ 2,600	<b>69</b>	0 0 0 0 0 O
Financial Cicse out Auditing 1 1.0 As butting 1 1.0 1 mptions: all accomplations are available, averaged from the state of supersonal and accomplished and see plant is mostly configured and see. Is montrol can be accomplished w/o a well-are control can be accomplished with the accomplished with the accomplished with the accomplished with the accomplished are ac	1,260	v 1 1	
As butting  Tight and Auditing  Tight  Tight	1,260 2,600		
1 1.0 1 bove dd dw'o a dw'o a 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0	7,260 2,600		
bove dd dw'o a pilished	2,600	1 4	
Assumptions:  Local accommodations are aveilable.  All exterior piping run on sleepers above  grade.  Power plant is mostly configured and equiped.  System control can be accomplished w/o a  pared.  Crew leader functions will be accomplished by Superortendant, or in lieu of Super.	*		
Assumptions: - Local accomodations are aveilable All exterior piping run on sleepers above - All exterior piping run on sleepers above - All exterior piping run on sleepers above - Power plant is mostly configured and - Equiped System control can be accomplished w/o a pared Crew leader functions will be accomplished by Superoritendant, or in lieu of Super.			
- Local accomodations are aveliable All exterior piping run on sleepers above grade Power plant is mostly configured and equiped System control can be accomplished w/o a pare Crew leader functions will be accomplished by Superoritendant, or in lieu of Super.			
- An exterior pripring run on sheepels above a finage.  - Power plant is mostly configured and equiped.  - System control can be accomplished w/o a parel.  - Crew leader functions will be accomplished by Superoritendant, or in lieu of Super.	Total labor 6444.744	160 925 WeF total	at \$172,575,00
- Power plant is mostly configured and equiped System control can be accomplished w/o a pared Crew leader functions will be accomplished by Superortendant, or in lieu of Super.			1
- System control can be accomplished w/o a pare System control can be accomplished w/o a pare Crew leader functions will be accomplished by Superortendant, or in lieu of Super.	Maraya - Maraya - Topical	c + Freight S 314.286	928
equiped.  - System control can be accomplished w/o a pare!  - Crew leader functions will be accomplished by Superontendant, or in lieu of Super.	Property Courts	1	
pgred Crew leader functions will be accomplished by Superortendant, or in lieu of Super.	Labor + Mat + Frigt + Design	t + Design \$ 357,906	90
+ Grew leader functions will be accomplished by Superortendant, or in lieu of Super.			100
by Superortendant, or in lieu of Super.	All + contrigency	428,481	24
	2 years escritation @ 3% / year	3% / year \$26,155.74	74
		0	100
		10(2) \$ 455,044	7
	Estimated annual savings	\$ 44,640	40
	Smithe Payback (without escalation)		9.6 yrs

## Benefits to Capital Costs Ratio

### Applicant B/C Model

Project Description	
Community	Turtutuliak
Nearest Fuel Community	Turtutuliak
Region	Rural
RE Technology	Other
Project ID	WHR for Water System
Applicant Name	
Project Title	
Project Phase	Feasibility

Results	The second second
Total Life time Fuel (Base System)(\$)	\$826,476
Total Life Time Displaced Fuel(S)	20
Total Life Time Displaced WHR(\$)	\$0
NPV Benefits	\$826,476
NPV Capital Costs	\$442,371
B/C Ratio	1,87
NPV Net Benefit	\$384,105

Performance	Unit	Value
Fuel (Base Sys)	gallons per year	
Total Lifetime Fuel (Base Sys)	total lifetime gallons	150,024
Displaced Fuel	gallons per year	6,565
Displaced Total Lifetime Fuel	total lifetime dallons	131,300
Displaced Biomass	Cords per year	250,059
Displaced Biomass	total lifetime Cords	5,751,348

Proposed System	Unit	Value	- Table 1
Capital Costs	es.	s	455,642
Project Start	year		2,015
Project Life	years		20
Displaced Electric	kWh per year		
Existing Heat Demand	gallons displaced per year		7,144
Displaced Heat	gallons displaced per year		6,585
Displaced Transportation	gallons displaced per year		
Renewable Generation O&M	\$ per KWh		
Electric Capacity	KW		
Electric Capacity Factor	%		
Heating Capacity	Btuffr		
Healing Capacity Factor	×		38

Base System	Unit	Adine	to proper to the same of
Diesel Generator O&M	\$ per kWh	60	0.033
Diesel Generation Efficiency	kWh per gallon		13.00

Parameters	Unit	Value	
Heating Fuel Premium	S per gallon	s	2.85
Transportation Fuel Premium	\$ per gallon	V9	1.58
Discount Rate	% per year		3%
Cride Oil	& per barrel		EIA MIG
Natural Gas	S per MMBtu		ISER - Mid

## Benefits to Capital Costs Ratio

united Savings (Costs)		Units	2013	2014	2015	2016	2017	2034	2035	ΡV
Entered Value	Project Capital Cost	\$ per year		69	\$455,642	i 64>	\$ - \$455,642 \$ - \$ - \$ - \$	69	69	\$442,371
	Electric Savings (Costs)		0\$	20	80	\$0	0\$	\$0	0\$	
	Heating Saving (Costs)				\$51,207	\$51,918	\$51,458	\$56,793	\$57,194	\$826,476
	Transportation Savings (Costs)		\$0	\$0	08	\$0	20	80	\$0	90
	Total Savings (Costs)	\$ per year	\$0	0\$	\$51,207	\$51,918	\$51,458	\$56,793	\$0 \$51,207 \$61,918 \$51,458 \$56,793 \$57,194	\$826,476
	Net Banefit	S per year	98	95	(\$404,435)	\$51,918	\$51,458	\$56,793	\$57.194	\$384,105

Heating Proposed		Units	2013	2014	20	2015	2016	2017	2034	2035	λd
	Renewable Heat	gailons displaced per year	*	14		6,565	6.565	6.565	6,565		131,300
	Entered Value Renewable Heat Scheduled Repai \$ per year	ai S per year	49	49							0\$
	Entered Value Renewable Heat O&M	\$ per year									24
	Entered Value Renewable Fuel Use Quantity (KM \$ per year	W.\$ per year	250,059	250,059		250,059	250,059	250,059	250,059	250,059	
	Entered Value Renewable Fuel Cost	\$ per unit	; 649	45	ℴℴ	3	· ·	1	, 49	! 6 <del>9</del>	
	Remaining Fuel (supplement)	gallons remained	0		0						
	Total Fuel Cost (supplement)	\$ per year	0		0	0	0	0	0	0	\$0
	Total Renewable Fuel Cost	\$ рег уваг	·	₩	69		65	69	69	€9	0\$
	Cost of Fuel Displace	\$ per year	63	€\$							\$0
	Proposed Heat Cost	\$ per year	49	*	<b>10</b>	,	,	65	•	•	0\$
Base											
	Fuel Use	gallons per year		,		7,144	7,144	7,144	7,144	7,144	
	Fuel Cost	\$ per gallon	\$ 6.80	\$ 7.1	\$ E0:	7,17	\$ 7.27	\$ 7,20 \$	\$ 7,95	\$ 8.01	
	Entered Value Fuel Scheduled Repairs	\$ per year	ŧ ⊌9	49	,						0\$
	Entered Value Fuel O&M	\$ per year	6.49	63							0\$
	Fuel Cast	S per year	1	s	. 85	1,207	\$ 51,918	\$ 51,458	\$ 51,458 \$ 56,793	\$ 57,194	\$826,476
	Base Heating Cost	S per year		•	. 5 5	51 207	\$ 51.918		S 56 793	S 57 194	5878.47E

# Heat Recovery Utilization Simulation Work Sheet

## ANTHC DEHE

ject Name: Tuntutullak Heat Recovery Project Alaska Native Tribal Health Consortium of Number: TBD Engineer: CP

FAX (907) 729-4046 ANCHORAGE, AK 99508 (907) 729-3579

Division of Environmental Health & Engineering

3900 Ambassador Dr. Suite 301

e-mail: cpark@anthc.org

File: CalDoouments and Settingslapark/ChonglEnergy/Feasibility Studies/Tuntubiak/Tuntubiak\_HR\_Feasibility\_Catcs\_Rev XLSX;Catcs

7100 Gal / Year

Washeteria reported Fuel consumption

islon Date: 04-Jun-12

Checked: Print: 7-Apr-13

Feasibility of Heat Recovery from Tuntutuliak Generator Facility to existing Washeterla Find:

Monthly KWH produced by existing generator plant in 2011 (PCE Data) Heating Degree days for Funtutuliak Given:

### Assumptions:

1,740 Blu/KWh 40 Deg F 40 Deg F 70 Deg F 1740 BTU to radiators / KW Power Generated (250 KW) HR Piping will be above grade in Arctic Pipe Washeteria Space Temperature Design Water Temperature Design Air Temperature:

(@ part load)

1,503 Btu/KWh 1503 BTU to radiators / KW Power Generated (250 KW) (@ full load per John Deer Engine Data) Plant will not charge for Recovered Heat

Raw water production occuring in summer months only (seasonal waler supply) Heat loads per below calculations

Heat loss per below calculations

0% Avoided fuel cost (Village Owned Power)

82,500 BTU/Hr (40 GPH x 3)

Estimated peak Washeteria Hot water load

Community Estimated Fuel Price:

Estimated Boiler AFUE: Estimated Fuel Price Heat Sales Agreement:

Estimated Dryer Air Temperature

Estimated peak Washeteria Dryer Airflow Estimated peak heat loss for Washeteria

65,000 BTU/Hr 180 Deg F 900 CFM

60% (Boilers in poor shape)

\$6.80 pergal \$6.80 pergal

Above Ground Heat Recovery System in Arctic Pipe

### Calculations:

18180 BTU/Hr -40 Deg F 180 Deg F 1 GPIM 82.6 Parasitic Generator Cooling System Losses AMOT valve leak Rate (average) Heat loss / Degree of OSA temp: Hot CoolantTemperature Design Air Temperature: Design Heat Loss:

0.16 BTU x in / (ft^2 x hr x Deg F) 14.372 Ft^2 x hr x Deg F 3 Pipe OD (Inches) 3.5 Inch foam ins. 180 Degrees F -40 Degrees F 16,831 BTU/hr 1400 Ft Above Ground Heat Recovery Pipe Heat Loss: Design Heat Recovery loop Temperature Heat Loss / Degree OSA temp Length of Above ground Pipe Design Air Temperature: nsulation K value Design Heat Loss: nsulation: R value =

0 BTU/Hr\* deg F 0 BTU/Hr 0 BTU/Hr 0 BTU/Hr 0 BTU/Hr O BTU/Hr Total Heat loss / degree of OSA temp: Living quarters design heat loss Generator Module Heat Loads **Generator** Modules Heat Loss Storage modules Heat Loss Control module Heat Loss The heating

# Heat Recovery Utilization Simulation Work Sheet

Division of Environmental Health & Engineering 3900 Ambassador Dr. Suite 301 ANCHORAGE, AK 99508

(907) 729-3579 FAX (907) 729-4048 e-mail: cpark@anthc.org File: Citburuments and Settingstopen/IchorgiEnergy/Feestbility Studies/Tumutuliak/Tuntutuliak, HR., Feastbility, Calos, Rev.XLSX)Calos

ject Name: Tuntutuliak Heat Recovery Project Checked: ANTHC DEHE
Alaska Native Tribal Health Consortium ision Date: 04-Jun-12 ot Number: TBD Engineer: CP

### Calculations (Continued)

Print: 7-Apr-13

Raw Water Heating Load	
Raw water anticipated flow rate	Md9 9
Raw water temperature:	35 Deg F
Treatment Process Temperature	37 Deg F
Raw water heating load:	6000 BTU /Hr

Existing Washeteria Heat Loss:		
Building design heating loss:	H/U/H 000,29	.n/H
Heat loss / degree of OSA temp	S90.9 BTH	H/H* Deg F

### 752 BTUH/DegF 57750 BTUH 160 214,830 BTUH 70% Washeteria Commercial Loads Washeteria Loads reflect operation for 8 hours a day, 5 days a week, with average load at 80% of design. It's worth noting that loads will approach 100% of design if users from St. Michael come to Stebbins for cheaper laundry use. Peak Washer Load (for waste heat capacity estimation: Dryer load per Design degree day (with service Factor) Peak Dryer load (for waste heat capacity estimation): Average hours per month (for fuel savings estimation: Hot water load (with service factor) Service Factor

				Pc	werplant Avail:	Powerplant Available Recovered Heat Estimate	Heat Estimate					
Market Market	WAIL / Maneth Dove / Maneth	Date / Month	A V	Minimum Engine KW	Average KW to Electric Roiler	Htg Degree Days / Month	Htg Degree Days / Month (505)	Htg Degree Days / Month	Avaitable heat (No Wind) MBH	Available Heat (Max Whd) (MBH)	Parasitic Cooling System Losses (MBH)	Estimated Available Heat (MBH)
TO TO THE PARTY OF	PARTY FINDING	ining / sken										
January	94882	31	128	09	30		1,807	5,527	222	207	35	200
February	92016	82	137	90	30	1,072	1,652	5,132	238	207	15	207
March	83320	30	116	09	30		1,603	5,203	201		14	190
April	96088	30	122	90	30		1,242	4,842	213		13	196
May	77834	31	105	9	30	158	778	4,498	182	207	12	132
June	65403	30	91	909	30	4	435	4,035	158			171
July	64159	31	86	9	30	10	310	4,030	150		11	168
Aug	77992	31	105	9	30	•	375	4,095	182		11	184
Sept	82769	30	115	9	30	•	594	4,194	200	207	12	192
Oct	85173	31	114	09	30	484	1,104	4,824	900	207	13	190
Nov	109364	30	152	9	30	846	1,446	5,046	264			222
Dec	79701	31	107	09	30	1,132	1,752	5,472	186	207	15	182

Division of Environmental Health & Engineering 3900 Ambassador Dr. Suite 301 ANCHORAGE, AK 99508

(907) 729-3579 FAX (907) 729-4046

e-mail: operk@anthc.org File: C:IDoouments and Settings'sperkXhongiEnergy/Feasability StudiastTurtutiliak(Turtutulak\_HR\_Feasibility\_Caics\_Rav.XLSX/Caics

ANTHC DEHE
Alaska Native Tribal Health Consortium
ject Name: Tuntutullak Heat Recovery Project Checked:

Engineer: CP ision Date: 04-Jun-12 Print: 7-Apr-13

	Recovered Heat Transmission Losses:	ransmission Lo	sses:
Month	Generator Above Facility Heating Ground Pipe Joad (MBH/Hr) Loss (MBTUH)	Above Ground Pipe Loss (MBTUH)	Sum Transmission Losses (MBTUH)
, action		1/	14
February		14	14
March		13	13
April		12	12
May	,	11	tt
June	•	10	10
july	•	10	10
Aug		10	10
Sept	,	11	11
Oct	٠	12	12
Nov	•	13	13
Dec	4	14	14

	Total (MBH)	226	224	220	204	182	167	161	164	175	196	213	224
Washeteria Commercial Loads	Washer Load (MBH)	57.75	57.75	57.75	57.75	57.75	57.75	57.75	57.75	57.75	57.75	57.75	57.75
Washeteria Co	Dryer Load (MBH)	134	133	130	121	109	101	86	66	105	117	126	133
	Building Heat Loss	34	34	32	24	15	6	9	^	12	21	28	33

	Recovered Heat Transmission Losses:	ransmission Lo	sses:
	Generator	Above	Sum Transmission
Month	Facility Heating Ground Pipe Joad (MBH/Hr) Loss (MBTUH)	Ground Pipe Loss (MBTUH)	Losses (MBTUH)
anuary		14	14
ebruary		14	14
/arch		13	13
ipril		12	12
/iay	,	11	Ħ
une	•	10	10
(sly		10	10
รูก\		10	10
ept		11	11
Det.	٠	1.2	12
vov	•	13	13
Sec	4	14	14

Estimated   Available Heat   Raw Water for recovery   Heat Add				
186 194 176 134 171 161 153 174 178	Washeteria Building Heating Demand (MBH)	Washeteria Commercial Load (MBH)	Total Heat Demand (MBH)	Recovered Heat Benefit (MBH)
186 124 124 134 151 153 174 178		4		1
194 176 177 177 161 161 174 178	34	751	797	TSP
176 134 171 151 153 174 178 178	6 34	191	230	194
184 171 161 158 174 174 178	6 32	188	226	176
171 161 158 174 174 178	24	179	210	
161 158 174 131 178	6 15	167	188	
158 174 181 178 200	CO.	159	173	
174 181 178 270	9	155	167	158
181 178 200	7	157	170	170
178	6 12	163	181	181
300	5 21	175	202	178
20.00	238	184	219	209
Dec 168 6	33	190	230	168

		Estimated Fuel Savings	el Savings		
	Washererla	Recovered	Recovered		
	Estimated	Heat	Avoided Fuel	Recovered	Savings to
	Fuel Demand	Avoided Fuel	Cost	Heat Charges	Community
Month	(Gal)	Use (Gal)	(Dollars)	(Dollars)	(Dollars)
January	756	664	\$4,514	\$0	\$4,514
February	723	650	\$4,423	\$0\$	\$4,423
March	711	613	\$4,167	\$	\$4,167
April	629	579	\$3,934	\$0	\$3,934
May	525	492	\$3,347	\$0	\$3,347
June	447	422	\$2,868	\$0\$	\$2,868
ληηξ	420	400	\$2,722	\$	\$2,722
Aug	434	434	\$2,953	\$0	\$2,953
Sept	483	483	\$3,282	\$	\$3,282
Oct.	865	551	\$3,747	8	\$3,747
Nov	675	959	\$4,458	\$	\$4,458
Dec	744	621	\$4,226	\$0	\$4,226
	7144	9959	\$44,640	0\$	\$44,640



### **Tuntutuliak PER Trip Report**

Date: August 23, 2018 Project Number: 165.030039

To: Susan Randlett, Village Safe Water

From: Daniel Nichols, P.E.

### INTRODUCTION

Kuna Engineering (Kuna) was hired by Village Safe Water (VSW) for the Tuntutuliak Washeteria Improvements PER. Daniel Nichols, project manager, traveled to Tuntutuliak on July 30, 2018. He was scheduled to return August 1, but was weather delayed until August 2.

### Site Contacts:

- Deanna White, Tribal Administrator
- Andrea Johnson, Tribal Secretary
- Tom Charlie, AVCP, Tribal Workforce Development Specialist
- Tom Carl, Maintenance Supervisor
- Tom Friendly, Water Treatment Plant Operator
- Kabel Kusayak, Health Clinic Office Assistant
- Sherileen Frank, Community Health Aide
- Carl Andrew, TCSA Electrical Services, General Manager
- Peter Miely, Tribal Council Member
- Frank Lupie, Tribal Council Member
- John Fitka, Tribal Council Secretary
- Alice Fitka, Tribal Council Vice President

### **SCHEDULE**

### Monday, July 30, 2018

I left Anchorage at 6 am and arrived in Tuntutuliak at 2 pm. The Grant flight from Bethel to Tuntutuliak was delayed approximately an hour. I briefly met with Deanna White and Andrea Johnson and went over the trip goals and schedule. At 3 pm, I met up with Tom Carl and headed to the water treatment plant (WTP) and met with Tom Friendly. We toured the WTP and washeteria until 5 pm. That evening I walked the community documenting boardroads and facilities. I stayed at the tribal office.



### Tuesday, July 31, 2018

8:30 am talked with Tom Charlie at the tribal office about barge operations, upcoming school projects, and local skills and workforce. 9:00 am, Tom Carl and I toured the honey bucket bunkers around the community. We visited 28 sites, many with multiple bunkers. Observations and discussion can be found in the *Honey Bucket Bunker Closure Recommendations* technical memo. 12:00 pm, I toured the washeteria documenting existing conditions. 1:00 pm, Tom Carl and I toured a variety of water and sewer holding tanks in the community. Observations and discussion can be found in the *Holding Tank Recommendations* technical memo. 3:00 pm, I met with the tribal council. I presented the project, its goals, and the outlined schedule. We discussed a wide variety of issues related to the three projects. 4:30 pm, Tom Carl and I toured the landfill and the sewage lagoon. 5:30 pm, I met with Andrea and collected information on washeteria usage and fees. 6:20 pm, I went back to the washeteria and WTP. I talked with the laundromat attendant about operations, usage, conditions, and costs. 7:00 pm, I gathered additional general community information, particularly on the condition of the boardroads.

### Wednesday, August 1, 2018

8:00 am, worked in the tribal office and reviewed photos and information collected. 10:00 am, Tom Carl and I went to the clinic, at the suggestion of the tribal council. I met with Kabel and Sherileen and discussed community health as it related to sanitation. 11:00 am, Tom Carl and I returned to the WTP. I talked to Tom Friendly and observed treatment operations. 12:30 pm, reviewed WTP drawings and design information at the tribal office. 1:10 pm, I called Susan Randlett and discussed the project and trip. 1:30 pm, Tom Carl and I went to the village corporation office. I talked with Carl Andrew. We discussed the power utility an ANTHC waste heat project. 2:30 pm, I toured the old airport and barge areas. I looked at potential material sources and staging areas. 3:20 pm, we went back to the WTP to collect additional information. That afternoon my flight to Bethel was cancelled due to weather. 6:20 pm, visited potential sites for a new washeteria.

### Thursday, August 2, 2018

7:30 am, I worked at the tribal office reviewing trip notes and photos waiting for change in weather. 2:30 pm, I was able to reschedule a flight to Bethel with Yute Air. I left Bethel at 9:00 pm and landed in Anchorage at 10:00 am.

### **OBSERVATION AND DISCUSSIONS**

The following information was collected through direct observations or discussions.

### Washeteria

- Women's bathroom is in use, but only one out of two showers is operational.
- Men's bathroom and shower room are not in use. The council reports they haven't worked since before 2013. They are now used as storage. Tom was unsure what is wrong but knows that they have attempted to repair them several times.
- Women's bathroom is distressed with broken mirror and vanity. There have been several holes patched in the walls. The door is damaged.



# **TECHNICAL MEMORANDUM**

- The women's shower area has only one fan working and the other needs to be replaced; water-damaged floor and baseboards; inoperable window; mold in showers; leaking shower heads; signs of corrosion, etc.
- The floor throughout the washeteria needs to be replaced. In several places the floor is worn down to structural floor boards.
- It is recommended that the entire washeteria interior needs to be replaced (e.g. windows, flooring, sheetrock, shower, bathrooms, etc.).
- There are two septic tanks used only for black water attached to the bottom of the building. All grey water is discharged to the tundra roughly north of the washeteria
- Drinking fountain doesn't work.
- The men's bathroom holding tank is not being used. The women's bathroom holding tank freezes occasionally during the winter.
- Emergency lights and smoke detectors don't work and have expired. The fire extinguisher has expired and needs to be recharged.
- The phone jacks and outlets are broken.
- Pile foundation appears stable with minimal movement. There is approximately 1/8 inch of corrosion loss and scaling around northern half of the piles. Design drawings show 5/8-inch thick piles. Many of the thermal couplings are damaged. Some were broken open, which releases any refrigerant.
- Approximately 4-6 feet of blow through under building.
- Tribal secretary keeps track of laundromat and shower usage. She reports that only about one person pays for the shower each week. Most people don't like the shower conditions. She confirmed that most people use steam baths. She reports about 10-15 people a day use the laundromat and there is a waiting list.
- The washeteria is open from 10 am to 9 pm every day except Sunday. They have to staff it in at least two shifts. The community would have to hire more staff to keep the washeteria open longer. Clinic and community stores don't open until 10 am. Community curfew is 10 pm.
- It is \$5 to use a shower. A washer load costs \$5 and a dryer load costs \$7.
- There are four washers. The washers are filled up manually from a hose. Couldn't determine what was wrong with the piping to the washers. Washeteria staff and Tom Friendly didn't know why.
- Laundry staff confirms issue with washers staining cloths red and water turning black when bleach is added. Those are signs of high iron or oxidation in pipes.
- There are four dryers; two larger and two smaller. Only two dryers currently work. A new one has arrived but has not been installed yet.
- There is only one small table and no room to fold laundry. People reportedly don't use the dryers because of the lack of space. There is also very limited space to wait for laundry.
- Floor louvers for dryer vents are not operable. It appears dryers are sucking their intake air from the building.
- There is no ventilation in the washeteria. The doors have to be propped open.
- Only one of three exterior lights works.
- No GFCI outlets or breakers in washeteria.
- Observation: laundromat was always in use when I visited. After 5 PM it was very crowded.



# **Water Treatment Plant**

- Tom Friendly is the operator. He started working in November 2017.
- Washeteria has two watering points; two-inch hose for community hauling and self-haul station. The self-haul station has been down for repairs since January. The parts are on order but have not arrived. It is reported it is down due to failing a test.
- Watering fee is \$50 for 150 gallons with community-haul and \$0.25 per gallon with self-haul.
- Until a couple of years ago, they used potassium permanganate, fluoride, and chlorine treatment. Only potassium permanganate is still being used.
- Tom reports he treats raw water approximately every other day. He treats water 2-4 hours a day. It takes 3-4 days to drain the water storage tank.
- Emergency lights and smoke detectors don't work and have expired. The fire extinguisher has expired and needs to be recharged.
- Eye wash station and hazardous materials and SPCC signage were observed.
- Back scour is done after every treatment. Uses approximately 500-1,000 gallons for 10 minutes. The air scour isn't used because it was installed without a filter and is clogged. Tom hasn't been able to unclog it.
- A pile of GAC bags was found in the loft area. Tom unsure if the filter medium has ever been changed.
- One foot of tank volume equals 1,250 gallons. In one day the water level dropped 0.3 feet or 375 gallons.
- Older boiler used to leak 5 gallons of glycol a day until fixed recently. It still leaks a little.
- Numerous small leaks on valves, gauges, pumps, and pipes were seen. Tom regularly has to inspect and tighten or repair them. Small leaks noticed on piping and valves throughout.
- Valves regularly fail. Last week valve broke and flooded part of the floor. Tom says he replaces a valve at least once a month.
- Water pressure pumps operate at 32-42 psi.
- Lift station in WTP works but there is no vent on the lift station, only upstream on the inflow pipe. There is a strong sewage smell in the WTP coming from lift station. It doesn't appear to be properly ventilated. Lift station and holding tank were cleaned recently but that doesn't seem to improve the smell.
- There is no ventilation in the WTP. They have to open windows and door to get fresh air.
- Tom Friendly is unsure if backup generators work or have been tested. They appear to be unused but appearances are not reliable.
- Raw water storage tank level gauge doesn't work. Tom has to look through top hatch to estimate water level.
- Piping throughout has been replaced with Plex-style piping. Some of it is inadequately supported and water hammering was observed.
- No office space in the WTP for the operators or storing records.
- No GFCI outlets or breakers in WTP.
- Backwash outfall was recently replaced. Not sure of year. The outfall has already started to sag and move. I was unable to walk outfall because of standing water.
- Iron test results for the treated water range from 0.0 to 0.3 mg/l. This doesn't match with taste and reported laundry problems.
- Tom didn't have arsenic or lead results. Not sure if it was out of compliance.



# Water and Sewage

- No one is currently using the washeteria for drinking water. Only the community hall and clinic haul water for grey water.
- It is reported that everyone in the community uses rainwater and snow/ice melt for drinking water. Several people reported using river water for washing clothes.
- This year has been rainy, so people have not run out of drinking water. When they do, they haul river water. Typically, May and June are the driest months. People typically run out of rainwater in the end of June, until early July when it starts to rain again.
- Newer homes have septic holding tanks and the community pumps them once a week.
- Many residents use honey buckets which are dumped into hoppers located around the community.
- Many of the other homes have had problems with freezing septic tanks.
- 28 bunker sites were counted spread throughout the community. Most are abandoned but several show signs of recently being used. Many show signs of damage due to heaving, settling, and rotting. At least four had the wooden tops collapse inward. There is a current project to close several of the bunkers permanently.
- Sewage lagoon is located adjacent to the landfill. The boardroad and dumping platform were burned in a landfill fire. Sewage appears to be dumped in multiple areas along the lagoon because of the access issues.

# **Council Meeting Summary**

- The Council wants to incorporate waste heat into the washeteria.
- USS No. 4429, Block 15, Lots 1, 2, and 3 are controlled by the village. It is their preferred sited for a new washeteria.
- They recommended against the old power plant site next to the washeteria because of ongoing ADEC fuel cleanup for 1980 spill.
- They report that the washeteria area never floods and confirmed the pile foundation is stable.
- In 2012, the washeteria froze because it ran out of heating fuel. The pipes burst causing lots of damage.
- They prefer stick-built construction over modular because of increase in local hire. They recently had several residents get trained as welders. They believe there are a lot of skilled construction workers in the community.
- There are too few washers and dryers. Most days there is a waiting list and some days people have to wait until another day to use the laundry mat. They believe at least 8 washers and dryers are needed.
- They confirmed that most people stopped using the washeteria for drinking water after the self-haul station got contaminated.
- They confirmed that replacing the washeteria is their highest priority.
- They are concerned with safety of the washeteria because of extensive electrical and plumbing code issues.
- They report the piping is so old at the washeteria that they get black water out of it sometimes. They believe it is due to corrosion in the pipes.
- They want to close out and clean up the honey bucket bunkers. They are concerned about the health and safety issues caused by the bunkers.



# TECHNICAL MEMORANDUM

- Confirmed the school project and the contractor's staging plans.
- They prefer the insulated steel tank septic holding tanks over the other styles in the community. They recommend stainless steel connections and two heat traces.
- They report that not many people use shower. Most use traditional steam baths. Some families don't have steam baths and have to use neighbors' or family members'.
- School has better water and better laundry facilities. Community washers stain cloths red. Alice works at the school and uses their laundry whenever she can because of the better quality water.
- They report complaints about the smell of the water at the washeteria.
- They report that skin disease and boils are common in the community with some cases needing to be sent out of community for treatment. They directed me to talk to the clinic for more details.
- Alice reports that children come to school dirty because of a lack of showers and/or steam baths.
- Alice described her water uses. She uses water from the river and pumps it to a 50 gallon drum. She uses it for washing and cleaning. She uses rainwater for drinking and cooking.

# **Potential Sites**

- Checked out four sites; site west of washeteria, site across of washeteria, site west of United Utility communication tower, and area around power plant.
- Each site was within a reasonable distance from the power plant for waste heat.
- According to the community maps, each site is on village land.
- Site west of washeteria is on old power plant site (USS No. 4429, Tract A, Block 15, Lot 5. There is a known spill from the 1980s that ADEC is in the process of cleaning up. Area very wet with areas of standing water.
- Site across from washeteria is on USS No. 4429, Tract A, Block 15, Lots 1, 2, and 3. East half of Lot 3 is wet and marshy. Lot 1 and 2 are higher and have dry ground. The community map show them outside of the high water flood area. Site has straight shot to the sewage stabilization pond for discharge.
- Site west of United Utility (USS No. 4429, Tract A, Block 14). This area is drier and higher than surrounding areas. The drier area is adjacent to satellite dish. A new washeteria would block satellite dish which would have to be relocated. There is a small pond between the sewage stabilization pond and the site. A new outfall would have to go over the pond or get a new permit to discharge into the pond.
- Site around the power plant is all on USS No. 4429, Tract A, Block 14. The power plant does not have a specific plot and is just part of the large Block. The area around the power plant is the lowest; at least 4 feet lower than the existing washeteria site. There is a noticeable drainage channel through the area. There was standing water throughout the area in patches. It is reported that at extreme high tides, the area floods.

# **General Community Information**

Most barges unload at the south end of the old airstrip. The airstrip is mainly used as a laydown area
for construction projects and other barge activities. The old airstrip appears to be constructed of silty
sands and gravels with approximately 1 foot of surface gravel. About half of the airstrip width is



covered with brush. The surface is becoming rutty and would need to be regraded if the area were to be used by heavy equipment. There is some erosion along the south end of the airstrip.

- There is a barge landing at the fuel farm but it is mainly used for fuel barges. There are barge tie offs.
- Sometimes barges have landed at the north end of the old airstrip.
- The school is schedule for a major remodeling and expansion. A contractor is already under contract and will begin hauling materials and equipment this year. It is reported that the contractor will stage at the airstrip, then move to the school site once the ground has frozen.
- Flood gauge was destroyed when the utility pole it was attached to was moved.
- Boardroad conditions vary. Many sections are warped, frost jacked, or sunken. Many sections and bridges are floating at ground level with large foam-filled sleepers. Several have been pulled off piles or damaged anchors. Tom Carl reports that large vehicles can damage the boardroads.
- There is active erosion along the boat launch areas by the school. There are several homes being threatened and a boardroad undermined by the erosion. The boat area down river along the east side of town also has active erosion.
- Met with Carl Andrews with the utility. They still want to move forward with providing waste heat to
  the existing or new washeteria. They will provide the waste heat free of charge to the community.
  The project was designed by ANTHC but doesn't have enough money for construction. Design
  drawings didn't include land ownership information, though land between power plant and
  washeteria seems to be owned by the village. We discussed potential of using utility easement for
  any waste heat.
- Carl reports that school project will make improvements to the power plant.
- Carl also reports that office ATCO modules from early 1990s are doing well but starting to be drafty around joints.
- Clinic confirmed they have 1-2 cases a week of boils or skin infections that require treatment.

# Miscellaneous

• Honey bucket bunkers and tank observations and discussions were part of another project and are covered in separate technical memos.

# **DRAFT PER ALTERNATIVES**

Below is the list of alternatives to be considered:

# 1. No change

This alternative is required by funding agency. This alternative would not provide any improvements or replacement. The washeteria is not meeting the demands and needs of the community. This is, in part, because of facility deterioration, undersized laundry, water quality, and watering point contamination. As a result the residents are using untreated drinking water. Due to a lack of access to quality water, there has been a decrease in hygiene which results in community having a very high rate of boils and skin diseases. This alternative is not a feasible option.



# 2. Individual Onsite Septic and Well Systems

It is standard to evaluate alternatives to provide typical onsite septic and well systems. This alternative has been evaluated in the past and found not feasible. Due to poor soils, flooding, and high groundwater, septic system are not feasible. Due to groundwater quality and poor soils individual wells are not feasible. Most house lots are too small to accommodate onsite systems. This alternative is not feasible.

# 3. Alternative In-home Sanitation Systems

This alternative would provide alternative in-home water and sewer systems. This alternative will focus on the Kivalina pilot program done by ANTHC. This system combines rain catchment and micro water treatment systems with grey water and separation toilets. In the past, alternative systems have not been feasible sometime because of high homeowner costs and sometimes issues with reliability. This alternative has potential due to the residents' familiarity with rainwater use. One disadvantage is the lack of snow melt capacity. It is also likely that a washeteria would still be necessary and thus need improvements.

# 4. Remodel and Expand Washeteria

This alternative would include major improvements to the washeteria. This would include a complete remodel of the interior. It would also expand the laundry and add office space for both the washeteria manager and water treatment operator. The WTP lift station would need to be improved or replaced. There would also need to be improvements to the water treatment side, such as pipe replacement, ventilation, and iron removal. The whole building would need to be brought up to fire, safety, electrical, and plumbing codes.

## 5. New Modular Washeteria

This alternative would replace the existing washeteria and WTP with a new modular facility. There would be a discussion on location alternatives, but would focus on the preferred site across from the existing washeteria. The well and sewage stabilization pond would continue to be used. The overall size of the facility would increase as well as the drinking water storage capacity. Water storage capacity would likely need to increase because of increased water use due to improved facilities.

# 6. New Stick-Built Washeteria

This alternative would be the same as Alternative 5, but would evaluate stick-built instead of modular built. The main difference would be cost estimate.

Note: Piped community water and sewer is not part of this PER's scope. In 2016, a report looked at installing a piped community system. The cost for the construction was \$53 million, approximately \$132,500 per resident with annual O&M costs of \$441,000. This is currently not a feasible alternative.

# **ATTACHMENTS**

- Trip Photos
- Tribal Council Meeting Minutes



Figure 1: Washeteria



Figure 2: Water Treatment Plant (WTP)-Interior





Figure 3 (left): Leaking pressure pump.

Figure 4 (right): Pile corrosion.



Figure 5: WTP work bench and record library.



Figure 6: Water damage behind dryers in washeteria



Figure 7: Dryers and folding table



Figure 8: Washer, manual filling with hose.



Figure 9: Women's only operable shower.



Figure 10: Women's shower, water damage and mold.



Figure 11: Women's shower, water damage along wall and floor.



Figure 12: Village corporation office, modular construction.



Figure 13: Typical boardroad



Figure 14: Typical boardroad, floating on tundra and marshy area



Figure 15: Basketball court, damaged from heavying and settling.



Figure 16: Barge landing, east end of old airstrip.



Figure 17: Old airstrip, laydown area and potential material site.



Figure 18: Rainwater collection system



Figure 19: Rainwater collection system.



Figure 20: Power Plant



Figure 21: Potential new washeteria site by power plant, standing water



Figure 22: Potential new washeteria site by power plant, looking towards the current washeteria.



Figure 23: Potential new washeteria site by United Utility, looking east.



Figure 24: Potential new washeteria site by United Utility, looking west towards power plant.



Figure 25: Potential new washeteria site across existing washeteria, looking north east at washeteria.



Figure 26: Potential new washeteria site across existing washeteria, looking south from washeteria.



Figure 26: Potential new washeteria site across existing washeteria, looking north at washeteria.

# Telephone/Meeting Conversation

3:00-4:30PM Date: \_ Project No.: Project Name: TUNTUTU LIAK 3 WTP To/From: Subject: VSW INTRODUCTION & With: ○ Memo TRIBAL OFFICE ○ Telephone Conversation Location: Present: O Site Visit Notes Purpose: Meeting Notes 516N SHEET Notes: NUMBER PHONE

7/26/2018 RUBA

Department of Commerce, Community, and Economic Development COMMUNITY DATABASE ONLINE

State of Alaska / Commerce /

# QUARTERLY REPORT: 2014, OCTOBER - DECEMBER (Q2), TUNTUTULIAK

Community: Tuntutuliak

Staff: Ken Berlin

DCRA Regional Office: Bethel

Gov't Type: Federally Recognized Tribe

Borough:

Agreement? No

Agreement Date:

Entity: Native Village of Tuntutuliak

Population: 399 (2012 Alaska Department of Labor Estimate)

Assessment Status: Assessment Completed

Assessment Date: 11/21/2013

Exp Date: Last Updated:

#### **Community Sanitation Overview:**

Through a memorandum of agreement with Tuntutuliak Community Services Association, Tuntutuliak Traditional Council operates the washeteria, water treatment plant, flush tank haul system, honeybucket haul and landfill/lagoon site. There is garbage collection services provided. Most of the homes have access to the wastewater pump-out and water delivery services. Fourteen homes still have to be connected to the flush haul system. The connection of the homes to the system is curently on hold. The school has a well and wastewater lagoon and is in the process of upgrading their treatment plant. Tuntutuliak Community Services Association operates the local electrical services.

#### **RUBA Status & Activities This Qtr**:

RUBA staff assisted the administrator for the Tuntutuliak Traditional Council September 4 when she requested a sample water and wastewater ordinance. Staff sent a sample for her to use to draft one for the council's consideration. RUBA staff traveled to Tuntutuliak on October 14-16 and conducted a RUBA management assessment; the report was finalized on November 20, 2013. The Tuntutuliak Traditional Council does not have an overall CY2013 budget nor any finance reports. The utility has an adequate fuel supply to last until the next spring barge delivery. The utility has a credit on their electric bill for September 2013. The utility has a water wastewater policy with a collection policy, but it is not enforced. Utility customers are not being billed but get serviced on a prepay basis. The IRS confirmed compliance on October 29, 2013 and the State DOL/ESC confirmed compliance to September 2013. The utility is covered by Alaska National Insurance Company from January 15, 2013 to January 15, 2014. Tuntutuliak Traditional Council hired a new administrator on June 3, 2013 and she needs more training on the operation and maintenance of the utility. The bookkeeper was hired in September 2012 but she needs more training in QuickBooks. The utility operator's position is currently vacant and a job opening has been posted. The Tuntutuliak Traditional Council is lacking CY13 budget, finance reports, revenue generation, enforcement of collection policy, monthly billings, accounts receivables, trained manager, bookkeeper, and certified water operators. The water operators need to work towards necessary certification, and develop a preventive maintenance plan. There is a grant to update the 1993 master plan and the renovation to the old washeteria is to resume in the next couple of months according to DEC staff trip report dated November 5-7, 2013.

#### RUBA Activities for the Coming Qtr:

RUBA staff to develop a workplan and training for the utility manager and bookeeper. The workplan and training will consist of the following: a realistic balanced CY2014 budget; development of a financial reporting format; update the billings and collections policies and procedures and enforcement of; set up accounts/ledgers for each accounts receivables including water and wastewater accounts; and to hire competent water operators capable of working towards necessary certification to run the water treatment plant and wastewater system.

## Scores:

Essential Indicators: 14 of 27
Sustainable Indicators: 13 of 27
Total Score: 27 of 54

#### **Finances**

#### **Essential Indicators**

Answer	Question
No	All revenues and expenses for the utility are listed in the utility budget.
No	The utility has adopted a balanced realistic budget.
No	Monthly financial reports are prepared and submitted to the policy making board.
Yes	The utility is current in paying all water/wastewater electric bills.
Yes	The utility has on hand a year's adequate fuel supply or it has a financial plan to purchase an adequate supply.
No	The utility is receiving revenues (user fees or other sources) sufficient to cover operating expenses.

# Sustainable Indicators

Answer	Question

7/26/2018 RUBA

No	The utility is receiving revenues (user fees or other sources sufficient to cover operating expenses and Repair & Replacement (R) costs.
No	YTD revenues are at a level equal to or above those budgeted.
No	YTD expenditures are at a level equal to or below those budgeted.
Yes	A monthly manager's report is prepared.
No	Budget amendments are completed and adopted as necessary.

#### **Finances Comments**

A realistic budget continues to be non-existent for this organization, also there are no finance reports. The finance report generated from QuickBooks was not accurate due to mistakes inputting data and there were no reconciliations. The manual finance report produced did not have any budget figures because the council does not have an overall budget. The September 2013 electric bill from Tuntutuliak Community Services Association has a credit balance. The Tuntutuliak Traditional Council ordered and received its fuel order for the winter. The utility is not receiving sufficient revenue but is heavily subsidized through the general fund account. Without a budget and budget vs. actual financial report, it is not possible to determine how much the utility is subsidized. The manager does oral reports to the council; RUBA staff recommended written reports.

# **Accounting Systems**

#### **Essential Indicators**

Answer	Question
No	The utility has adopted a collection policy and actively follows it.
No	The utility bills customers on a regular basis.
No	An accounts receivable system is in place which tracks customers and reports past due accounts and amounts.
Yes	An accounts payable system is in place.
Yes	The payroll system correctly calculates payroll and keeps records.
Yes	A cash receipt system is in place that records incoming money and how it was spent.
Yes	The utility has a cash disbursement system that records how money was spent.

#### Sustainable Indicators

Answer	Question
Yes	A chart of accounts is used that identifies categories in a reasonable, usable manner.
No	Monthly bank reconciliations have been completed for all utility accounts.
	The utility has a purchasing system that requires approval prior to purchase, and the approval process compares proposed purchases to budgeted amounts.

#### **Accounting Systems Comments**

The utility does have a water and wastewater ordinance with a collection policy but is not enforcing it and the ordinance needs to be updated. The customers are not billed for honeybucket haul, but the customers with CoWater wastewater haul systems are serviced on a prepay basis at the rate of \$67 per delivery for water and wastewater haul. The washeteria/water treatment plant has four washers but only two work and three dryers with two working. There are two showers but only one works. Both the water and wastewater haul equipment need new tires. The QuickBooks Pro system needs to be updated along with the computer system. Accounting is done with both, QuickBooks and manually. The QuickBooks needs to be set up correctly and reconciled. A survey needs to be done to determine which customers are on the honeybucket and CoWater system.

# **Tax Problems**

# Essential Indicators

Answer	Question
Yes	The utility has a system to accurately calculate, track, and report payroll tax liabilities.
Yes	The utility is current on filing tax reports.
Yes	The utility is current on making tax deposits.
Yes	If there are any past due tax liabilities or recorded tax liens, a lien release has been issued or a repayment agreement has been signed and repayments are current.

#### **Tax Problems Comments**

The Tuntutuliak Traditional Council uses QuickBooks to process payroll and make payroll tax deposits. The IRS confirmed compliance on October 29, 2013 and the State DOL/ESC confirmed compliance to September 2013. The utility uses QuickBooks to do their payroll and file their IRS and State DOL quarterly reports and do deposits. The Tuntutuliak Traditional Council has three active EIN numbers, it was recommended to close two and use only one EIN.

## **Personnel System**

## **Essential Indicators**

Answer	Question
Yes	The utility has a posted workers compensation insurance policy in effect.

#### Sustainable Indicators

Answer	Question
Yes	The utility has adopted and uses a Personnel Policy, which has been reviewed by an attorney, AML or Commerce for topics and language.
Yes	The utility has adequate written job descriptions for all positions.
Yes	The utility has adopted and follows a written personnel evaluation process that ties the job description to the evaluation.
Yes	The utility has an adequate written hiring process.
No	The utility has personnel folders on every employee that contain at least: I-9, Job Application and Letter of

7/26/2018 RUBA

	Acceptance.
Yes	The utility has a probationary period for new hires that includes orientation, job training/oversight, and evaluations.
Yes	The utility provides training opportunities to staff as needed and available.

#### Personnel System Comments

The utility is covered by Alaska National Insurance Company from January 15, 2013 to January 15, 2014. The utility has a personnel policy which covers all staffing, performance expectations, computer/network use, compensation, benefits, reimbursement for expenses, employee relations, discipline, and training and development. The utility has a Native Preference hirring policy, but it also has an Equal Opportunity section. The administrative and finance staff are hired by the council and all other employees are hired by the administrator. All applicants for employment must fill out an application before being considered. There is a three months probationary period. Evaluations are completed after the three months probationary period and annually on the date of hire. The utility employees all have personnel folders but are lacking I-9 forms.

# **Organizational Management**

#### **Essential Indicators**

Answer	Question
Yes	The entity that owns the utility is known; the entity that will operate the utility is set.
Yes	The policy making body is active in policy making of the utility.
No	The policy making body enforces utility policy.
No	The utility has an adequately trained manager.
No	The utility has an adequately trained bookkeeper.
No	The utility has an adequately trained operator or operators.
Yes	The utility has adopted the necessary ordinances (or rules and regulations) necessary to give it the authority to operate.

#### Sustainable Indicators

Answer	Question
Yes	The utility has adopted an organizational chart that reflects the current structure.
Yes	The policy making body meets as required.
Yes	The utility complies with the open meeting act for all meetings.

#### **Organizational Management Comments**

The utility is owned by the Tuntutuliak Traditional Council and is known by the community members. The administrative and finance staff have a high turnover rate. A new administrator was hired in June 2013 and she needs more training on the operation and maintenance of the utility. She has some prior experience in administrative and accounting work. The bookkeeper was hired in September 2012 but she needs more training in QuickBooks. The bookkeeper has about ten months experience working as a bookkeeper using QuickBooks for the Qinaq Corporation store. She also attended Indian Tribal Government payroll tax training. The existing utility ordinance needs to be updated and sample water and wastewater utility ordinance was sent in September 2013, but amendments have not been adopted yet. The utility board needs to give more support to the manager when it comes to adopting and enforcing policy. The Tuntutuliak Traditional Council has an organizational chart in place and the policy making board meets as required and complies with the Open Meeting Act.

## **Operation of Utility**

## **Essential Indicators**

Answer	Question
No	The utility operator(s) are actively working towards necessary certification.
No	The utility has a preventative maintenance plan developed for the existing sanitation facilities.

## Sustainable Indicators

Answer	Question
No	The manager receives a monthly O&M report from the utility operator and routinely "spot checks" the facilities to see that the maintenance items are being completed.
No	The utility has a safety manual and holds safety meetings.
Yes	Utility facilities have not suffered any major problems/outages due to management issues that are unresolved.
No	The utility is operating at the level of service that was proposed.
No	The operator provides status reports to the manager on a routine basis.
Yes	The utility has completed and distributed its "Consumer Confidence Report".
No	The utility is not on the "Significant Non-Complier" (SNC) list.
No	The utility maintains an inventory control list.
No	The utility maintains a critical spare parts list.

# Operation of Utility Comments

The utility operator's position is currently vacant and a job opening has been posted. The substitute operator is covering the position now but he is not certified. The washeteria/water treatment plant was built in the early 1980's. It was being renovated recently by CRW but work was stopped due to lack of funding. Another grant was obtained by DEC to complete the renovation in November 2013. A preventative maintenance plan, O&M reports, safety manual, inventory control list, and critical spare parts list were not available or not located. At the time of the October 2013 trip, the water and wastewater operator's position was vacant. The water treatment plant is on the SNC list for October 2013. The Bethel regional office has a copy of the current CCR.

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# Best Practices Score Tuntutuliak FALL 2018

Operator Certification Primary operator is certified to the level of the water system and the backup operator holds some level of certification in water treatment of distribution Primary operator is certified to the level of the water system and the backup operator holds no certification or there is no backup operator Utility has one or more operators certified at some level in water treatment or distribution Utility has one or more operators certified at some level in water treatment or distribution Utility has no certification or there is no backup operator Utility has no certified operators  Utility has a written PM plan; PM is performed on schedule; records of completion are submitted on a quarterly basis and have been verified Utility has a written PM plan; performance of PM and record keeping are not consistent Utility has no PM plan or performs no PM  Utility has no PM plan or performs no PM  Utility had no Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had more than five Monitoring and Reporting violation during the last year  Utility had no more than five Monitoring and Reporting vi	ADEC Operator Certification Program 465-1139  erator must follow and the Bob White
Primary operator Sertification or there is no backup operator Utility has one or more operators certified at some level in water treatment or distribution  Primary operator is certification or there is no backup operator Utility has one or more operators certified at some level in water treatment or distribution Utility has no certification or there is no backup operator Utility has no certified operators  Preventive Maintenance Plan  Utility has a written PM plan; performance of PM and record keeping are not consistent Utility has no Monitoring and Reporting violations during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility had no Monitoring and Reporting violation during the past year  Utility	ADEC Operator Certification Program 465-1139  erator must follow and the ned RMW each  ADEC Operator Program Bob White YKHC RMW
Operator Certification  Primary operator is certified to the level of the water system and the backup operator  Utility has one or more operators certified at some level in water treatment or distribution  Utility has no certification or there is no backup operator  Utility has no certified operators  OUTILITY has a written PM plan; PM is performed on schedule; records of completion are submitted on a quarterly basis and have been verified  Utility has no PM plan or performs no PM  Utility has no PM plan or performs no PM  Utility has no PM plan or performs no PM  Utility has no PM plan or performs no PM  Utility had no Monitoring and Reporting violations during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had up to five Monitoring and Reporting violation during the past year	Certification Program 465-1139  erator must follow and the Bob White YKHC RMW
Certification   holds no certification or there is no backup operator   Utility has one or more operators certified at some level in water treatment or distribution   3   Utility has no certifications but not at the correct level.      Preventive Maintenance Plan   Utility has no PM plan or performs no PM   Utility has no PM plan or performs no PM   Utility had no Monitoring and Reporting violations during the past year   Utility had up to five Monitoring and Reporting violation during the past year   Utility had an acceptable of the past year   Utility had an acceptable of the past year   Utility had an acceptable of the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the past year   Utility had no Monitoring and Reporting violations during the lateral reports must be considered.    Certification Level: Small Treated   Thomas Friendly and Charlie Lupie hold certifications but not at the correct level.	erator must follow and the Bob White Med RMW each YKHC RMW
Utility has no certified operators  Preventive Maintenance Plan  Utility has no PM plan; PM plan; performance of PM and record keeping are not consistent Utility has no PM plan or performs no PM  Utility has no PM plan or performs no PM  Utility has no PM plan or performs no PM  Utility had no Monitoring and Reporting violations during the past year  Utility had up to five Monitoring and Reporting violation during the past year  Utility had provided plan must be submitted to your assign quarter.  To receive the full points in this category, the open maintenance or isn't keeping records of maintenance.  The utility is not performing the required maintenance or isn't keeping records of maintenance.  To receive the full points in this category, the open maintenance or isn't keeping records of maintenance.  The utility had 6 Drinking Water Monitoring and Reporting violations in 2017.  The utility had 6 Drinking Water Monitoring and Reporting violations in 2017.  Monitoring Summary with all of the required sam water system. All samples and reports must be converted by the past year water system. All samples and reports must be converted by the past year water system. All samples and reports must be converted by the past year water system. All samples and reports must be converted by the past year water system. All samples and reports must be converted by the past year water system. All samples and reports must be converted by the past year water system. All samples and reports must be converted by the past year water system.	erator must follow and the Bob White ned RMW each YKHC RMW
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Compliance  Utility had no Monitoring and Reporting violations during the past year  Utility had up to five Monitoring and Reporting violation during the past year  5 0 The utility had 6 Drinking Water Monitoring and 7 Reporting violations in 2017.  The utility had 6 Drinking Water Monitoring and 8 Reporting violations in 2017.  Water system. All samples and reports must be constant to the past year of the past	
Compliance  Utility had up to five Monitoring and Reporting violation during the past year  5 0 Reporting violations in 2017.  Monitoring Summary with all of the required sam water system. All samples and reports must be constituted in the constitution of the required sam water system. All samples and reports must be constituted in the constitution of the required sam water system. All samples and reports must be constituted in the constitution of the required same water system.	n Annual Chris Secary
water system. All samples and reports must be co	ples for your ADEC Drinking
Submitted in a timery manner.	ollected and Water Program 269-7518
Utility A person who holds a position of responsibility for management of the utility has Deanna White attended elected officials training To maintain the full points in this category, considerable and the full points in this category, considerable and the full points in the full points in this category, considerable and the full points in the full poin	
<b>Utility</b> A person who holds a position of responsibility for management of the utility has  Management  Completed a DCRA approved Utility Management course or other utility management  To maintain the full points in this category, considerate management of the utility manageme	<u> </u>
Training training course within the last five years	
The utility owner's governing body meets routinely consistent with the local 2018 March, April and May meeting minutes were To receive additional points, provide RUBA with n	neeting
Meetings of ordinance/bylaw requirements and receives a current report from the operator provided. All three lacked monthly financial reports minutes that demonstrate that the operator is provided.	oviding a
Body ordinance/bylaw requirements of these reports were signed by the tribal president, tribal administrator nor clerk.	
Utility owner and the Utility have each adopted a realistic budget and budget amendments  An adopted, realistic budget has not been Provide RUBA with an adopted, realistic budget. F	
are adopted as needed; Accurate monthly budget reports are prepared and submitted to 15 submitted to RUBA. with monthly financial reports and meeting minute the governing hadren and submitted to RUBA.	
the governing body  Either the Utility or the Utility owner has adopted and implemented a budget, the other reports.	DCRA RUBA
Budget has not	Program 269-4547
Either the Utility or the Utility owner has adopted a budget, but it is not being 10	209-4547
implemented	
Utility owner and the Utility have not adopted a budget 0  Utility is collecting revenue sufficient to cover the Utility's operating expenses and to 30  No fee schedule nor collection policy has been 70 Provide RUBA with the utility's fee schedule and control to the utility is control to the utility's fee schedule and control to the utility is control	collection
contribute to a repair and replacement account provided to RUBA. provided to RUBA.	
Revenue Utility is collecting revenue sufficient to cover expenses 15 0 Utility has a fee schedule and a collection policy that is followed 5 Utility has no fee structure or collection policy	
Utility has a fee schedule and a collection policy that is followed 5	
Offinity has no fee structure of collection policy	Vantania
Worker's has a current policy in place  Utility has had a worker's compensation policy for all employees for the past two years and has a current policy in place  Current policy verified 7/11/2018.  Full points have been awarded. Maintain active Worker's Compensation policy to continue receiving these	
Compensation Utility has a current worker's compensation policy in place for all employees 2	,
Utility has no worker's compensation policy 0	
Utility has no past due tax liabilities and is current with all tax obligations 5 No IRS return has been filed for 3/31/2018. To receive additional points in this category, the unit of the control of t	
Payroll Liability  Utility owes back taxes, but has a signed payment agreement, is current on that agreement, and is up-to-date with all other tax obligations  2 0 either become current on all outstanding tax liab enter into a repayment agreement for outstanding tax liab	
Compliance agreement, and is up-to-date with all other tax obligations 2 0 enter into a repayment agreement for outstanding and remain current on payments.	g tax nability,
agreement for back taxes owed	
CIP O&M Score         0         SDS O&M Score         5         TOTAL SCORE         30	

# Appendix D: Cost Estimating

Construction (Capital) Costs					
Item	No.	Unit	Cost	Total	
Mob & Demo	1	LS	\$1,000,000	\$1,000,000	
Construction Survey	1	LS	\$10,000	\$10,000	
Boardwalk & Board Parking	500	SQFT	\$20	\$10,000	
Site Electrical	1	LS	\$5,000	\$5,000	
Access Ramp	1	LS	\$20,000	\$20,000	
Stick-Built Expansion	844	SQFT	\$500	\$422,000	
New Foundation	1	LS	\$100,000	\$100,000	
Washeteria Interior Remodel	1	LS	\$50,000	\$50,000	
Washeteria Exterior Remodel	1	LS	\$30,000	\$30,000	
Washeteria Equipment	1	LS	\$30,000	\$30,000	
WTP- Equipment	1	LS	\$100,000	\$100,000	
WTP-Piping & Valve Replacement	1	LS	\$30,000	\$30,000	
WTP-HVAC	1	LS	\$20,000	\$20,000	
Power Plant Waste Heat	1	LS		\$0	
Emergency Generator	1	LS	\$12,000	\$12,000	
Day Tank	1	LS	\$8,000	\$8,000	
Tank Foundation-Gravel	600	CYD	\$100	\$60,000	
Tank Foundation-Thermal Syphons	1	LS	\$45,000	45000	
New Water Storage Tank	1	LS	\$300,000	300000	
Yard Piping	1	LS	\$10,000	\$10,000	
New Outfall Piping	200	FT	\$200	\$40,000	
New Raw Water Piping	0	FT	\$200	\$0	
Commissioning	1	LS	\$10,000	\$10,000	
O&M Manual & Training	1	LS	\$10,000	\$10,000	
O&M Equipment	1	LS	\$2,500	\$2,500	
Total \$2,324,500					

Non-Construction Costs						
Item	No.	Unit	Cost	Total		
Survey	1	LS	\$20,000	\$20,000		
Geotechnical	1	LS	\$60,000	\$60,000		
Land Acquisition/ROW	1	LS	\$5,000	\$5,000		
Engineering	12%	OF	\$2,324,500	\$278,940		
Permitting	1	LS	\$15,000	\$15,000		
Resident Project Representative	5%	OF	\$2,324,500	\$116,225		
Construction Administration	8%	OF	\$2,324,500	\$185,960		
Project Administration	8%	%	\$2,324,500	\$185,960		
Project Contingency	20%	of	\$2,324,500	\$464,900		
Total	al \$1,331,985					

Operations & Maintenance Costs (Annual)						
ltem	No.	Unit	Cost	Total		
WTP Personnel	800	HR	\$30	\$24,000		
Washeteria Personnel	2,600	HR	\$15	\$39,000		
Administrative Costs	1	LS	\$2,000	\$2,000		
Disposable Materials	1	LS	\$1,500	\$1,500		
Heating Costs (oil fuel)	1	LS	\$6,000	\$6,000		
Energy Costs (Electric)	1	LS	\$15,000	\$15,000		
Total	otal \$87,500					

Item	Cost
Construction (Capital) Costs	\$2,324,500
Non-Construction Costs	\$1,331,985
Total Costs	\$3,656,485
O&M Costs (Annual)	\$87,500

Construction (Capital) Costs						
Item	No.	Unit	Cost	Total		
Mob & Demo	1	LS	\$1,000,000	\$1,000,000		
Construction Survey	1	LS	\$10,000	\$10,000		
Boardwalk & Board Parking	1,500	SQFT	\$20	\$30,000		
Site Electrical	1	LS	\$30,000	\$30,000		
Access Ramp	1	LS	\$20,000	\$20,000		
Stick-Built Washeteria	5,000	SQFT	\$450	\$2,250,000		
New Foundation	1	LS	\$50,000	\$50,000		
Washeteria Interior Remodel	0	LS	\$50,000	\$0		
Washeteria Exterior Remodel	1	LS	\$30,000	\$30,000		
Washeteria Equipment	1	LS	\$30,000	\$30,000		
WTP- Equipment	1	LS	\$200,000	\$200,000		
WTP-Piping & Valve Replacement	0	LS	\$10,000	\$0		
WTP-HVAC	1	LS	\$20,000	\$20,000		
Power Plant Waste Heat	1	LS		\$0		
Emergency Generator	1	LS	\$12,000	\$12,000		
Day Tank	1	LS	\$8,000	\$8,000		
Tank Foundation-Gravel	600	CYD	\$100	\$60,000		
Tank Foundation-Thermal Syphons	1	LS	\$45,000	45000		
New Water Storage Tank	1	LS	\$300,000	300000		
Yard Piping	1	LS	\$10,000	\$10,000		
New Outfall Piping	260	FT	\$200	\$52,000		
New Raw Water Piping	175	FT	\$200	\$35,000		
Commissioning	1	LS	\$10,000	\$10,000		
O&M Manual & Training	1	LS	\$10,000	\$10,000		
O&M Equipment	1	LS	\$2,500	\$2,500		
Total \$4,214,500						

Non-Construction Costs						
Item	No.	Unit	Cost	Total		
Survey	1	LS	\$20,000	\$20,000		
Geotechnical	1	LS	\$60,000	\$60,000		
Land Acquisition/ROW	1	LS	\$5,000	\$5,000		
Engineering	10%	OF	\$4,214,500	\$421,450		
Permitting	1	LS	\$15,000	\$15,000		
Resident Project Representative	4%	OF	\$4,214,500	\$168,580		
Construction Administration	6%	OF	\$4,214,500	\$252,870		
Project Administration	8%	%	\$4,214,500	\$337,160		
Project Contingency	20%	of	\$4,214,500	\$842,900		
Total		\$2,1	.22,960			

Operations & Maintenance Costs (Annual)						
Item	No.	Unit	Cost	Total		
WTP Personnel	208	HR	\$30	\$6,240		
Washeteria Personnel	2,600	HR	\$15	\$39,000		
Administrative Costs	1	LS	\$2,000	\$2,000		
Disposable Materials	1	LS	\$1,500	\$1,500		
Heating Costs (oil fuel)	1	LS	\$3,000	\$3,000		
Energy Costs (Electric)	1	LS	\$3,000	\$3,000		
Total	Total \$54,740					

Item	Cost
Construction (Capital) Costs	\$4,214,500
Non-Construction Costs	\$2,122,960
Total Costs	\$6,337,460
O&M Costs (Annual)	\$54,740

Construction (Capital) Costs					
Item	No.	Unit	Cost	Total	
Mob & Demo	1	LS	\$1,000,000	\$1,000,000	
Construction Survey	1	LS	\$10,000	\$10,000	
Boardwalk & Board Parking	1,500	SQFT	\$20	\$30,000	
Site Electrical	1	LS	\$30,000	\$30,000	
Access Ramp	1	LS	\$20,000	\$20,000	
Modular Washeteria	5,000	SQFT	\$600	\$3,000,000	
New Foundation	1	LS	\$50,000	\$50,000	
Washeteria Interior Remodel	0	LS	\$50,000	\$0	
Washeteria Exterior Remodel	1	LS	\$30,000	\$30,000	
Washeteria Equipment	1	LS	\$30,000	\$30,000	
WTP- Equipment	1	LS	\$200,000	\$200,000	
WTP-Piping & Valve Replacement	0	LS	\$10,000	\$0	
WTP-HVAC	1	LS	\$20,000	\$20,000	
Power Plant Waste Heat	1	LS		\$0	
Emergency Generator	1	LS	\$12,000	\$12,000	
Day Tank	1	LS	\$8,000	\$8,000	
Tank Foundation-Gravel	600	CYD	\$100	\$60,000	
Tank Foundation-Thermal Syphons	1	LS	\$45,000	45000	
New Water Storage Tank	1	LS	\$300,000	300000	
Yard Piping	1	LS	\$10,000	\$10,000	
New Outfall Piping	260	FT	\$200	\$52,000	
New Raw Water Piping	175	FT	\$200	\$35,000	
Commissioning	1	LS	\$10,000	\$10,000	
O&M Manual & Training	1	LS	\$10,000	\$10,000	
O&M Equipment	1	LS	\$2,500	\$2,500	
Total \$4,964,500					

Non-Construction Costs						
Item	No.	Unit	Cost	Total		
Survey	1	LS	\$20,000	\$20,000		
Geotechnical	1	LS	\$60,000	\$60,000		
Land Acquisition/ROW	1	LS	\$5,000	\$5,000		
Engineering	10%	OF	\$4,964,500	\$496,450		
Permitting	1	LS	\$15,000	\$15,000		
Resident Project Representative	4%	OF	\$4,964,500	\$198,580		
Construction Administration	6%	OF	\$4,964,500	\$297,870		
Project Administration	8%	%	\$4,964,500	\$397,160		
Project Contingency	20%	of	\$4,964,500	\$992,900		
Total	Total \$2,482,960					

Operations & Maintenance Costs (Annual)					
Item	No.	Unit	Cost	Total	
WTP Personnel	208	HR	\$30	\$6,240	
Washeteria Personnel	2,600	HR	\$15	\$39,000	
Administrative Costs	1	LS	\$2,000	\$2,000	
Disposable Materials	1	LS	\$1,500	\$1,500	
Heating Costs (oil fuel)	1	LS	\$3,000	\$3,000	
Energy Costs (Electric)	1	LS	\$3,000	\$3,000	
Total	\$54,740				

Item	Cost
Construction (Capital) Costs	\$4,964,500
Non-Construction Costs	\$2,482,960
Total Costs	\$7,447,460
O&M Costs (Annual)	\$54,740

Year of Repair Replacement	Item/Event <sup>1</sup>	2018 Federal Discount Rate Conversion Factor <sup>3</sup>	Cost of Event in Todays Dollars	Present Value		
1	Annual O&M Costs <sup>4</sup>	19.5861	\$87,500	\$1,713,783		
1		0.9980		\$0		
2		0.9960		\$0		
3		0.9940		\$0		
4		0.9920		\$0		
5	Sealants	0.9901	\$500	\$495		
6		0.9881		\$0		
7		0.9861		\$0		
8	Washers/Dryers	0.9841	\$12,000	\$11,810		
9		0.9822		\$0		
10	Sealants, Exhaust Fans, Painting, Showers, Flooring	0.9802	\$28,700	\$28,132		
11		0.9783		\$0		
12		0.9763		\$0		
13		0.9744		\$0		
14		0.9724		\$0		
15	Sealants	0.9705	\$500	\$485		
16	Washers/Dryers	0.9685	\$12,000	\$11,622		
17		0.9666		\$0		
18		0.9647		\$0		
19		0.9627		\$0		
20	Sealants, Exhaust Fans, Painting, Showers, Flooring	0.9608	\$28,700	\$27,576		
20	Project Salvage Value <sup>5</sup>	-0.9608	\$1,549,667	-\$1,488,963		
	Total Present Value \$304,940					

Total Construction Cost	\$2,324,500	Useful Life	30	yr
Annual O&M Costs	\$87,500	Remaining Life	20	yr

Federal Discount Interest Rate<sup>2</sup> 0.2%

Project Present Worth (Lift Cycle Cost)<sup>6</sup> \$2,629,440

#### Notes:

- 1. See Short Term Assets list for items.
- 2. The Federal real discount interest rate from OMB Circular A94 for 2018. https://www.whitehouse.gov/wp-content/uploads/2017/11/Appendix-C-revised.pdf (retrived 4/3/2018)
- 3. Short Lived Assest's discount in rate conversion factor is calculated by 1/(1+i)<sup>n</sup>
- 4. Annual O&M costs rate determined by uniform present value formula.  $[(1+i)^n-1)/i(1+i)^n]$
- 5. Project salvage value = total construction cost x (remaining life/useful life) x (-1 x discount rate).
- 6. Project present worth = total construction cost + total present value

# SHORT LIVED ASSETS LISTING & REPLACEMENT COST

SHOW EIVED ABOUT DISTING & NEI ENGLINEIN COST					
Item/Event	Frequency (yr)	Amount	Unit	Cost	Total
Sealants and Chalking	5	1	LS	\$500	\$500
Washing Machines and Dryers	8	1	LS	\$12,000	\$12,000
Exhaust Fans	10	6	LS	\$200	\$1,200
Exterior and Interior Painting	10	1	LS	\$8,000	\$8,000
Showers	10	3	EA	\$3,000	\$9,000
Flooring	10	2,000	SQFT	\$5	\$10,000

Year of Repair Replacement	Item/Event <sup>1</sup>	2018 Federal Discount Rate Conversion Factor <sup>3</sup>	Cost of Event in Todays Dollars	Present Value		
1	Annual O&M Costs <sup>4</sup>	19.5861	\$54,740	\$1,072,143		
1		0.9980		\$0		
2		0.9960		\$0		
3		0.9940		\$0		
4		0.9920		\$0		
5	Sealants	0.9901	\$500	\$495		
6		0.9881		\$0		
7		0.9861		\$0		
8	Washers/Dryers	0.9841	\$30,000	\$29,524		
9		0.9822		\$0		
10	Sealants, Exhaust Fans, Painting, Showers, Flooring	0.9802	\$28,700	\$28,132		
11		0.9783		\$0		
12		0.9763		\$0		
13		0.9744		\$0		
14		0.9724		\$0		
15	Sealants	0.9705	\$500	\$485		
16	Washers/Dryers	0.9685	\$30,000	\$29,056		
17		0.9666		\$0		
18		0.9647		\$0		
19		0.9627		\$0		
20	Sealants, Exhaust Fans, Painting, Showers, Flooring	0.9608	\$28,700	\$27,576		
20	Project Salvage Value <sup>5</sup>	-0.9608	\$2,809,667	-\$2,699,606		
	Total Present Value   -\$1,512,195					

Total Construction Cost	\$4,214,500	Useful Life	30	yr
Annual O&M Costs	\$54,740	Remaining Life	20	yr

Federal Discount Interest Rate<sup>2</sup> 0.2%

Project Present Worth (Lift Cycle Cost)<sup>6</sup> \$2,702,305

#### Notes:

- 1. See Short Term Assets list for items.
- 2. The Federal real discount interest rate from OMB Circular A94 for 2018. https://www.whitehouse.gov/wp-content/uploads/2017/11/Appendix-C-revised.pdf (retrived 4/3/2018)
- 3. Short Lived Assest's discount in rate conversion factor is calculated by 1/(1+i)<sup>n</sup>
- 4. Annual O&M costs rate determined by uniform present value formula.  $[(1+i)^n-1)/i(1+i)^n]$
- 5. Project salvage value = total construction cost x (remaining life/useful life) x (-1 x discount rate).
- 6. Project present worth = total construction cost + total present value

# SHORT LIVED ASSETS LISTING & REPLACEMENT COST

Item/Event	Frequency (yr)	Amount	Unit	Cost	Total
Sealants and Chalking	5	1	LS	\$500	\$500
Washing Machines and Dryers	8	1	LS	\$12,000	\$12,000
Exhaust Fans	10	6	LS	\$200	\$1,200
Exterior and Interior Painting	10	1	LS	\$8,000	\$8,000
Showers	10	3	EA	\$3,000	\$9,000
Flooring	10	2,000	SQFT	\$5	\$10,000

Year of Repair Replacement	Item/Event <sup>1</sup>	2018 Federal Discount Rate Conversion Factor <sup>3</sup>	Cost of Event in Todays Dollars	Present Value
1	Annual O&M Costs <sup>4</sup>	19.5861	\$54,740	\$1,072,143
1		0.9980		\$0
2		0.9960		\$0
3		0.9940		\$0
4		0.9920		\$0
5	Sealants	0.9901	\$500	\$495
6		0.9881		\$0
7		0.9861		\$0
8	Washers/Dryers	0.9841	\$12,000	\$11,810
9		0.9822		\$0
10	Sealants, Exhaust Fans, Painting, Showers, Flooring	0.9802	\$28,700	\$28,132
11		0.9783		\$0
12		0.9763		\$0
13		0.9744		\$0
14		0.9724		\$0
15	Sealants	0.9705	\$500	\$485
16	Washers/Dryers	0.9685	\$12,000	\$11,622
17		0.9666		\$0
18		0.9647		\$0
19		0.9627		\$0
20	Sealants, Exhaust Fans, Painting, Showers, Flooring	0.9608	\$28,700	\$27,576
20	Project Salvage Value <sup>5</sup>	-0.9608	\$3,309,667	-\$3,180,020
•		Total	Present Value	-\$2,027,757

<b>Total Construction Cost</b>	\$4,964,500	Useful Life	30	yr
Annual O&M Costs	\$54,740	Remaining Life	20	vr

Federal Discount Interest Rate<sup>2</sup>

Project Present Worth (Lift Cycle Cost)<sup>6</sup> \$2,936,743

#### Notes:

- 1. See Short Term Assets list for items.
- 2. The Federal real discount interest rate from OMB Circular A94 for 2018. https://www.whitehouse.gov/wp-content/uploads/2017/11/Appendix-C-revised.pdf (retrived 4/3/2018)

0.2%

- 3. Short Lived Assest's discount in rate conversion factor is calculated by  $1/(1+i)^n$
- 4. Annual O&M costs rate determined by uniform present value formula.  $[(1+i)^n-1)/i(1+i)^n]$
- 5. Project salvage value = total construction cost x (remaining life/useful life) x (-1 x discount rate).
- 6. Project present worth = total construction cost + total present value

# SHORT LIVED ASSETS LISTING & REPLACEMENT COST

Item/Event	Frequency (yr)	Amount	Unit	Cost	Total
Sealants and Chalking	5	1	LS	\$500	\$500
Washing Machines and Dryers	8	1	LS	\$12,000	\$12,000
Exhaust Fans	10	6	LS	\$200	\$1,200
Exterior and Interior Painting	10	1	LS	\$8,000	\$8,000
Showers	10	3	EA	\$3,000	\$9,000
Flooring	15	2,000	SQFT	\$5	\$10,000

Costs	Alternatives			
Costs	1	2	3	
Construction (Capital) Costs	\$2,324,500	\$4,214,500	\$4,964,500	
Non-Construction Costs	\$1,331,985	\$2,122,960	\$2,482,960	
Total Project Costs	\$3,656,485	\$6,337,460	\$7,447,460	
O&M Costs (Annual)	\$87,500	\$54,740	\$54,740	
Life Cycle Costs	\$2,629,440	\$2,702,305	\$2,936,743	

Appendix E: Proposed Project Scheduled (to be submitted at 95%)

Appendix F: Approvals (to be submitted at Final)